## **STARPOWER**

SEMICONDUCTOR™

**IGBT** 

## **GD1200SGL120C3S**

**Molding Type Module** 

1200V/1200A 1 in one-package

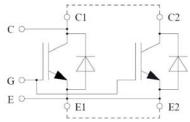
### **General Description**

STARPOWER IGBT Power Module provides ultra low conduction loss as well as short circuit ruggedness. They are designed for the applications such as general inverters and UPS.



### **Features**

- High short circuit capability, self limiting to 6\*I<sub>C</sub>
- 10µs short circuit capability
- V<sub>CE(sat)</sub> with positive temperature coefficient
- Low inductance case
- Fast & soft reverse recovery anti-parallel FWD
- Isolated copper baseplate using DBC technology



External Connection(to be done)
Equivalent Circuit Schematic

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### **Typical Applications**

- AC inverter drives
- Switching mode power supplies
- Electronic welders

# Absolute Maximum Ratings $T_C=25$ °C unless otherwise noted

Symbol	Description	GD1200SGL120C3S	Units
$V_{CES}$	Collector-Emitter Voltage	1200	V
$V_{GES}$	Gate-Emitter Voltage	±20	V
т	Collector Current @ T <sub>C</sub> =25°C	1900	Δ.
$I_{\rm C}$	@ T <sub>C</sub> =100°C	1200	A
$I_{CM(1)}$	Pulsed Collector Current t <sub>p</sub> = 1ms	2400	A
$I_{\mathrm{F}}$	Diode Continuous Forward Current	1200	A
$I_{FM}$	Diode Maximum Forward Current	2400	A
$P_{D}$	Maximum power Dissipation @ $T_j=175^{\circ}C$	8823	W
$T_{SC}$	Short Circuit Withstand Time @ $T_j=125$ °C	10	μs
$T_{\rm j}$	Operating Junction Temperature	-40 to +150	$^{\circ}\!\mathbb{C}$
$T_{STG}$	Storage Temperature Range	-40 to +125	$^{\circ}\!\mathbb{C}$
I <sup>2</sup> t-value, Diode	$V_R=0V$ , t=10ms, $T_j=125$ °C	300	kA <sup>2</sup> s
$V_{\rm ISO}$	Isolation Voltage RMS, f=50Hz, t=1min	2500	V
Mounting Torque	Power Terminal Screw:M4	1.7 to 2.3	N.m
	Power Terminal Screw:M8	8.0 to 10	IN.III
	Mounting Screw:M6	4.25 to 5.75	N.m

#### **Notes:**

### Electrical Characteristics of IGBT $T_C=25\,^{\circ}\text{C}$ unless otherwise noted

### **Off Characteristics**

Symbol	Parameter	Test Conditions	Min.	Тур.	Max.	Units
BV <sub>CES</sub>	Collector-Emitter	$T_i=25$ °C	1200	)		V
	Breakdown Voltage	1 <sub>j</sub> =23 C				v
$I_{CES}$	Collector Cut-Off Current	$V_{\text{CE}}=V_{\text{CES}}, V_{\text{GE}}=0V,$			5.0	mA
	Conector Cut-On Current	T <sub>j</sub> =25℃				
$I_{GES}$	Gate-Emitter Leakage	$V_{GE}=V_{GES}, V_{CE}=0V,$			900	nA
	Current	$T_{j}=25^{\circ}C$			800	

### **On Characteristics**

Symbol	Parameter	Test Conditions	Min.	Тур.	Max.	Units
V <sub>GE(th)</sub>	Gate-Emitter Threshold	$I_{C}$ =48.0mA, $V_{CE}$ = $V_{GE}$ ,	5.0	6.5	7.0	V
	Voltage	$T_j=25$ °C	5.0			
V <sub>CE(sat)</sub>		$I_{C}=1200A, V_{GE}=15V,$		1.9		
	Collector to Emitter Saturation Voltage	$T_j=25$ °C				17
		$I_{C}=1200A, V_{GE}=15V,$		2.1		V
		T <sub>j</sub> =125℃				

<sup>(1)</sup> Repetitive rating: Pulse width limited by max. junction temperature

