

# STARPOWER

SEMICONDUCTOR

# IGBT

## GD150HFL120C8SN

Molding Type Module

1200V/150A 2 in one-package

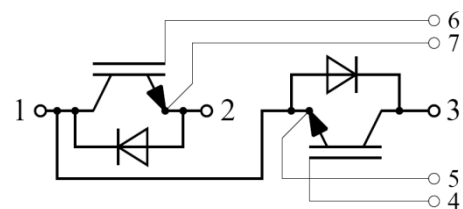
### General Description

STARPOWER IGBT Power Module provides ultra low conduction loss as well as short circuit ruggedness. They are designed for the applications such as general inverters and UPS.



### Features

- Low  $V_{CE(sat)}$  SPT+ IGBT technology
- 10 $\mu$ s short circuit capability
- $V_{CE(sat)}$  with positive temperature coefficient
- Maximum junction temperature 175 $^{\circ}$ C
- Low inductance case
- Fast & soft reverse recovery anti-parallel FWD
- Isolated copper baseplate using DBC technology
- UL file number E340089



Equivalent Circuit Schematic

### Typical Applications

- Inverter for motor drive
- AC and DC servo drive amplifier
- Uninterruptible power supply

**Absolute Maximum Ratings**  $T_C=25^{\circ}\text{C}$  unless otherwise noted

Symbol	Description	GD150HFL120C8SN	Units
$V_{CES}$	Collector-Emitter Voltage	1200	V
$V_{GES}$	Gate-Emitter Voltage	$\pm 20$	V
$I_C$	Collector Current @ $T_C=25^{\circ}\text{C}$	280	A
	@ $T_C=100^{\circ}\text{C}$	150	
$I_{CM}$	Pulsed Collector Current $t_p=1\text{ms}$	300	A
$I_F$	Diode Continuous Forward Current	150	A
$I_{FM}$	Diode Maximum Forward Current $t_p=1\text{ms}$	300	A
$P_D$	Maximum Power Dissipation @ $T_j=175^{\circ}\text{C}$	1128	W
$T_{jmax}$	Maximum Junction Temperature	175	$^{\circ}\text{C}$
$T_{jop}$	Operating Junction Temperature	-40 to +150	$^{\circ}\text{C}$
$T_{STG}$	Storage Temperature Range	-40 to +125	$^{\circ}\text{C}$
$V_{ISO}$	Isolation Voltage RMS, $f=50\text{Hz}, t=1\text{min}$	2500	V
Mounting Torque	Power Terminal Screw:M5 Mounting Screw:M5	2.5 to 3.5 2.5 to 3.5	N.m

**Electrical Characteristics of IGBT**  $T_C=25^{\circ}\text{C}$  unless otherwise noted**Off Characteristics**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_{(BR)CES}$	Collector-Emitter Breakdown Voltage	$T_j=25^{\circ}\text{C}$	1200			V
$I_{CES}$	Collector Cut-Off Current	$V_{CE}=V_{CES}, V_{GE}=0\text{V}, T_j=25^{\circ}\text{C}$			5.0	mA
$I_{GES}$	Gate-Emitter Leakage Current	$V_{GE}=V_{GES}, V_{CE}=0\text{V}, T_j=25^{\circ}\text{C}$			400	nA

**On Characteristics**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C=6.0\text{mA}, V_{CE}=V_{GE}, T_j=25^{\circ}\text{C}$	5.0	6.2	7.0	V
$V_{CE(sat)}(chip)$	Collector to Emitter Saturation Voltage	$I_C=150\text{A}, V_{GE}=15\text{V}, T_j=25^{\circ}\text{C}$		1.90	2.35	V
		$I_C=150\text{A}, V_{GE}=15\text{V}, T_j=125^{\circ}\text{C}$		2.10		
$V_{CE(sat)}(terminal)$	Collector to Emitter Saturation Voltage	$I_C=150\text{A}, V_{GE}=15\text{V}, T_j=25^{\circ}\text{C}$		2.00	2.45	
		$I_C=150\text{A}, V_{GE}=15\text{V}, T_j=125^{\circ}\text{C}$		2.20		

**Switching Characteristics**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=600V, I_C=150A,$ $R_G=4.7\Omega, V_{GE}=\pm 15V,$ $T_j=25^\circ C$		347		ns
$t_r$	Rise Time			75		ns
$t_{d(off)}$	Turn-Off Delay Time			375		ns
$t_f$	Fall Time			181		ns
$E_{on}$	Turn-On Switching Loss			8.95		mJ
$E_{off}$	Turn-Off Switching Loss			9.32		mJ
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=600V, I_C=150A,$ $R_G=4.7\Omega, V_{GE}=\pm 15V,$ $T_j=125^\circ C$		352		ns
$t_r$	Rise Time			80		ns
$t_{d(off)}$	Turn-Off Delay Time			401		ns
$t_f$	Fall Time			327		ns
$E_{on}$	Turn-On Switching Loss			11.9		mJ
$E_{off}$	Turn-Off Switching Loss			16.0		mJ
$C_{ies}$	Input Capacitance	$V_{CE}=25V, f=1MHz,$ $V_{GE}=0V$		11.0		nF
$C_{oes}$	Output Capacitance			0.80		nF
$C_{res}$	Reverse Transfer Capacitance			0.52		nF
$I_{SC}$	SC Data	$t_p \leq 10\mu s, V_{GE}=15V,$ $T_j=125^\circ C, V_{CC}=900V,$ $V_{CEM} \leq 1200V$		890		A
$R_{Gint}$	Internal Gate Resistance			1.5		$\Omega$
$L_{CE}$	Stray Inductance				22	nH
$R_{CC'+EE'}$	Module Lead Resistance, Terminal To Chip			0.65		m $\Omega$

