

# STARPOWER

SEMICONDUCTOR™

# IGBT

## GD50FFT60C5S

**Molding Type Module****600V/50A 6 in one-package**

### General Description

STARPOWER IGBT Power Module provides ultra low conduction loss as well as short circuit ruggedness. They are designed for the applications such as UPS and SMPS.



### Features

- Low  $V_{CE(sat)}$  trench IGBT technology
- 5 $\mu$ s short circuit capability
- $V_{CE(sat)}$  with positive temperature coefficient
- Maximum junction temperature 175 °C
- Fast & soft reverse recovery anti-parallel FWD
- Isolated copper baseplate using DBC technology

### Typical Applications

- Inverter for motor drive
- AC and DC servo drive amplifier
- Uninterruptible power supply

**Absolute Maximum Ratings**  $T_C=25^\circ\text{C}$  unless otherwise noted

Symbol	Description	GD50FFT60C5S	Units
$V_{CES}$	Collector-Emitter Voltage	600	V
$V_{GES}$	Gate-Emitter Voltage	$\pm 20$	V
$I_C$	Collector Current @ $T_C=25^\circ\text{C}$	80	A
	@ $T_C=80^\circ\text{C}$	50	
$I_{CM}$	Pulsed Collector Current $t_p=1\text{ms}$	100	A
$I_F$	Diode Continuous Forward Current @ $T_C=80^\circ\text{C}$	50	A
$I_{FM}$	Diode Maximum Forward Current $t_p=1\text{ms}$	100	A
$P_D$	Maximum Power Dissipation @ $T_j=175^\circ\text{C}$	200	W
$T_{j\text{max}}$	Maximum Junction Temperature	175	$^\circ\text{C}$
$T_{STG}$	Storage Temperature Range	-40 to +125	$^\circ\text{C}$
$V_{ISO}$	Isolation Voltage RMS, $f=50\text{Hz}, t=1\text{min}$	2500	V
Mounting Torque	Mounting Screw:M5	3.0 to 6.0	N.m

**Electrical Characteristics of IGBT**  $T_C=25^\circ\text{C}$  unless otherwise noted**Off Characteristics**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_{(BR)CES}$	Collector-Emitter Breakdown Voltage	$T_j=25^\circ\text{C}$	600			V
$I_{CES}$	Collector Cut-Off Current	$V_{CE}=V_{CES}, V_{GE}=0\text{V}, T_j=25^\circ\text{C}$			5.0	mA
$I_{GES}$	Gate-Emitter Leakage Current	$V_{GE}=V_{GES}, V_{CE}=0\text{V}, T_j=25^\circ\text{C}$			400	nA

**On Characteristics**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C=1.4\text{mA}, V_{CE}=V_{GE}, T_j=25^\circ\text{C}$	4.0	4.9	6.5	V
$V_{CE(sat)}$	Collector to Emitter Saturation Voltage	$I_C=50\text{A}, V_{GE}=15\text{V}, T_j=25^\circ\text{C}$		1.65	2.10	V
		$I_C=50\text{A}, V_{GE}=15\text{V}, T_j=175^\circ\text{C}$		2.05		

**Switching Characteristics**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=300V, I_C=50A,$ $R_G=3.3\Omega, V_{GE}=\pm 15V,$ $T_j=25^\circ C$		58		ns
$t_r$	Rise Time			31		ns
$t_{d(off)}$	Turn-Off Delay Time			80		ns
$t_f$	Fall Time			100		ns
$E_{on}$	Turn-On Switching Loss			0.41		mJ
$E_{off}$	Turn-Off Switching Loss			0.42		mJ
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=300V, I_C=50A,$ $R_G=3.3\Omega, V_{GE}=\pm 15V,$ $T_j=125^\circ C$		64		ns
$t_r$	Rise Time			37		ns
$t_{d(off)}$	Turn-Off Delay Time			90		ns
$t_f$	Fall Time			117		ns
$E_{on}$	Turn-On Switching Loss			0.69		mJ
$E_{off}$	Turn-Off Switching Loss			0.69		mJ
$C_{ies}$	Input Capacitance	$V_{CE}=30V, f=1MHz,$ $V_{GE}=0V$		3.03		nF
$C_{oes}$	Output Capacitance			0.25		nF
$C_{res}$	Reverse Transfer Capacitance			0.09		nF
$I_{SC}$	SC Data	$t_p \leq 5\mu s, V_{GE}=15V,$ $T_j=125^\circ C, V_{CC}=360V,$ $V_{CEM} \leq 600V$		450		A
$L_{CE}$	Stray Inductance			60		nH
$R_{CC'+EE'}$	Module Lead Resistance, Terminal To Chip			4.4		m $\Omega$