# **Switching Characteristics**

Symbol	Parameter	<b>Test Conditions</b>	Min.	Тур.	Max.	Units
R <sub>Gint</sub>	Internal gate resistor	T <sub>j</sub> =25°C		1.2		Ω
$Q_{\mathrm{ge}}$	Gate charge	I <sub>C</sub> =1200A, V <sub>CE</sub> =600V, V <sub>GE</sub> =-15+15V		12.5		μС
$t_{d(on)}$	Turn-On Delay Time	V 600VI 1200A		790		ns
$t_r$	Rise Time	$V_{CC}$ =600V, $I_{C}$ =1200A, $R_{G}$ =0.82 $\Omega$ , $V_{GE}$ =±15V,		170		ns
$t_{d(off)}$	Turn-Off Delay Time	$R_{G}$ =0.8252, $V_{GE}$ - ± 13 $V_{c}$ $T_{i}$ =25 °C		1350		ns
$t_{\rm f}$	Fall Time	1 <sub>j</sub> -23 C		180		ns
$t_{d(on)}$	Turn-On Delay Time			850		ns
$t_r$	Rise Time	V 600VI 1200A		170		ns
$t_{d(off)}$	Turn-Off Delay Time	$V_{CC}=600V,I_{C}=1200A,$		1500		ns
$t_{\rm f}$	Fall Time	$R_G=0.82\Omega, V_{GE}=\pm 15 \text{ V},$		220		ns
Eon	Turn-On Switching Loss	$T_{\rm j}=125^{\circ}{ m C}$		155		mJ
E <sub>off</sub>	Turn-Off Switching Loss			190		mJ
Cies	Input Capacitance			92.0		nF
Coes	Output Capacitance	$V_{CE}=25V$ , $f=1MHz$ ,		8.40		nF
$C_{res}$	Reverse Transfer Capacitance	$V_{GE}$ =0 $V$		6.10		nF
$I_{SC}$	SC Data	$t_{SC} \leq 10 \mu s, V_{GE} = 15 V,$ $T_{j} = 125 ^{\circ}\text{C}, V_{CC} = 900 V,$ $V_{CEM} \leq 1200 V$		7000		A
L <sub>CE</sub>	Stray Inductance			15		nН
R <sub>CC'+EE'</sub>	Module lead resistance, terminal to chip	T <sub>C</sub> =25°C,per switch		0.10		mΩ

# Electrical Characteristics of Diode $T_C=25\,^{\circ}\!\!\mathrm{C}$ unless otherwise noted

Symbol	Parameter	Test Conditions		Min.	Тур.	Max.	Units
$V_{\rm F}$	Diode Forward	I <sub>F</sub> =1200A	T <sub>j</sub> =25℃		1.9		V
	Voltage		T <sub>j</sub> =125℃		2.1		
Qr	Diode Reverse	$\begin{array}{c} I_F = 1200 A, \\ V_R = 600 V, \\ di/dt = -6800 A/\mu s, \\ V_{GE} = -15 V \end{array}$	T <sub>j</sub> =25℃		110		μС
	Recovery Charge		T <sub>j</sub> =125℃		220		
$I_{RM}$	Diode Peak		T <sub>j</sub> =25℃		760		
	Reverse Recovery Current		T <sub>j</sub> =125℃		990		A
$E_{rec}$	Reverse Recovery		T <sub>j</sub> =25℃		47		mJ
	Energy		T <sub>j</sub> =125℃		82		1113

# **Thermal Characteristics**

Symbol	Parameter	Тур.	Max.	Units
$R_{\theta JC}$	Junction-to-Case (IGBT Part, per Module)		0.017	K/W
$R_{ heta JC}$	Junction-to-Case (Diode Part, per Module)		0.025	K/W
$R_{ heta CS}$	Case-to-Sink (Conductive grease applied, per Module)	0.006		K/W
Weight	Weight of Module	1500		g

