

# STARPOWER

SEMICONDUCTOR

# IGBT

## GD300HFL120C2S\_G4

Molding Type Module

1200V/300A 2 in one-package

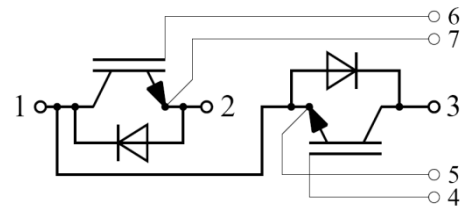
### General Description

STARPOWER IGBT Power Module provides ultra low conduction loss as well as short circuit ruggedness. They are designed for the applications such as general inverters and UPS.



### Features

- Low  $V_{CE(sat)}$  SPT+ IGBT technology
- 10 $\mu$ s short circuit capability
- $V_{CE(sat)}$  with positive temperature coefficient
- Maximum junction temperature 175 °C
- Low inductance case
- Fast & soft reverse recovery anti-parallel FWD
- Isolated copper baseplate using DBC technology



Equivalent Circuit Schematic

### Typical Applications

- Inverter for motor drive
- AC and DC servo drive amplifier
- Uninterruptible power supply

**Absolute Maximum Ratings**  $T_C=25^{\circ}\text{C}$  unless otherwise noted

Symbol	Description	GD300HFL120C2S_G4	Units
$V_{CES}$	Collector-Emitter Voltage	1200	V
$V_{GES}$	Gate-Emitter Voltage	$\pm 20$	V
$I_C$	Collector Current @ $T_C=25^{\circ}\text{C}$	460	A
	@ $T_C=100^{\circ}\text{C}$	300	
$I_{CM}$	Pulsed Collector Current $t_p=1\text{ms}$	600	A
$I_F$	Diode Continuous Forward Current	300	A
$I_{FM}$	Diode Maximum Forward Current $t_p=1\text{ms}$	600	A
$P_D$	Maximum Power Dissipation @ $T_j=175^{\circ}\text{C}$	1974	W
$T_{jmax}$	Maximum Junction Temperature	175	$^{\circ}\text{C}$
$T_{jop}$	Operating Junction Temperature	-40 to +150	$^{\circ}\text{C}$
$T_{STG}$	Storage Temperature Range	-40 to +125	$^{\circ}\text{C}$
$V_{ISO}$	Isolation Voltage RMS, $f=50\text{Hz}$ , $t=1\text{min}$	4000	V
Mounting Torque	Power Terminal Screw:M6 Mounting Screw:M6	2.5 to 5.0 3.0 to 5.0	N.m
Weight	Weight of Module	300	g

**Electrical Characteristics of IGBT**  $T_C=25^{\circ}\text{C}$  unless otherwise noted**Off Characteristics**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_{(BR)CES}$	Collector-Emitter Breakdown Voltage	$T_j=25^{\circ}\text{C}$	1200			V
$I_{CES}$	Collector Cut-Off Current	$V_{CE}=V_{CES}$ , $V_{GE}=0\text{V}$ , $T_j=25^{\circ}\text{C}$			5.0	mA
$I_{GES}$	Gate-Emitter Leakage Current	$V_{GE}=V_{GES}$ , $V_{CE}=0\text{V}$ , $T_j=25^{\circ}\text{C}$			400	nA

**On Characteristics**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C=12.0\text{mA}$ , $V_{CE}=V_{GE}$ , $T_j=25^{\circ}\text{C}$	5.0	6.2	7.0	V
$V_{CE(sat)}$	Collector to Emitter Saturation Voltage	$I_C=300\text{A}$ , $V_{GE}=15\text{V}$ , $T_j=25^{\circ}\text{C}$		2.00	2.45	V
		$I_C=300\text{A}$ , $V_{GE}=15\text{V}$ , $T_j=125^{\circ}\text{C}$		2.20		

**Switching Characteristics**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=600V, I_C=300A,$ $R_G=4.7\Omega, V_{GE}=\pm 15V,$ $T_j=25^\circ C$		574		ns
$t_r$	Rise Time			133		ns
$t_{d(off)}$	Turn-Off Delay Time			563		ns
$t_f$	Fall Time			120		ns
$E_{on}$	Turn-On Switching Loss			23.9		mJ
$E_{off}$	Turn-Off Switching Loss			25.3		mJ
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=600V, I_C=300A,$ $R_G=4.7\Omega, V_{GE}=\pm 15V,$ $T_j=125^\circ C$		604		ns
$t_r$	Rise Time			137		ns
$t_{d(off)}$	Turn-Off Delay Time			629		ns
$t_f$	Fall Time			167		ns
$E_{on}$	Turn-On Switching Loss			31.5		mJ
$E_{off}$	Turn-Off Switching Loss			35.9		mJ
$C_{ies}$	Input Capacitance	$V_{CE}=25V, f=1MHz,$ $V_{GE}=0V$		21.2		nF
$C_{oes}$	Output Capacitance			1.42		nF
$C_{res}$	Reverse Transfer Capacitance			0.94		nF
$I_{SC}$	SC Data	$t_p \leq 10\mu s, V_{GE}=15V,$ $T_j=125^\circ C, V_{CC}=900V,$ $V_{CEM} \leq 1200V$		1300		A
$R_{Gint}$	Internal Gate Resistance			1.0		$\Omega$
$L_{CE}$	Stray Inductance				20	nH
$R_{CC'+EE'}$	Module Lead Resistance, Terminal To Chip			0.35		m $\Omega$