**Electrical Characteristics of DIODE**  $T_C=25^\circ C$  unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_F$ (chip)	Diode Forward Voltage	$I_F=150A$	$T_j=25^\circ C$	1.80	2.25	V
			$T_j=125^\circ C$	1.85		
$V_F$ (terminal)	Diode Forward Voltage	$I_F=150A$	$T_j=25^\circ C$	1.90	2.35	V
			$T_j=125^\circ C$	1.95		
$Q_r$	Recovered Charge	$I_F=150A,$	$T_j=25^\circ C$	14.0		$\mu C$
			$T_j=125^\circ C$	28.6		
$I_{RM}$	Peak Reverse Recovery Current	$V_R=600V,$ $R_G=4.7\Omega,$	$T_j=25^\circ C$	143		A
			$T_j=125^\circ C$	179		
$E_{rec}$	Reverse Recovery Energy	$V_{GE}=-15V$	$T_j=25^\circ C$	9.54		mJ
			$T_j=125^\circ C$	17.5		

**Thermal Characteristics**

Symbol	Parameter	Typ.	Max.	Units
$R_{\theta JC}$	Junction-to-Case (per IGBT)		0.133	K/W
$R_{\theta JC}$	Junction-to-Case (per DIODE)		0.223	K/W
$R_{\theta CS}$	Case-to-Sink (Conductive grease applied)	0.046		K/W
Weight	Weight of Module	200		g

**List of Materials**

No.	Material No.	Component	Material(main)	Quantity
1	C1100087	IGBT Chip	Silicon	4
2	C3200043	FWD Chip	Silicon	4
3	C8100083	Case	PBT	1
4	C8100120	Signal Frame	PBT + CuSn6(150-200HV)	1
5	C7100167	Baseplate	Cu	1
6	C7600402	DBC	Al <sub>2</sub> O <sub>3</sub> + Cu	1
7	C7600403	DBC	Al <sub>2</sub> O <sub>3</sub> + Cu	1
8	C7100169	Power Terminal	Cu	3
9	C7100006	Power Bridge	Cu	1
10	C7100168	Bush	Brass	2
11	C7400001	Nut	Fe	3
12	C7200026	Wiring	Al	
13	C7300004	Solder(under chip)	PbSnAg	
14	C7300020	Solder(under DBC)	SnAgCu	
15	C7100112	Signal Wire	Cu	
16	C8400001	Silicon Gel	Silicon Resin	
17	C8400004	Sealant	Silicon Resin	
18	C7300006	Solder Wire	SnAgCu	
19	C8400005	Yellow Tube	Silicon Resin	
20	C8400006	Red Tube	Silicon Resin	

