## **STARPOWER**

#### **SEMICONDUCTOR**

## **IGBT**

## **GD450HFT120C2S**

### 1200V/450A 2 in one-package

### **General Description**

STARPOWER IGBT Power Module provides ultra low conduction loss as well as short circuit ruggedness. They are designed for the applications such as general inverter and UPS.

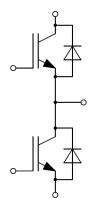
#### **Features**

- Low V<sub>CE(sat)</sub> Trench IGBT technology
- 10µs short circuit capability
- V<sub>CE(sat)</sub> with positive temperature coefficient
- Maximum junction temperature 175°C
- Low inductance case
- Fast & soft reverse recovery anti-parallel FWD
- Isolated copper baseplate using DBC technology

### **Typical Applications**

- Inverter for motor drive
- AC and DC servo drive amplifier
- Uninterruptible power supply

## **Equivalent Circuit Schematic**





# Absolute Maximum Ratings $T_c$ =25°C unless otherwise noted

### **IGBT**

Symbol	Description	Value	Unit	
$V_{CES}$	Collector-Emitter Voltage	1200	V	
$V_{GES}$	Gate-Emitter Voltage	±30	V	
$I_{\rm C}$	Collector Current @ T <sub>C</sub> =25°C	685	A	
	$\overline{a}$ T <sub>C</sub> =95°C	450		
$I_{CM}$	Pulsed Collector Current t <sub>p</sub> =1ms	900	A	
$P_{D}$	Maximum Power Dissipation @ T <sub>i</sub> =175°C	2206	W	

### Diode

Symbol	Description	Value	Unit
$V_{RRM}$	Repetitive Peak Reverse Voltage	1200	V
$I_{\mathrm{F}}$	Diode Continuous Forward Current	450	Α
$I_{FM}$	Diode Maximum Forward Current t <sub>p</sub> =1ms	900	Α

### Module

Symbol	Description	Value	Unit
$T_{jmax}$	Maximum Junction Temperature	175	°C
T <sub>jop</sub>	Operating Junction Temperature	-40 to +150	°C
$T_{STG}$	Storage Temperature Range	-40 to +125	°C
$V_{\rm ISO}$	Isolation Voltage RMS,f=50Hz,t=1min	4000	V

IGBT Characteristics  $T_C$ =25°C unless otherwise noted

Symbol	Parameter	<b>Test Conditions</b>	Min.	Тур.	Max.	Unit
		$I_{C}$ =450A, $V_{GE}$ =15V,		1.70	2.15	
V <sub>CE(sat)</sub>		T <sub>j</sub> =25°C				
	Collector to Emitter	$I_{C}=450A, V_{GE}=15V,$		1.95		V
	Saturation Voltage	T <sub>j</sub> =125°C	1			
		$I_C$ =450A, $V_{GE}$ =15V, $T_i$ =150°C		2.00		
	Gate-Emitter Threshold	$I_{C}=18.0 \text{mA}, V_{CE}=V_{GE},$	7.0			**
$V_{GE(th)}$	Voltage	$T_i=25^{\circ}C$	5.0	5.6	6.5	V
$I_{CES}$	Collector Cut-Off	$V_{CE}=V_{CES}, V_{GE}=0V,$			5.0	mA
TCES	Current	$T_j=25^{\circ}C$			5.0	11111
$I_{GES}$	Gate-Emitter Leakage	$V_{GE}=V_{GES}, V_{CE}=0V,$			400	nA
	Current	$T_j=25^{\circ}C$			.00	
R <sub>Gint</sub>	Internal Gate Resistance			0.7		Ω
C <sub>ies</sub>	Input Capacitance	$V_{CE}=25V,f=1MHz,$		39.0		nF
$C_{res}$	Reverse Transfer	$V_{GE}=0V$		1.26		nF
	Capacitance	V -15V		2.46		
Q <sub>G</sub>	Gate Charge	V <sub>GE</sub> =15V		2.46 360		μC
t <sub>d(on)</sub>	Turn-On Delay Time Rise Time			140		ns
t <sub>r</sub>	Turn-Off Delay Time			550		ns
t <sub>d(off)</sub>	Fall Time	$V_{CC}$ =600V, $I_{C}$ =450A,		146		ns
$t_{\rm f}$	Turn-On Switching	$R_G=1.5\Omega, V_{GE}=\pm 15V,$		140		ns
$E_{on}$	Loss	$T_j=25^{\circ}C$		11.5		mJ
	Turn-Off Switching			40.0		-
$E_{\text{off}}$	Loss			48.0		mJ
$t_{d(on)}$	Turn-On Delay Time			374		ns
t <sub>r</sub>	Rise Time			147		ns
$t_{d(off)}$	Turn-Off Delay Time	V -600VI -450A		623		ns
$t_{\mathrm{f}}$	Fall Time	$V_{CC}$ =600V, $I_{C}$ =450A, $R_{G}$ =1.5 $\Omega$ , $V_{GE}$ =±15V, $T_{i}$ =125°C		178		ns
Eon	Turn-On Switching			17.9		mJ
Lon	Loss	1 125 C		17.7		1113
$E_{\text{off}}$	Turn-Off Switching			64.5		mJ
2011	Loss					1110
$t_{d(on)}$	Turn-On Delay Time			381		ns
t <sub>r</sub>	Rise Time			152		ns
t <sub>d(off)</sub>	Turn-Off Delay Time	$V_{CC}$ =600V, $I_{C}$ =450A, $R_{G}$ =1.5 $\Omega$ , $V_{GE}$ =±15V, $T_{j}$ =150°C		636		ns
$t_{\rm f}$	Fall Time			184		ns
$E_{on}$	Turn-On Switching			19.6		mJ
	Loss Turn-Off Switching	1		-		
$E_{\text{off}}$	Loss			69.0		mJ
	1000	$t_P \le 10 \mu s, V_{GE} = 15 V,$				
$I_{SC}$	SC Data	$T_i=150^{\circ}\text{C}, V_{CC}=900\text{V},$		1800		Α
1SC		$V_{\text{CEM}} \leq 1200 \text{V}$				