**Electrical Characteristics of Diode**  $T_C=25^\circ C$  unless otherwise noted

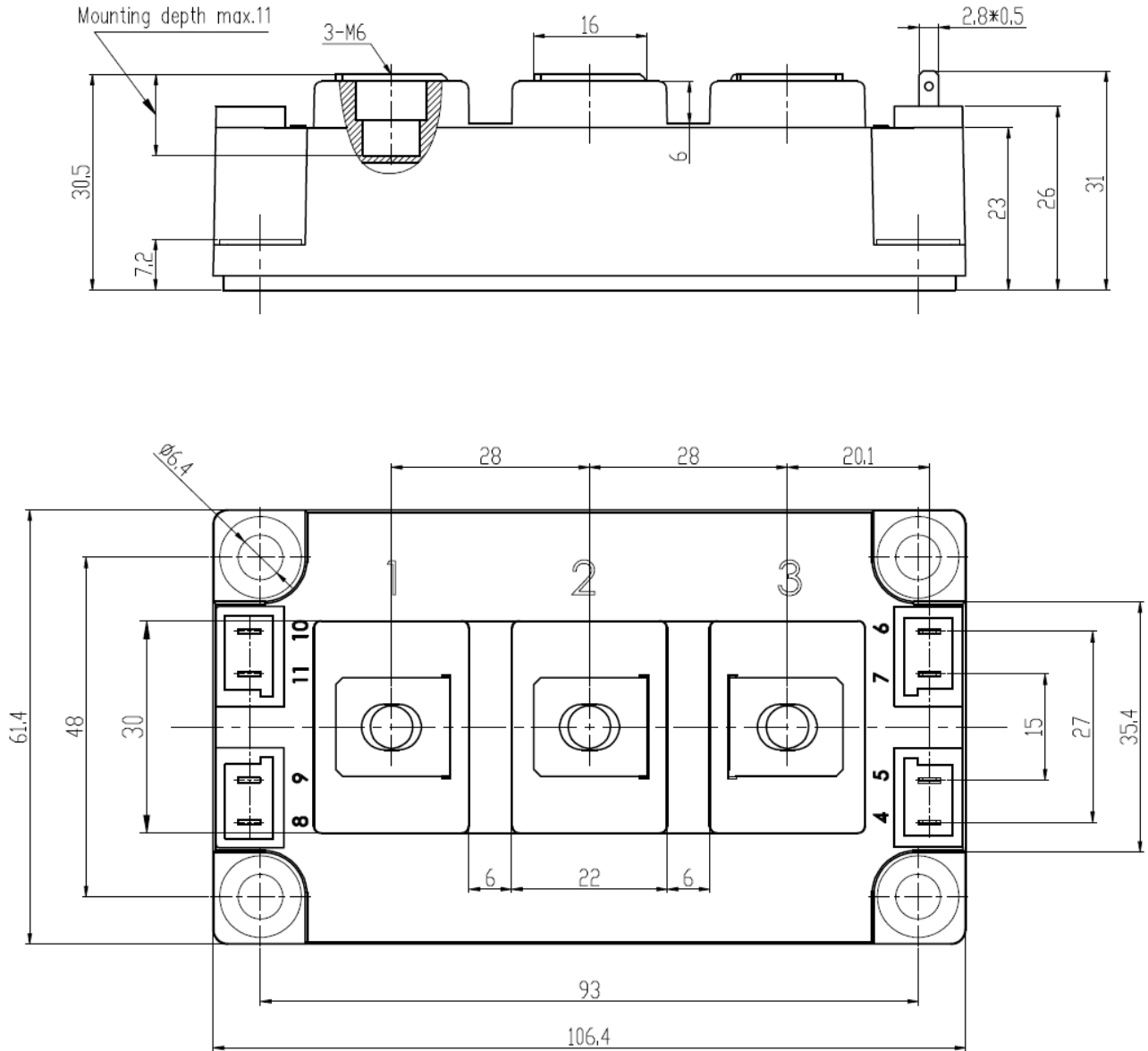
Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_F$	Diode Forward Voltage	$I_F=300A$	$T_j=25^\circ C$	1.82	2.25	V
			$T_j=125^\circ C$	1.95		
$Q_r$	Recovered Charge	$I_F=300A,$	$T_j=25^\circ C$	20.2		$\mu C$
			$T_j=125^\circ C$	40.1		
$I_{RM}$	Peak Reverse Recovery Current	$V_R=600V,$ $R_G=4.7\Omega,$	$T_j=25^\circ C$	170		A
			$T_j=125^\circ C$	250		
$E_{rec}$	Reverse Recovery Energy	$V_{GE}=-15V$	$T_j=25^\circ C$	8.2		mJ
			$T_j=125^\circ C$	21.7		

**Thermal Characteristics**

<b>Symbol</b>	<b>Parameter</b>	<b>Typ.</b>	<b>Max.</b>	<b>Units</b>
$R_{\theta JC}$	Junction-to-Case (per IGBT)		0.076	K/W
$R_{\theta JC}$	Junction-to-Case (per Diode)		0.100	K/W
$R_{\theta CS}$	Case-to-Sink (Conductive grease applied)	0.035		K/W

### Package Dimensions

Dimensions in Millimeters



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