**Electrical Characteristics of DIODE**  $T_C=25^\circ C$  unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_F$	Diode Forward Voltage	$I_F=50A$	$T_j=25^\circ C$	1.35	1.75	V
			$T_j=125^\circ C$	1.37		
$Q_r$	Recovered Charge	$I_F=50A,$	$T_j=25^\circ C$	2.3		$\mu C$
			$T_j=125^\circ C$	4.3		
$I_{RM}$	Peak Reverse Recovery Current	$V_R=300V,$ $R_G=3.3\Omega,$	$T_j=25^\circ C$	33		A
			$T_j=125^\circ C$	58		
$E_{rec}$	Reverse Recovery Energy	$V_{GE}=-15V$	$T_j=25^\circ C$	0.56		mJ
			$T_j=125^\circ C$	1.11		

**Thermal Characteristics**

<b>Symbol</b>	<b>Parameter</b>	<b>Typ.</b>	<b>Max.</b>	<b>Units</b>
$R_{\theta JC}$	Junction-to-Case (per IGBT)		0.751	K/W
$R_{\theta JC}$	Junction-to-Case (per DIODE)		1.037	K/W
$R_{\theta CS}$	Case-to-Sink (Conductive grease applied)	0.02		K/W
Weight	Weight of Module	200		g