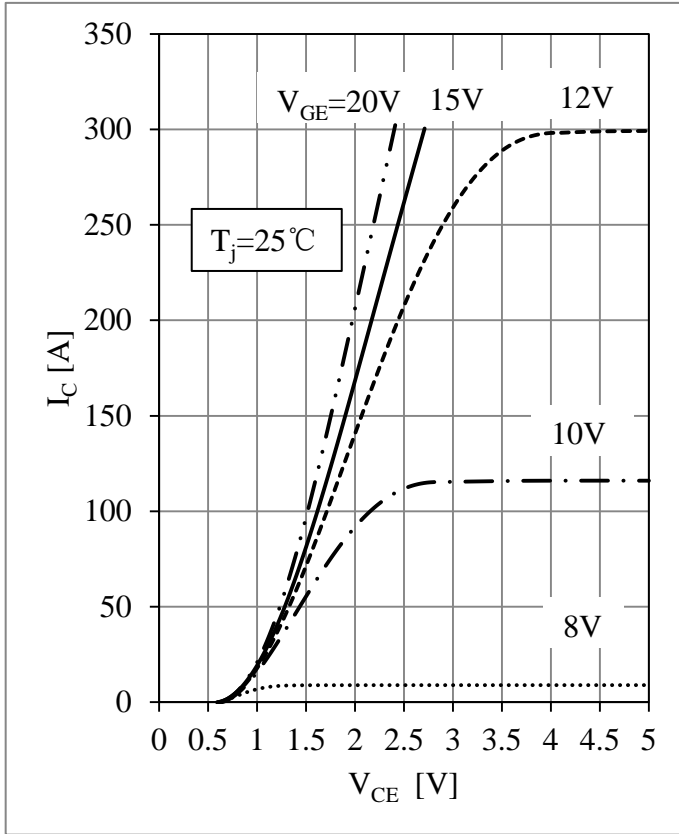


Fig 1. IGBT Output Characteristic

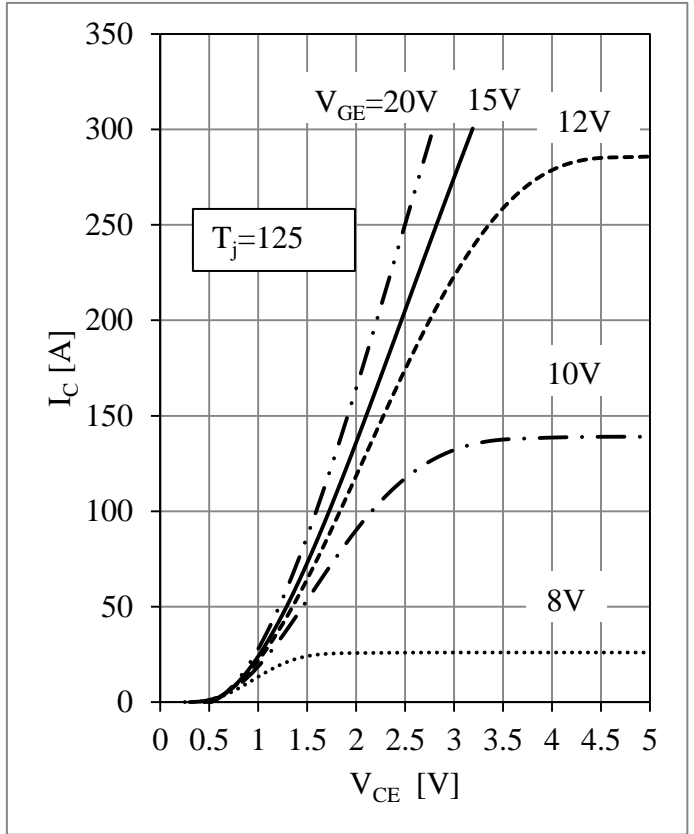


Fig 2. IGBT Output Characteristic

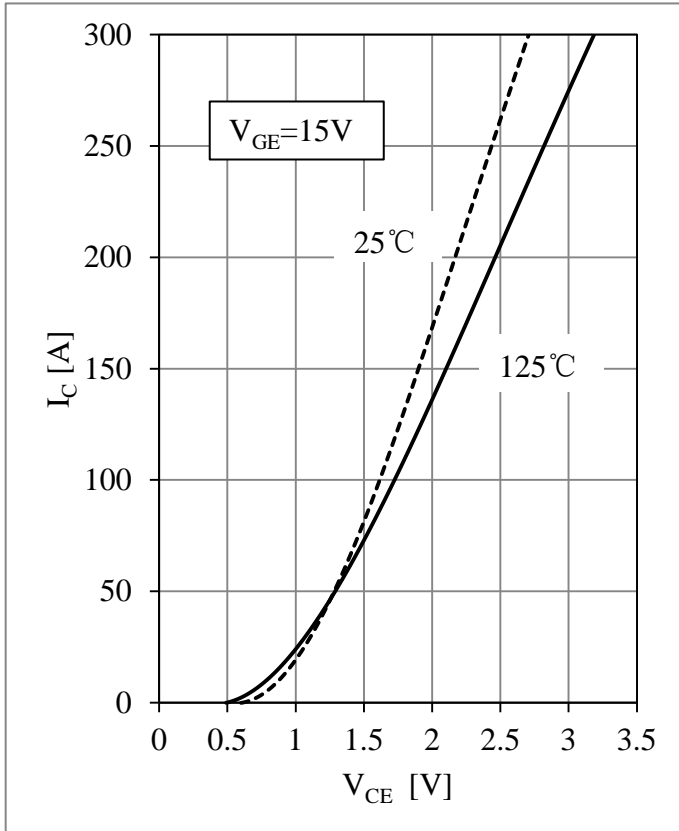


Fig 3. IGBT Output Characteristic

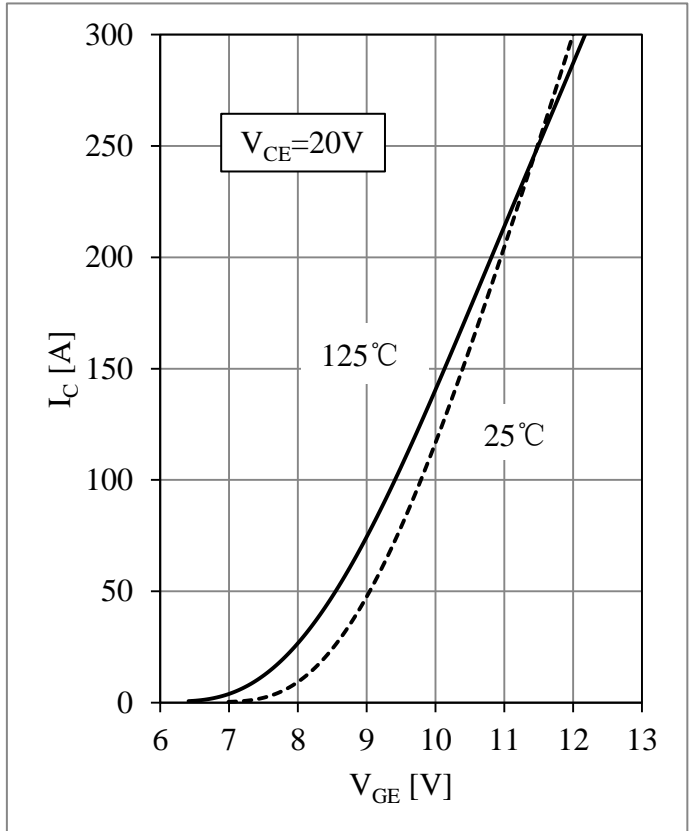


Fig 4. IGBT Transfer Characteristic

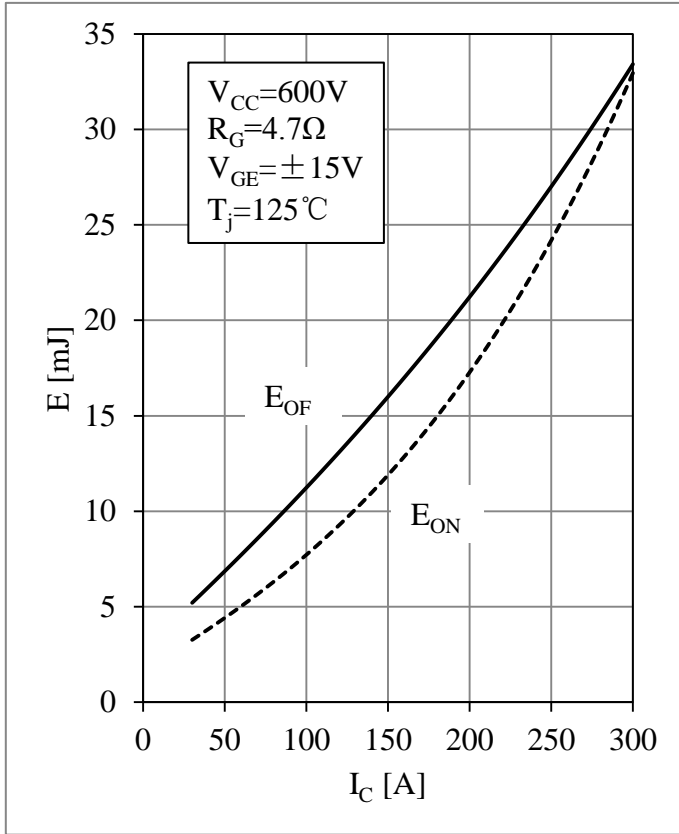


Fig 5. IGBT Switching Loss vs.  $I_C$

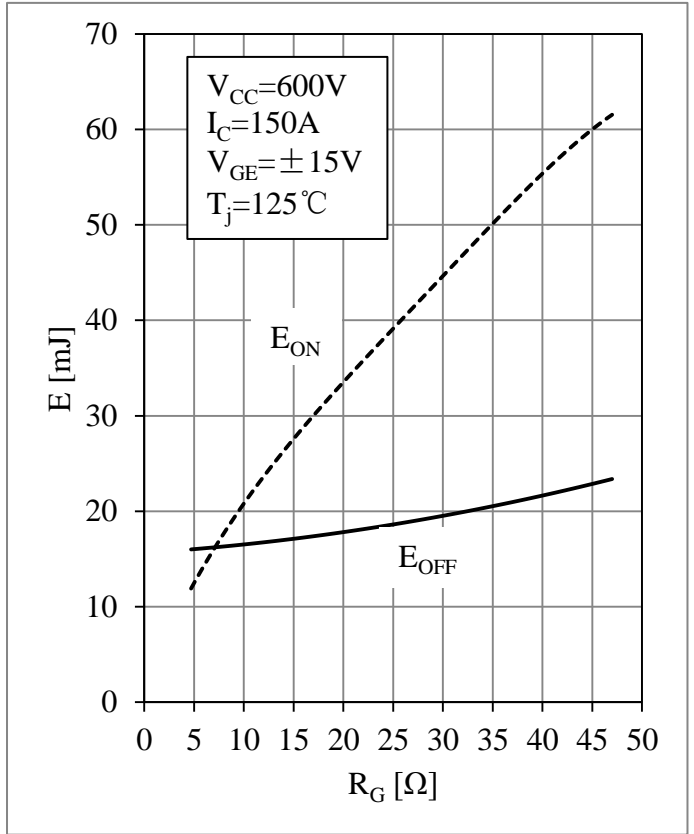