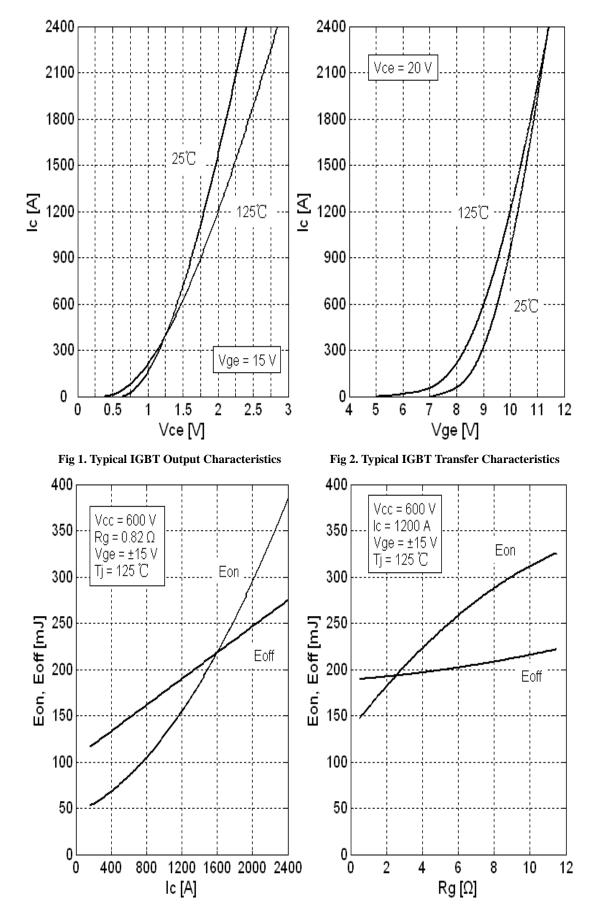


Fig 3. IGBT Switching Loss vs Collector Current

 ${\bf Fig~4.~IGBT~Switching~Loss~vs~Gate~Resistor}$ 

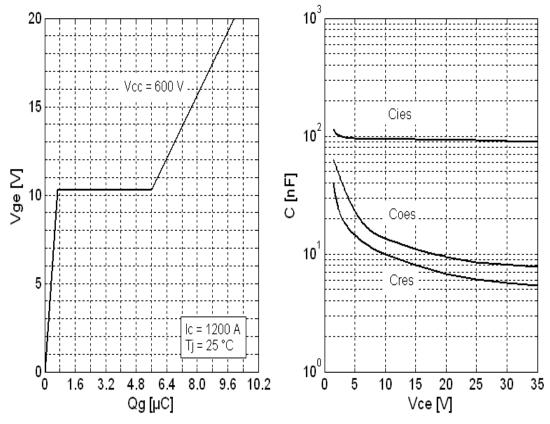


Fig 5. IGBT Gate Charge Characteristics

Fig 6. Typical IGBT Capacitance vs Collector-Emitter Voltage

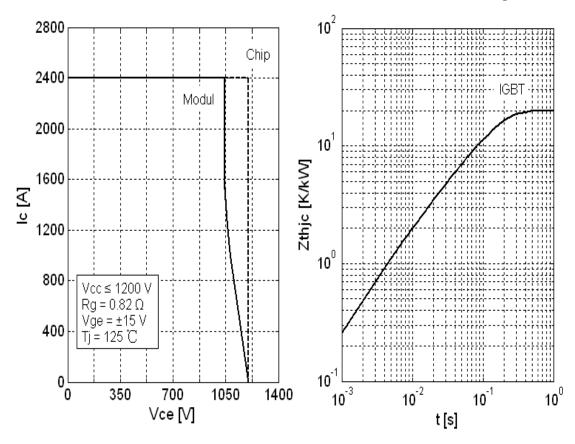


Fig 7. IGBT Turn-off Safe Operating Area (RBSOA)

Fig 8. IGBT Transient Thermal Impedance

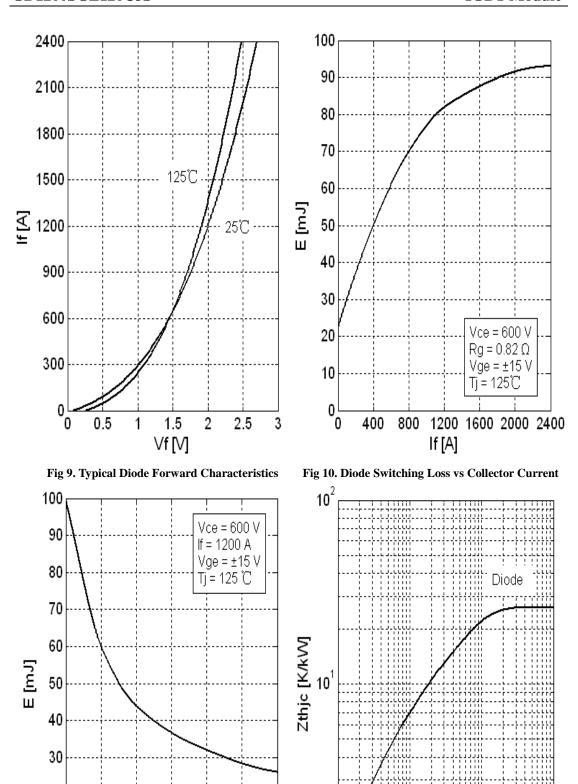


Fig 11. Diode Switching Loss vs Gate Resistor

6

 $Rg[\Omega]$ 

8

10

12

Fig 12. Diode Transient Thermal Impedance

t [ns]

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10<sup>-1</sup>

10-2

20

0

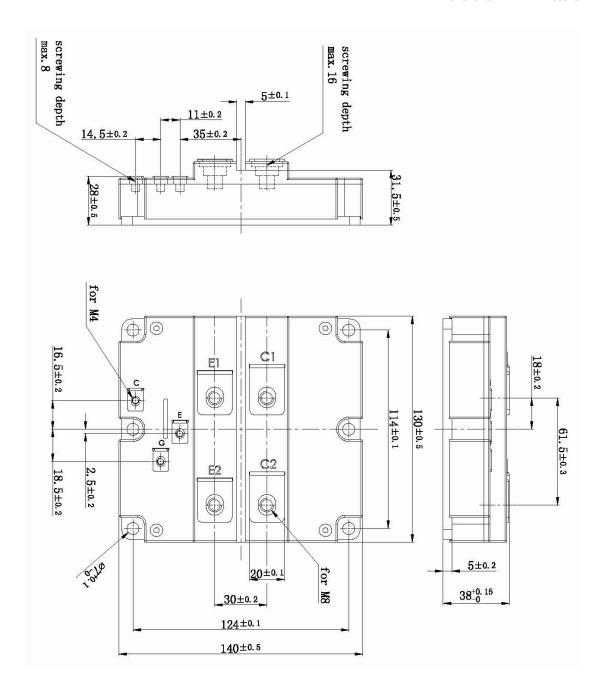
10<sup>0</sup>

10<sup>-3</sup>

10<sup>0</sup>

# **Package Dimension**

### **Dimensions in Millimeters**



### **Terms and Conditions of Usage**

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