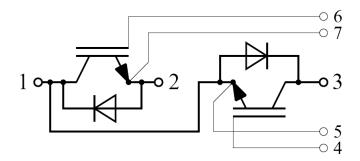
**Diode Characteristics**  $T_C$ =25°C unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Тур.	Max.	Unit
$V_{\mathrm{F}}$	Diode Forward	$I_F = 450A, V_{GE} = 0V, T_i = 25$ °C		1.72	2.12	V
		$I_F=450A, V_{GE}=0V, T_j=125^{\circ}C$		1.73		
	Voltage	$I_F = 450A, V_{GE} = 0V, T_i = 150^{\circ}C$		1.74		
Qr	Recovered Charge			40.3		μС
$I_{RM}$	Peak Reverse	$V_{CC}=600V,I_{F}=450A,$		258		A
	Recovery Current	$-di/dt=3000A/\mu s, V_{GE}=-15V,$				
$\mathrm{E}_{\mathrm{rec}}$	Reverse Recovery Energy	$T_j=25^{\circ}C$		19.0		mJ
Qr	Recovered Charge			71.9		μС
$I_{RM}$	Peak Reverse	V <sub>CC</sub> =600V,I <sub>F</sub> =450A, -di/dt=3000A/μs,V <sub>GE</sub> =-15V,		338		Α
-KIVI	Recovery Current					
$E_{rec}$	Reverse Recovery	$T_j=125^{\circ}C$		39.1		mJ
	Energy Charge			70.2		
Qr	Recovered Charge	T. (00TT 450 )		79.3		μC
$I_{RM}$	Peak Reverse	$V_{CC}=600V,I_{F}=450A,$		352		A
	Recovery Current	$-di/dt = 3000 A/\mu s, V_{GE} = -15 V,$				
Erec	Reverse Recovery	$T_j=150^{\circ}C$		41.8		mJ
	Energy					

# Module Characteristics T<sub>C</sub>=25°C unless otherwise noted

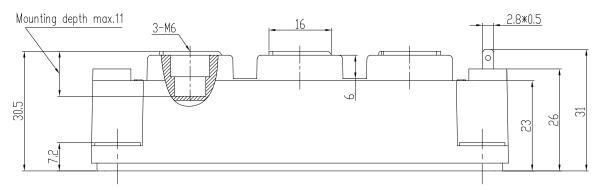
Symbol	Parameter	Min.	Тур.	Max.	Unit
$L_{CE}$	Stray Inductance			20	nН
R <sub>CC'+EE'</sub>	Module Lead Resistance, Terminal to Chip		0.35		mΩ
$R_{ heta JC}$	Junction-to-Case (per IGBT) Junction-to-Case (per Diode)			0.068 0.117	K/W
$R_{\theta CS}$	Case-to-Sink (per IGBT) Case-to-Sink (per Diode)		0.111 0.190		K/W
$R_{\theta CS}$	Case-to-Sink		0.035		K/W
M	Terminal Connection Torque, Screw M6 Mounting Torque, Screw M6	2.5 3.0		5.0 5.0	N.m
G	Weight of Module		300		g

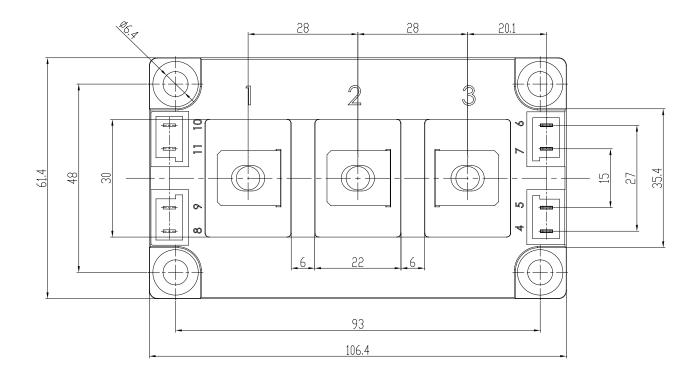
### **Circuit Schematic**



# **Package Dimensions**

#### Dimensions in Millimeters





### **Terms and Conditions of Usage**

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