Fig 6. IGBT Switching Loss vs.  $R_G$

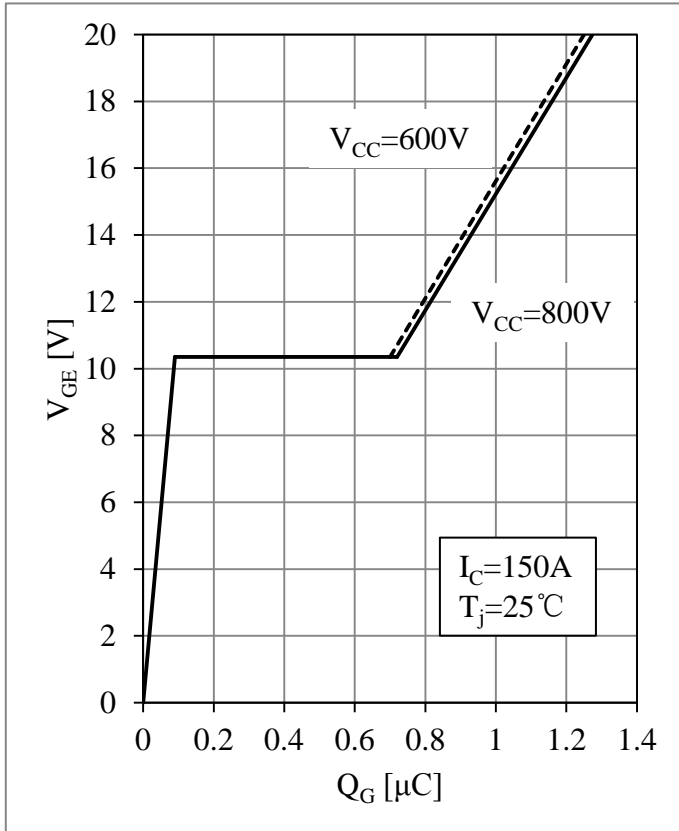


Fig 7. IGBT Gate Charge Characteristic

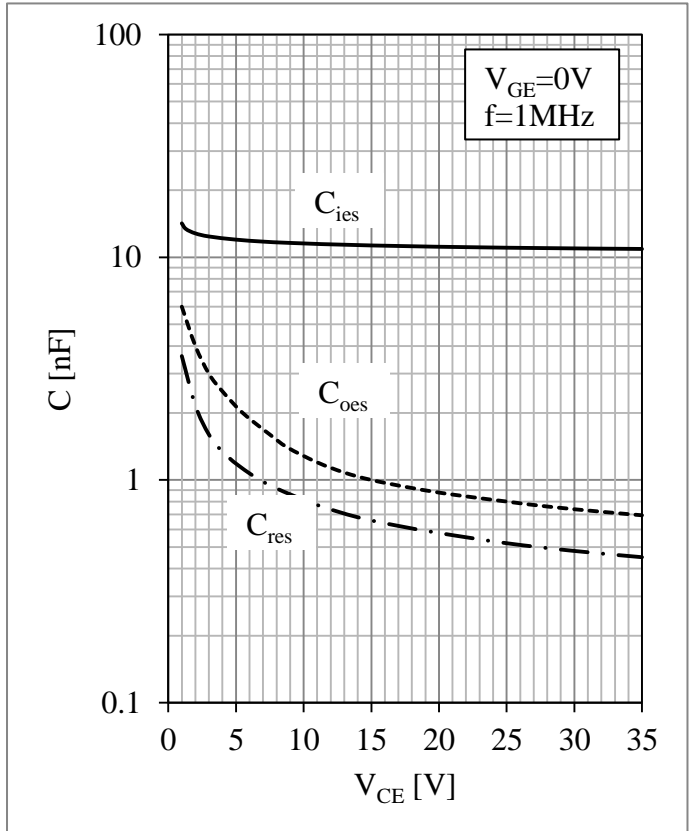


Fig 8. IGBT Capacitances vs.  $V_{CE}$

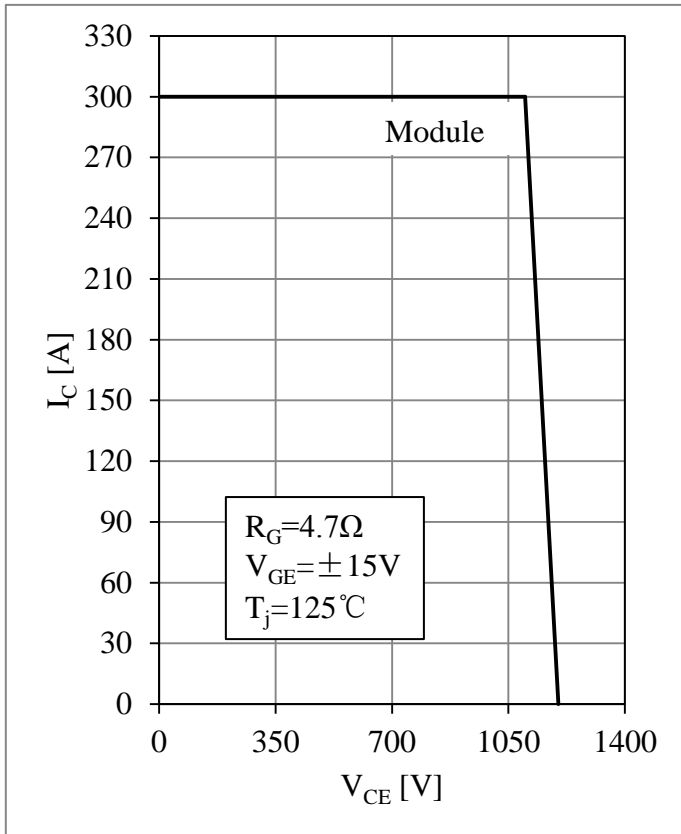


Fig 9. RBSOA

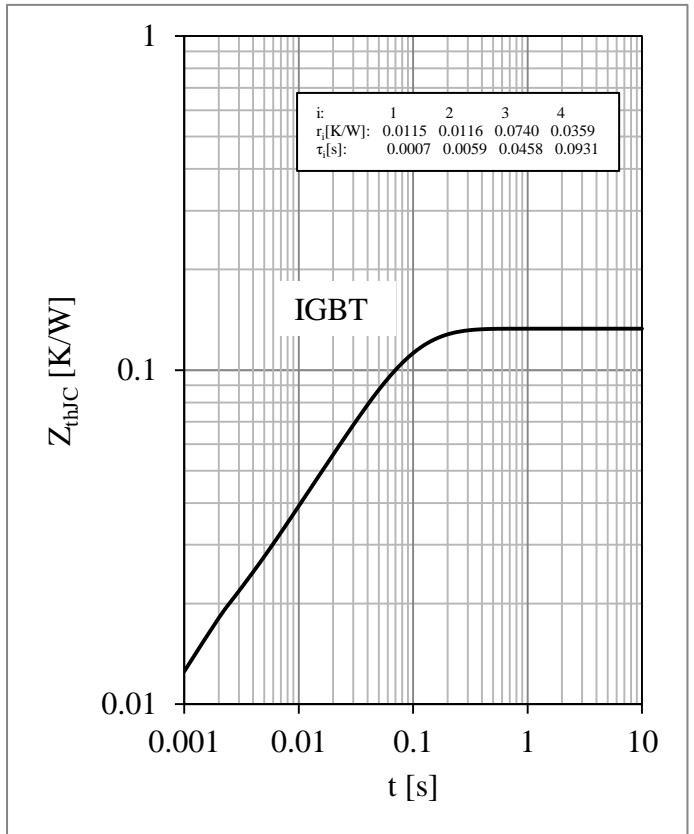


Fig 10. IGBT Transient Thermal Impedance

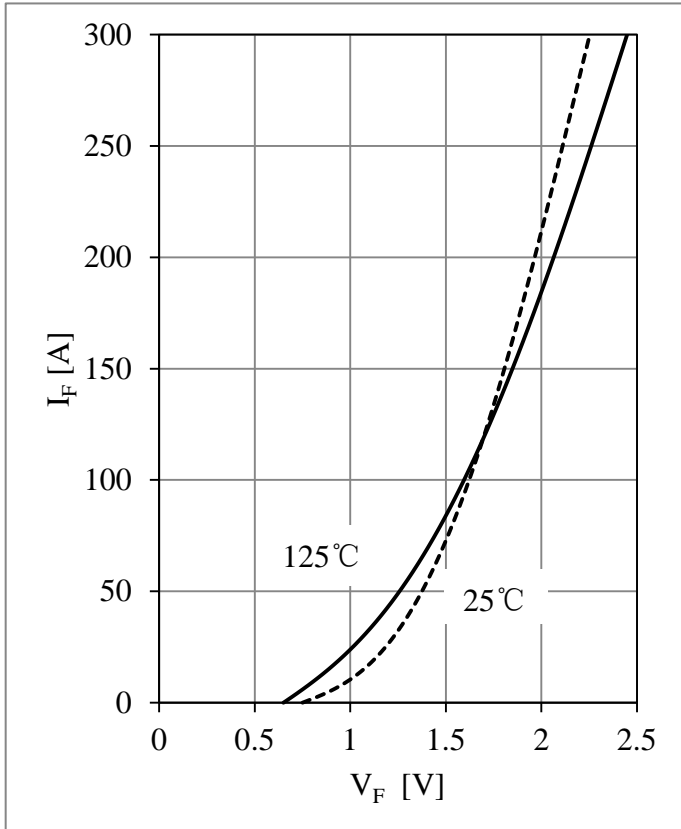


Fig 11. Diode Forward Characteristic