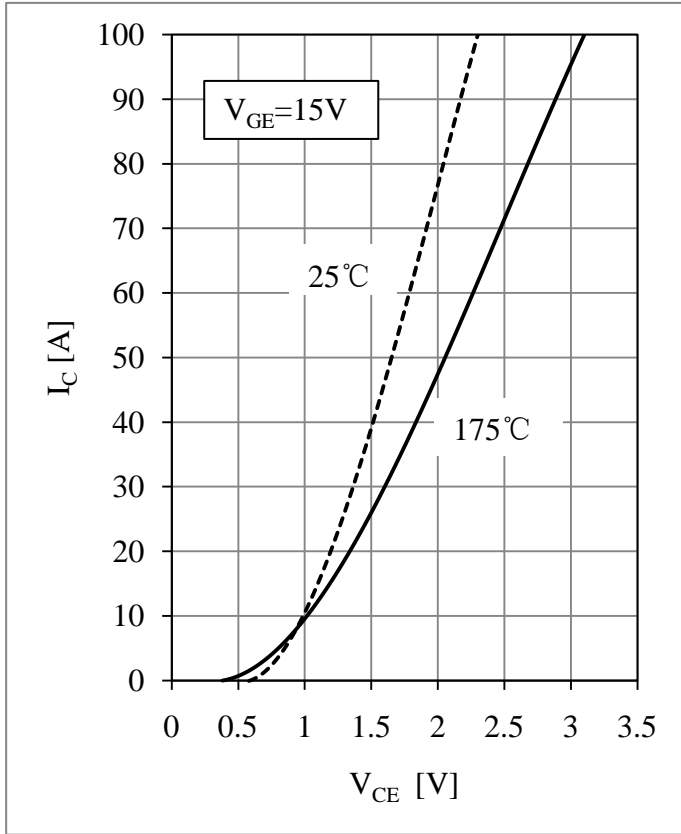


Fig 1. IGBT Output Characteristic

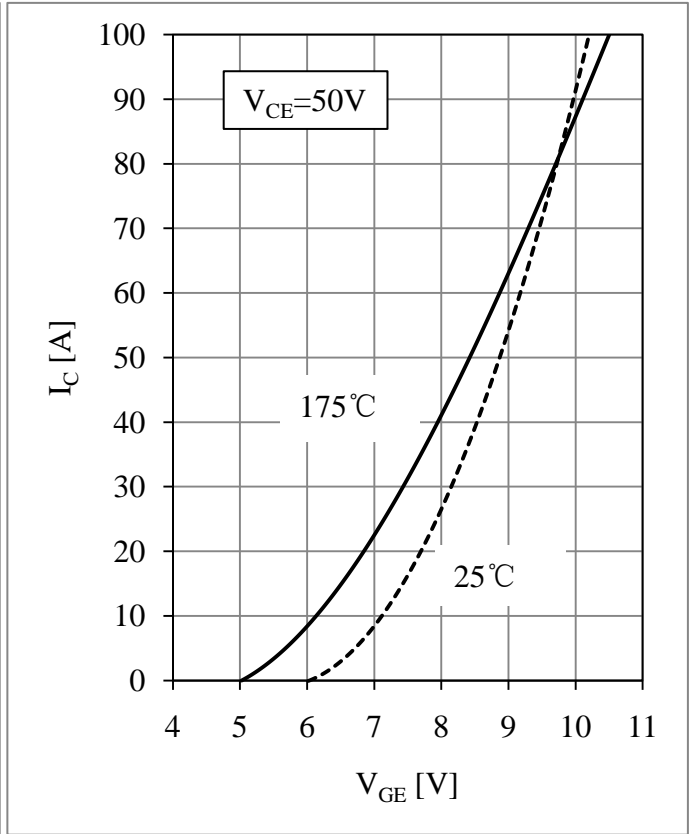


Fig 2. IGBT Transfer Characteristic

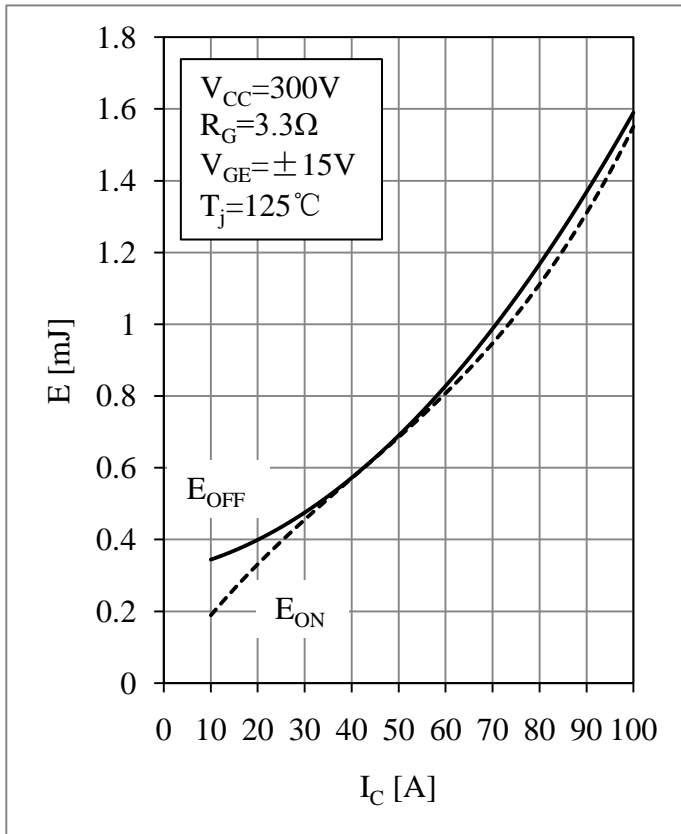


