# **STARPOWER**

SEMICONDUCTOR™

**IGBT** 

# GD400HFK60C2S

**Molding Type Module** 

600V/400A 2 in one-package

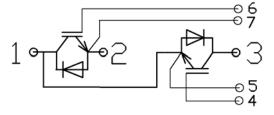
### **General Description**

STARPOWER IGBT Power Module provides ultra low conduction and switching loss as well as short circuit ruggedness. They are designed for the applications such as UPS and SMPS.



#### **Features**

- 10µs short circuit capability
- V<sub>CE(sat)</sub> with positive temperature coefficient
- Square RBSOA
- Latch-up free
- Low inductance case
- Fast & soft reverse recovery anti-parallel FWD
- Isolated copper baseplate using DBC technology



**Equivalent Circuit Schematic** 

### **Typical Applications**

- UPS
- Switching mode power supplies
- Electronic welders

### **Absolute Maximum Ratings** T<sub>C</sub>=25°C unless otherwise noted

Symbol	Description	GD400HFK60C2S	Units
V <sub>CES</sub>	Collector-Emitter Voltage	600	V

Symbol	Description	GD400HFK60C2S	Units
$V_{ m GES}$	Gate-Emitter Voltage	±20	V
T	Collector Current @ T <sub>C</sub> =25 ℃	500	A
$I_{C}$	@ T <sub>C</sub> =80°C	400	A
$I_{CM(1)}$	Pulsed Collector Current t <sub>p</sub> =1ms	800	A
$I_{\mathrm{F}}$	Diode Continuous Forward Current	400	A
$I_{FM}$	Diode Maximum Forward Current	800	A
$P_{\mathrm{D}}$	Maximum Power Dissipation @ T <sub>j</sub> =150℃	1330	W
$T_{SC}$	Short Circuit Withstand Time @ T <sub>j</sub> =125°C	10	μs
$T_j$	Maximum Junction Temperature	150	$^{\circ}\!\mathbb{C}$
$T_{STG}$	Storage Temperature Range	-40 to +125	$^{\circ}\mathbb{C}$
$V_{\rm ISO}$	Isolation Voltage RMS,f=50Hz,t=1min	2500	V
Mounting Torque	Power Terminal Screw:M6	2.5 to 5.0	N.m
Mounting Torque	Mounting Screw:M6	3.0 to 5.0	N.m

#### **Notes:**

## **Electrical Characteristics of IGBT** $T_C$ =25 $^{\circ}$ C unless otherwise noted

### **Off Characteristics**

Symbol	Parameter	Test Conditions	Min.	Тур.	Max.	Units
V <sub>(BR)CES</sub>	Collector-Emitter	T <sub>i</sub> =25°C	600			<b>X</b> 7
	Breakdown Voltage	1 <sub>j</sub> -23 C				v
I <sub>CES</sub>	Collector Cut-Off Current	$V_{\text{CE}}=V_{\text{CES}}, V_{\text{GE}}=0V,$			5.0	mA
	Conector Cut-On Current	T <sub>j</sub> =25℃				
$I_{GES}$	Gate-Emitter Leakage	$V_{GE}=V_{GES}, V_{CE}=0V,$			400	A
	Current	T <sub>j</sub> =25℃			400	nA

### **On Characteristics**

Symbol	Parameter	Test Conditions	Min.	Тур.	Max.	Units
$V_{\text{GE(th)}}$	Gate-Emitter Threshold Voltage	$I_C=1.0$ mA, $V_{CE}=V_{GE}$ , $T_j=25$ °C	3.5	4.5	5.5	V
V <sub>CE(sat)</sub>	Collector to Emitter	$I_{C}$ =400A, $V_{GE}$ =15V, $T_{j}$ =25°C		1.90	2.30	V
	Saturation Voltage	$I_{C}$ =400A, $V_{GE}$ =15V, $T_{j}$ =125°C		2.20		V

### **Switching Characteristics**

Symbol	Parameter	Test Conditions	Min.	Тур.	Max.	Units
t <sub>d(on)</sub>	Turn-On Delay Time	$V_{CC}$ =300V, $I_{C}$ =400A, $R_{G}$ =3.5 $\Omega$ , $V_{GE}$ = $\pm$ 15V, $T_{j}$ =25 $^{\circ}$ C		400		ns
t <sub>r</sub>	Rise Time			200		ns
$t_{d(off)}$	Turn-Off Delay Time			529		ns
$t_{\mathrm{f}}$	Fall Time			107		ns

<sup>(1)</sup> Repetitive rating: Pulse width limited by max. junction temperature