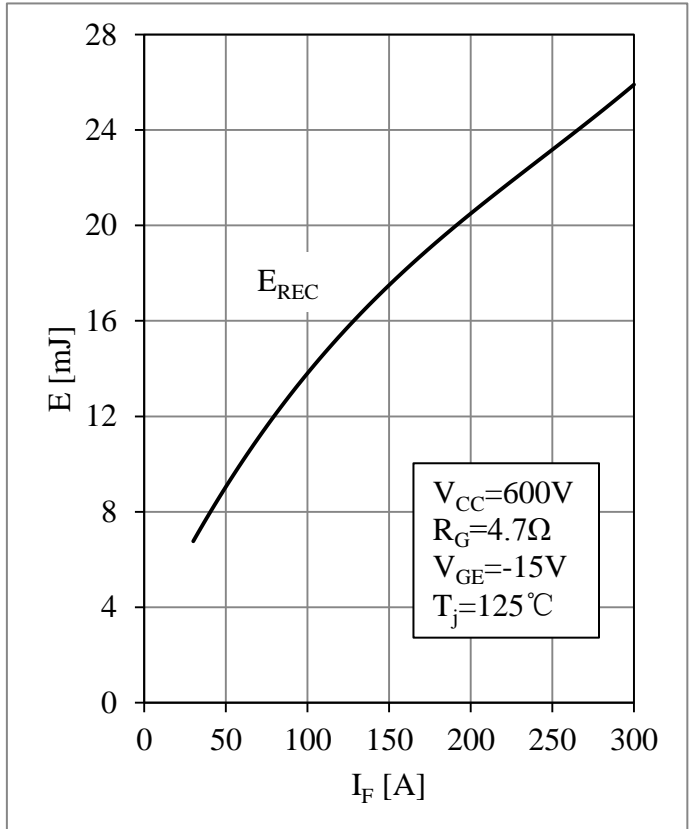


Fig 12. Diode Switching Loss vs.  $I_F$

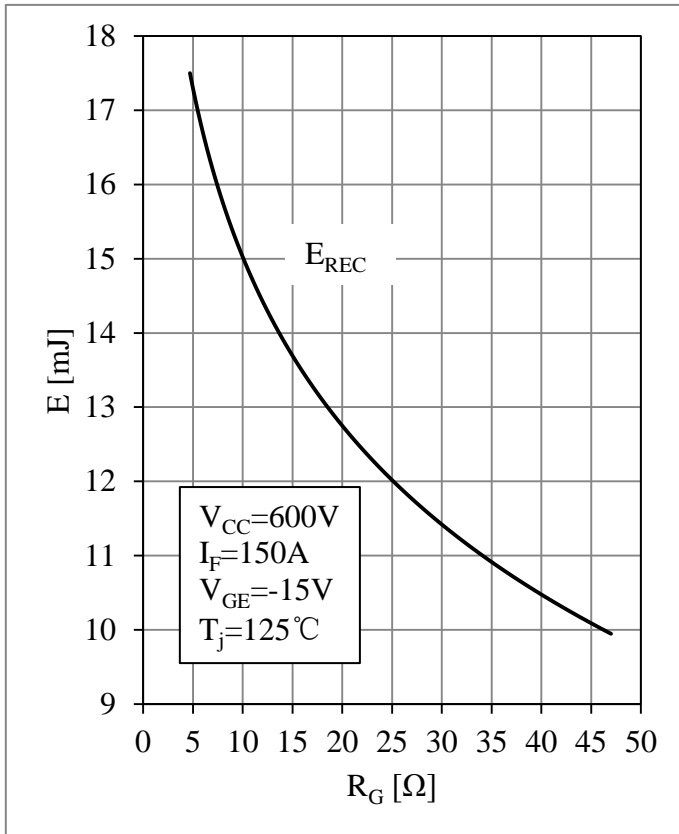


Fig 13. Diode Switching Loss vs.  $R_G$

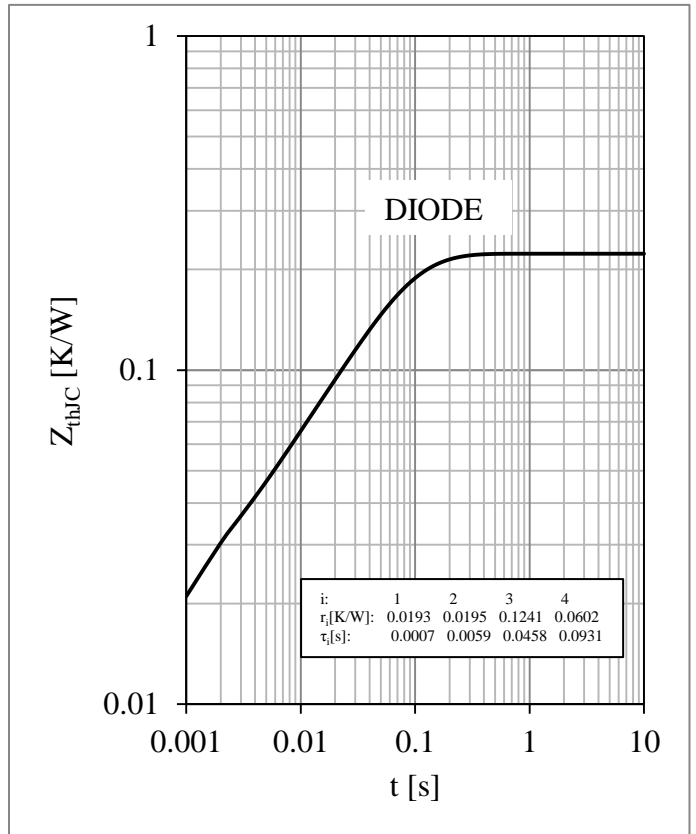
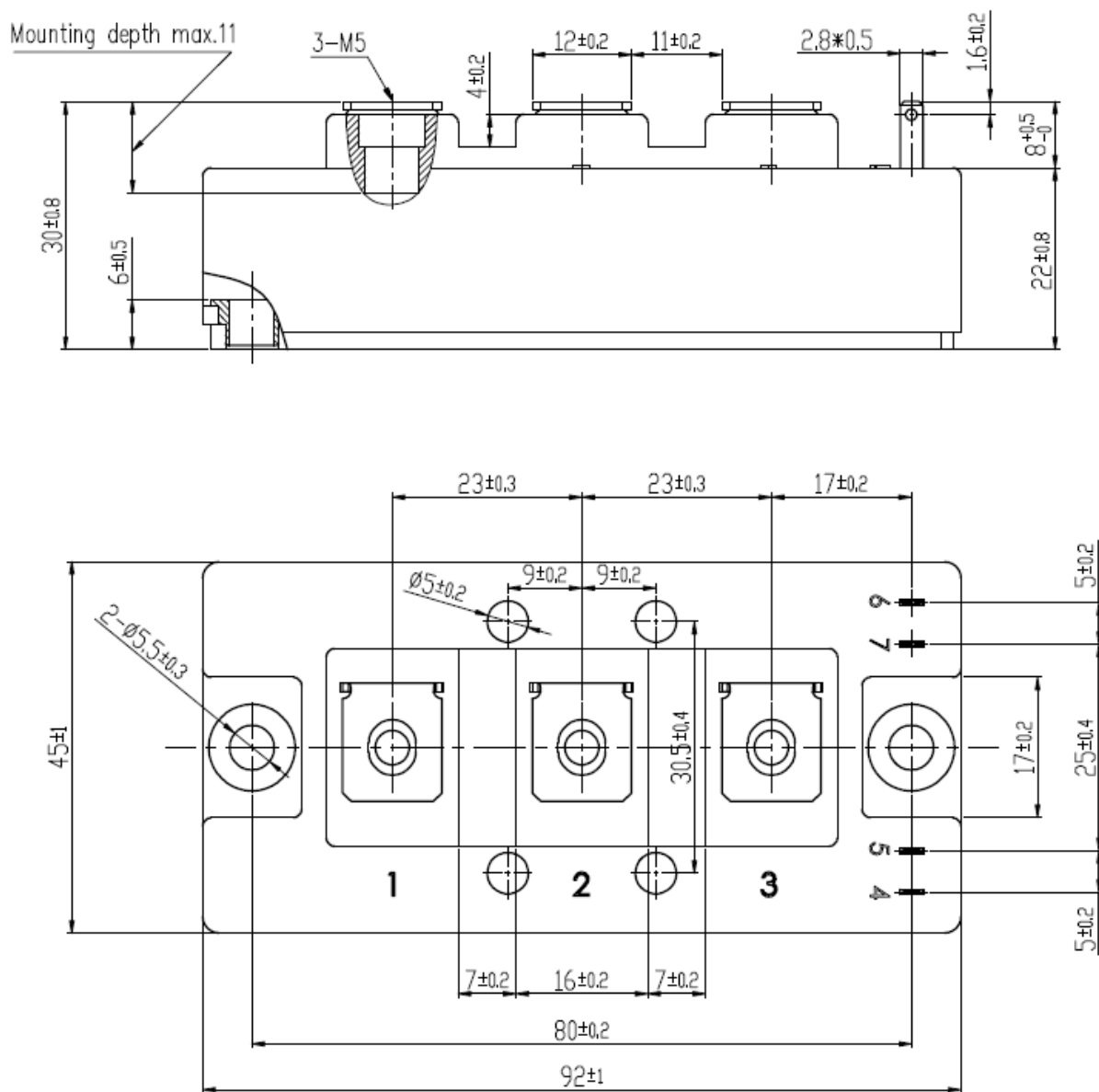


Fig 14. Diode Transient Thermal Impedance



## Package Dimensions

Dimensions in Millimeters



## Terms and Conditions of Usage

The data contained in this product datasheet is exclusively intended for technically trained staff. you and your technical departments will have to evaluate the suitability of the product for the intended application and the completeness of the product data with respect to such application.

This product data sheet is describing the characteristics of this product for which a warranty is granted. Any such warranty is granted exclusively pursuant the terms and conditions of the supply agreement. There will be no guarantee of any kind for the product and its characteristics.

Should you require product information in excess of the data given in this product data sheet or which concerns the specific application of our product, please contact the sales office, which is responsible for you (see [www.powersemi.cc](http://www.powersemi.cc)), For those that are specifically interested we may provide application notes.

Due to technical requirements our product may contain dangerous substances. For information on the types in question please contact the sales office, which is responsible for you.

Should you intend to use the Product in aviation applications, in health or live endangering or life support applications, please notify.

If and to the extent necessary, please forward equivalent notices to your customers.  
Changes of this product data sheet are reserved.