Fig 3. IGBT Switching Loss vs.  $I_C$

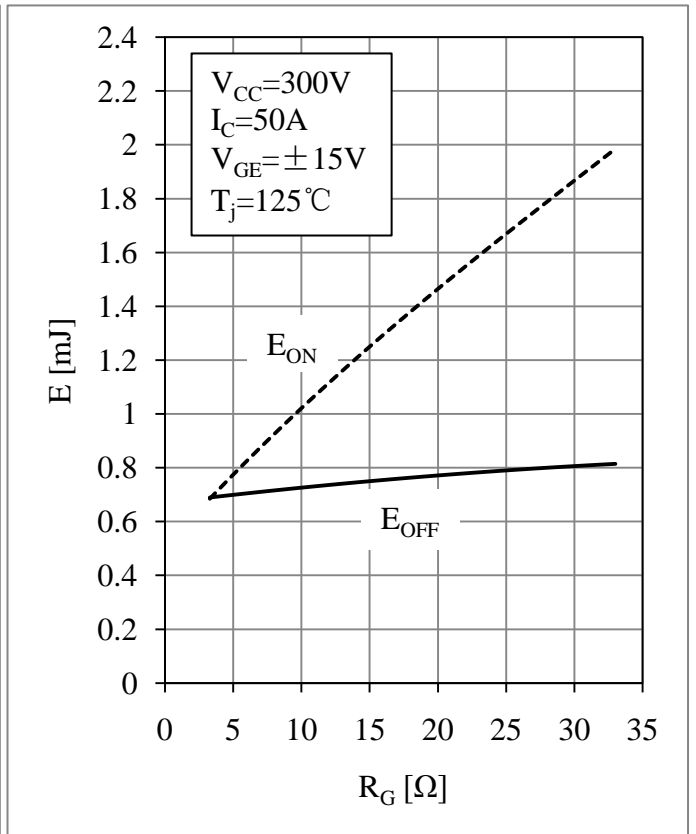


Fig 4. IGBT Switching Loss vs.  $R_G$

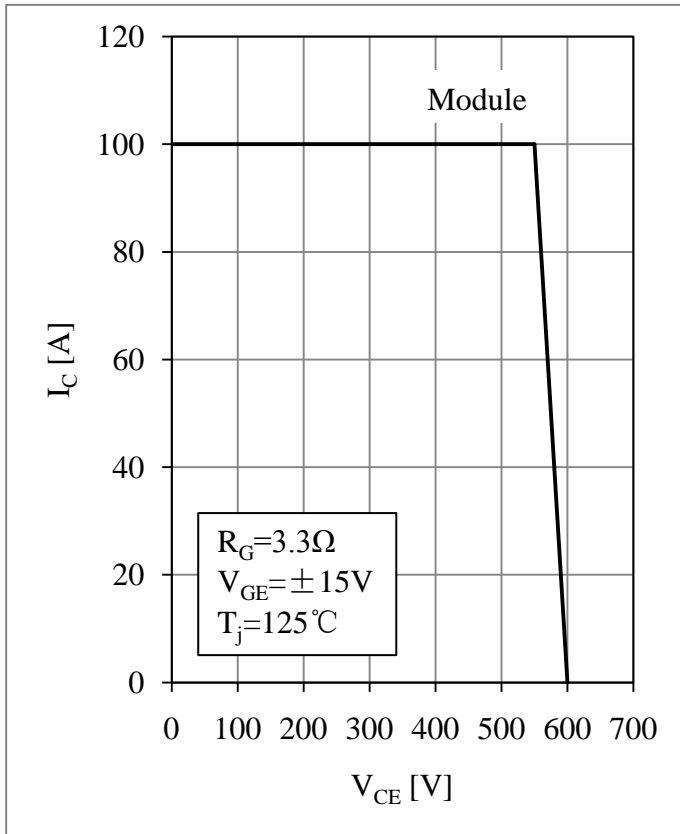


Fig 5. RBSOA