Eon	Turn-On Switching Loss	V <sub>CC</sub> =300V,I <sub>C</sub> =400A,	2.5		mJ
E <sub>off</sub>	Turn-Off Switching Loss	$R_{G}$ =3.5 $\Omega$ , $V_{GE}$ = $\pm$ 15 $V$ , $T_{j}$ =25 $^{\circ}$ C	21.1		mJ
t <sub>d(on)</sub>	Turn-On Delay Time		410		ns
$t_r$	Rise Time	1	210		ns
t <sub>d(off)</sub>	Turn-Off Delay Time	V -200VI -400A	553		ns
$t_{\mathrm{f}}$	Fall Time	$V_{CC}=300V,I_{C}=400A,$	109		ns
Eon	Turn-On Switching Loss	$R_{G}=3.5\Omega, V_{GE}=\pm 15V,$ $T_{j}=125^{\circ}C$	4.7		mJ
E <sub>off</sub>	Turn-Off Switching Loss		24.0		mJ
Cies	Input Capacitance		22.6		nF
Coes	Output Capacitance	V <sub>CE</sub> =30V,f=1MHz,	1.74		nF
C <sub>res</sub>	Reverse Transfer Capacitance	V <sub>GE</sub> =0V	0.82		nF
$I_{SC}$	SC Data	$t_{S^{C}} \leq 10 \mu s, V_{GE} = 15 V,$ $T_{j} = 125 ^{\circ}C, V_{CC} = 360 V,$ $V_{CEM} \leq 600 V$	TBD		A
R <sub>Gint</sub>	Internal Gate Resistance		1.2		Ω
L <sub>CE</sub>	Stray Inductance			20	nН
R <sub>CC'+EE'</sub>	Module Lead Resistance, Terminal to Chip	T <sub>C</sub> =25℃	0.35		mΩ

# **Electrical Characteristics of DIODE** T<sub>C</sub>=25°C unless otherwise noted

Symbol	Parameter	Test Conditions		Min.	Тур.	Max.	Units
$V_{\mathrm{F}}$	Diode Forward	I -400 A	T <sub>j</sub> =25℃		1.40	1.80	V
	Voltage	$I_F=400A$	T <sub>j</sub> =125℃		1.45		] v
Qr	Dagayanad Changa		T <sub>j</sub> =25℃		14.2		
	Recovered Charge	I <sub>F</sub> =400A,	T <sub>j</sub> =125℃		22.5		μC
T	Peak Reverse	$V_R = 300V$ ,	T <sub>j</sub> =25℃		158		
$I_{RM}$	Recovery Current	di/dt=-1600A/μs,	T <sub>j</sub> =125℃		183		A
$E_{rec}$	Reverse Recovery	V <sub>GE</sub> =-15V	T <sub>j</sub> =25℃		4.8		ma I
	Energy		T <sub>j</sub> =125°C		5.9		mJ

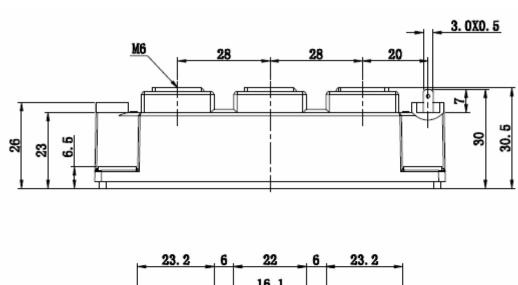
## **Thermal Characteristics**

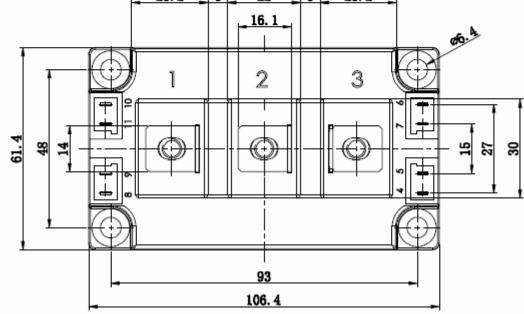
Symbol	Parameter	Тур.	Max.	Units
$R_{\theta JC}$	Junction-to-Case (per IGBT)		0.094	K/W
$R_{\theta JC}$	Junction-to-Case (per DIODE)		0.170	K/W
$R_{\theta CS}$	Case-to-Sink (Conductive grease applied)	0.035		K/W
Weight	Weight of Module	300		g

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# **Package Dimension**

#### **Dimensions in Millimeters**





#### **Terms and Conditions of Usage**

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