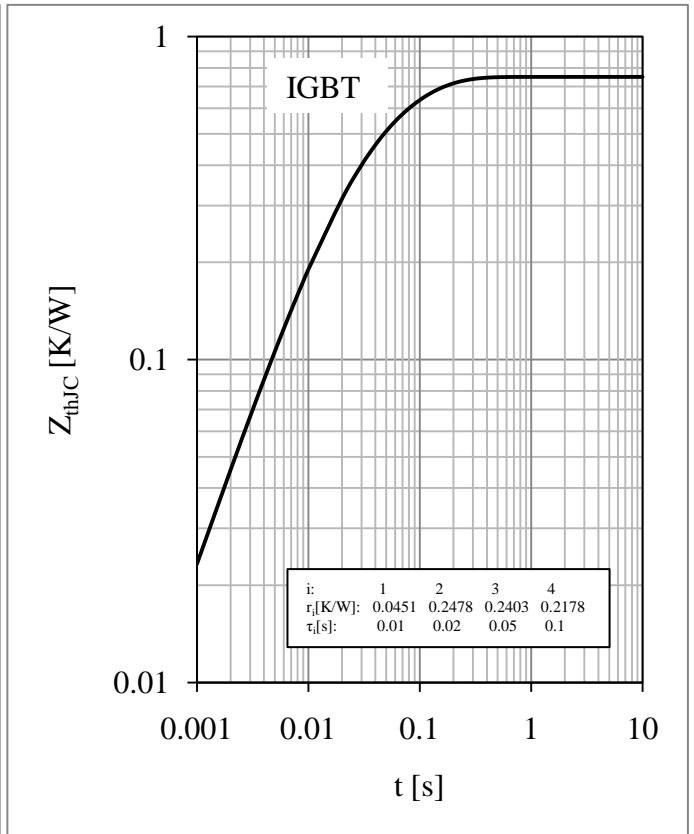


Fig 6. IGBT Transient Thermal Impedance

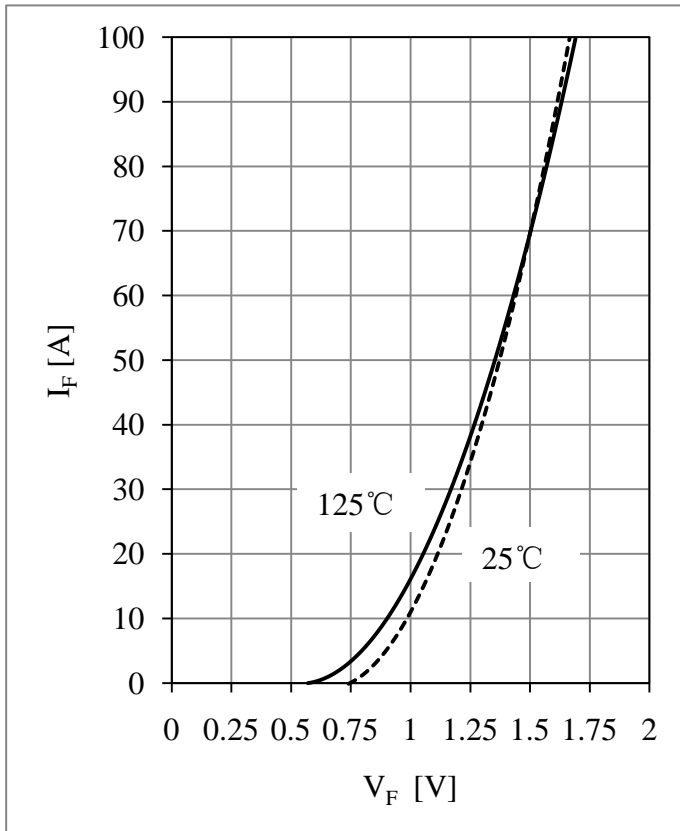


Fig 7. Diode Forward Characteristic

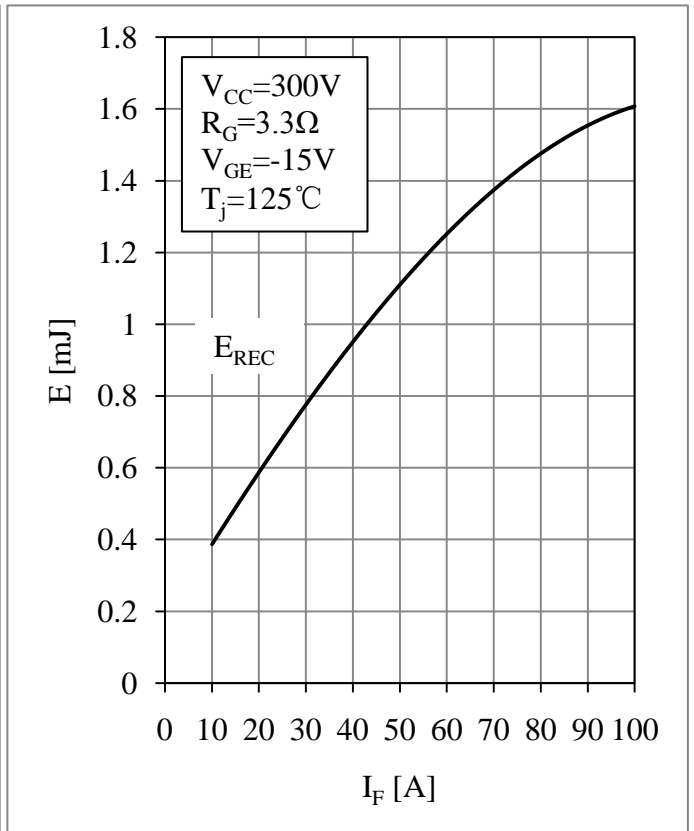


Fig 8. Diode Switching Loss vs.  $I_F$

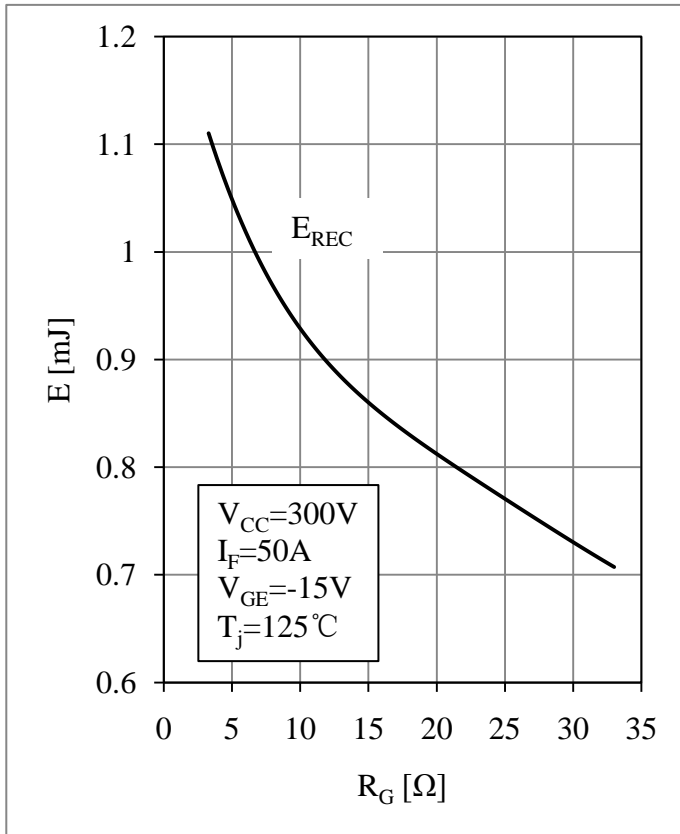


Fig 9. Diode Switching Loss vs.  $R_G$

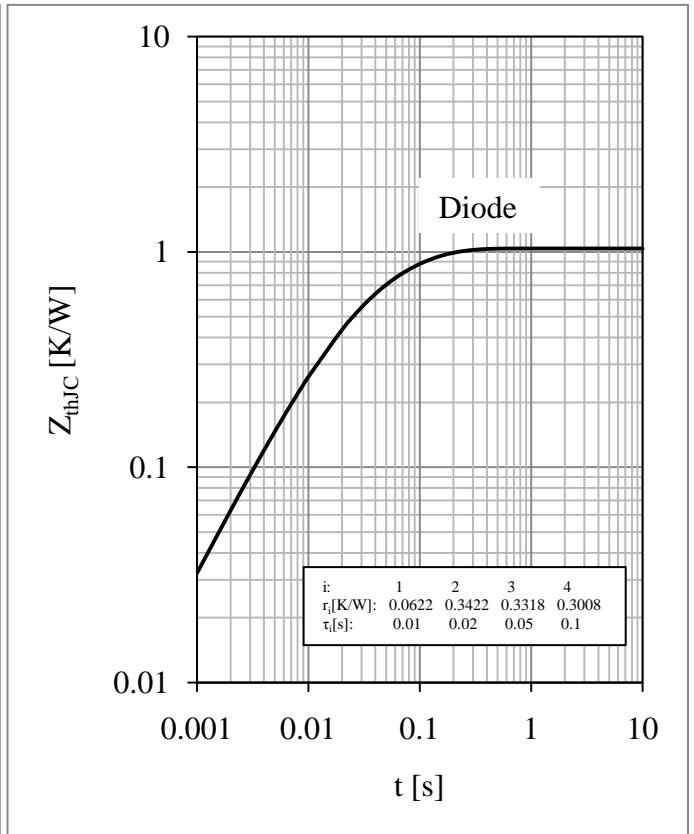
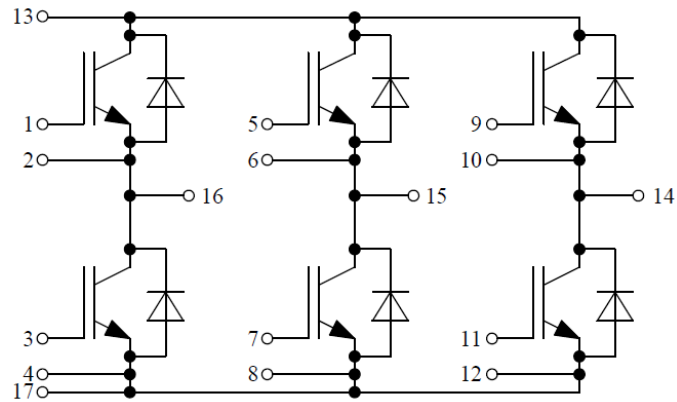


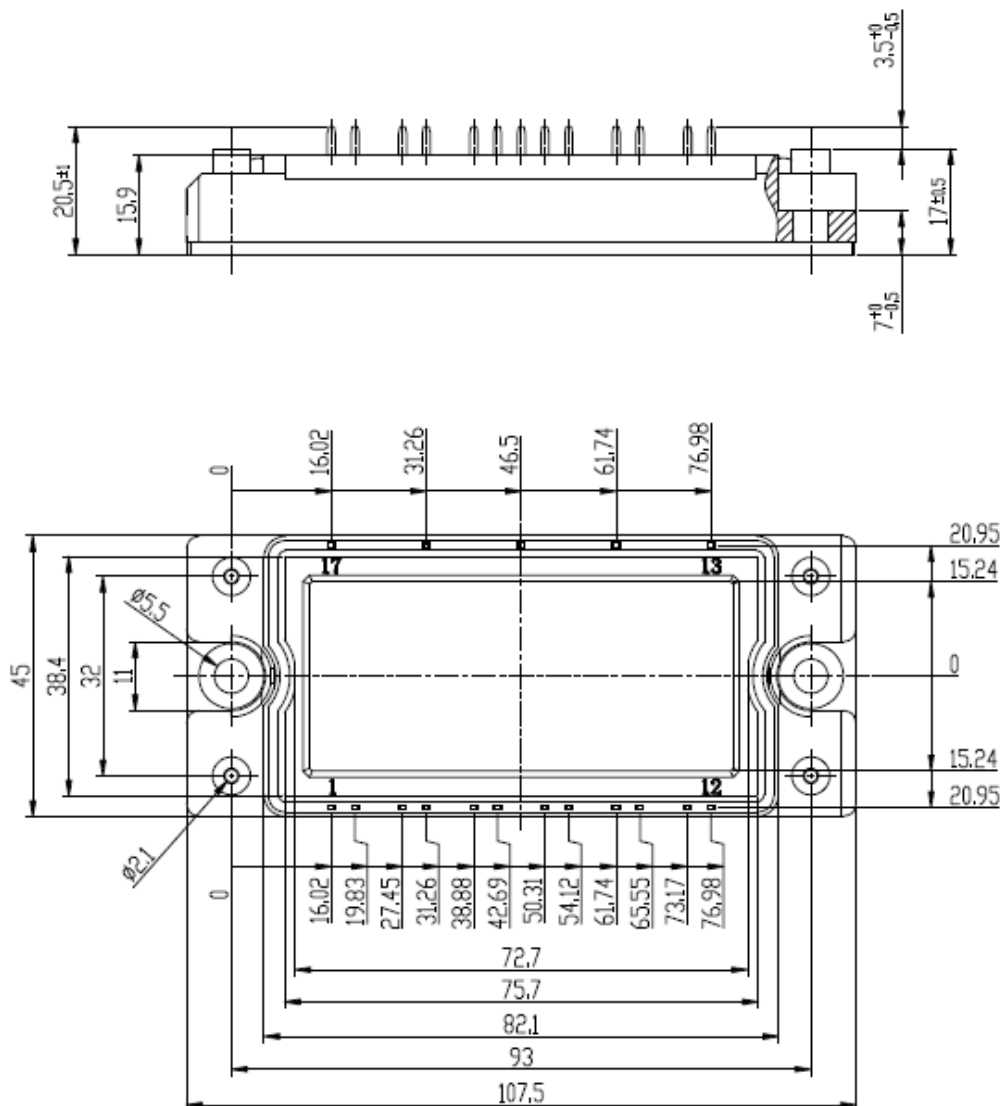
Fig 10. Diode Transient Thermal Impedance

### Equivalent Circuit Schematic



### Package Dimensions

Dimensions in Millimeters





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