

# STARPOWER

SEMICONDUCTOR™

# IGBT

## GD50HCU120C5S

## Preliminary

**Molding Type Module****1200V/50A 4 in one-package**

### General Description

STARPOWER IGBT Power Module provides ultrafast switching speed as well as short circuit ruggedness. It's designed for the applications such as electrical welding and inductive heating.



### Features

- Low  $V_{CE(sat)}$  NPT IGBT technology
- 10 $\mu$ s short circuit capability
- $V_{CE(sat)}$  with positive temperature coefficient
- Rugged with ultrafast performance
- Square RBSOA
- Low inductance case
- Fast & soft reverse recovery anti-parallel FWD
- Isolated copper baseplate using DBC technology

### Typical Applications

- Switching mode power supplies
- Inductive heating
- Electrical welding

**IGBT-inverter**  $T_C=25^\circ\text{C}$  unless otherwise noted**Maximum Rated Values**

Symbol	Description	GD50HCU120C5S	Units
$V_{CES}$	Collector-Emitter Voltage @ $T_j=25^\circ\text{C}$	1200	V
$V_{GES}$	Gate-Emitter Voltage	$\pm 20$	V
$I_C$	Collector Current @ $T_C=25^\circ\text{C}$	75	A
	@ $T_C=80^\circ\text{C}$	50	
$I_{CM}$	Pulsed Collector Current $t_p=1\text{ms}$	100	A
$P_{tot}$	Total Power Dissipation @ $T_j=150^\circ\text{C}$	417	W
$T_{SC}$	Short Circuit Withstand Time @ $T_j=125^\circ\text{C}$	10	$\mu\text{s}$

**Off Characteristics**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_{(BR)CES}$	Collector-Emitter Breakdown Voltage	$T_j=25^\circ\text{C}$	1200			V
$I_{CES}$	Collector Cut-Off Current	$V_{CE}=V_{CES}, V_{GE}=0\text{V}, T_j=25^\circ\text{C}$			1.0	mA
$I_{GES}$	Gate-Emitter Leakage Current	$V_{GE}=V_{GES}, V_{CE}=0\text{V}, T_j=25^\circ\text{C}$			400	nA

**On Characteristics**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C=500\mu\text{A}, V_{CE}=V_{GE}, T_j=25^\circ\text{C}$	4.4	5.2	6.0	V
$V_{CE(sat)}$	Collector to Emitter Saturation Voltage	$I_C=50\text{A}, V_{GE}=15\text{V}, T_j=25^\circ\text{C}$		3.15	3.60	V
		$I_C=50\text{A}, V_{GE}=15\text{V}, T_j=125^\circ\text{C}$		3.60		

**Switching Characteristics**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units	
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=600\text{V}, I_C=50\text{A}, R_G=13\Omega, V_{GE}=\pm 15\text{V}, T_j=25^\circ\text{C}$		262		ns	
$t_r$	Rise Time			52		ns	
$t_{d(off)}$	Turn-Off Delay Time			272		ns	
$t_f$	Fall Time			116		ns	
$E_{on}$	Turn-On Switching Loss				4.69		mJ
$E_{off}$	Turn-Off Switching Loss				1.89		mJ
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=600\text{V}, I_C=50\text{A}, R_G=13\Omega, V_{GE}=\pm 15\text{V}, T_j=125^\circ\text{C}$		276		ns	
$t_r$	Rise Time			53		ns	
$t_{d(off)}$	Turn-Off Delay Time			290		ns	
$t_f$	Fall Time			146		ns	

$E_{on}$	Turn-On Switching Loss	$V_{CC}=600V, I_C=50A,$ $R_G=13\Omega, V_{GE}=\pm 15V,$ $T_J=125^\circ C$		5.92		mJ
$E_{off}$	Turn-Off Switching Loss			2.69		mJ
$C_{ies}$	Input Capacitance	$V_{CE}=30V, f=1Mhz,$ $V_{GE}=0V$		4300		pF
$C_{oes}$	Output Capacitance			330		pF
$C_{res}$	Reverse Transfer Capacitance			160		pF
$I_{SC}$	SC Data	$T_P \leq 10\mu s, V_{GE}=15V,$ $T_J=125^\circ C, V_{CC}=900V,$ $V_{CEM} \leq 1200V$		TBD		A

### DIODE-inverter $T_C=25^\circ C$ unless otherwise noted

#### Maximum Rated Values

Symbol	Description	GD50HCU120C5S	Units
$V_{RRM}$	Collector-Emitter Voltage @ $T_J=25^\circ C$	1200	V
$I_F$	DC Forward Current	50	A
$I_{FRM}$	Repetitive Peak Forward Current $t_p=1ms$	100	A
$I^2t$	$I^2t$ -value, $V_R=0V, t_p=10ms, T_J=125^\circ C$	1250	$A^2s$

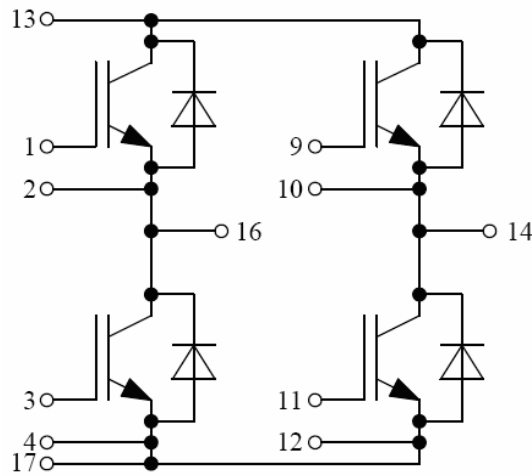
#### Characteristics Values

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_F$	Diode Forward Voltage	$I_F=50A, V_{GE}=0V$	$T_J=25^\circ C$	1.82	2.25	V
			$T_J=125^\circ C$	1.95		
$Q_r$	Recovered Charge	$I_F=50A,$	$T_J=25^\circ C$	3.5		$\mu C$
			$T_J=125^\circ C$	9.0		
$I_{RM}$	Peak Reverse Recovery Current	$V_R=600V,$ $di/dt=-1100A/\mu s,$	$T_J=25^\circ C$	23		A
			$T_J=125^\circ C$	50		
$E_{rec}$	Reverse Recovery Energy	$V_{GE}=-15V$	$T_J=25^\circ C$	1.2		mJ
			$T_J=125^\circ C$	3.3		

**IGBT Module**

Symbol	Parameter	Min.	Typ.	Max.	Units
V <sub>ISO</sub>	Isolation Voltage RMS,f=50Hz,t=1min		2500		V
L <sub>CE</sub>	Stray Inductance		19		nH
R <sub>CC'+EE'</sub>	Module Lead Resistance,Terminal to Chip @ T <sub>C</sub> =25°C		2.5		mΩ
R <sub>θJC</sub>	Junction-to-Case (per IGBT-inverter) Junction-to-Case (per DIODE-inverter)			0.30 0.49	K/W
R <sub>θCS</sub>	Case-to-Sink (Conductive grease applied)		0.02		K/W
T <sub>j</sub>	Maximum Junction Temperature			150	°C
T <sub>STG</sub>	Storage Temperature Range	-40		125	°C
Mounting Torque	Mounting Screw:M5	3.0		6.0	N.m
G	Weight of Module		200		g

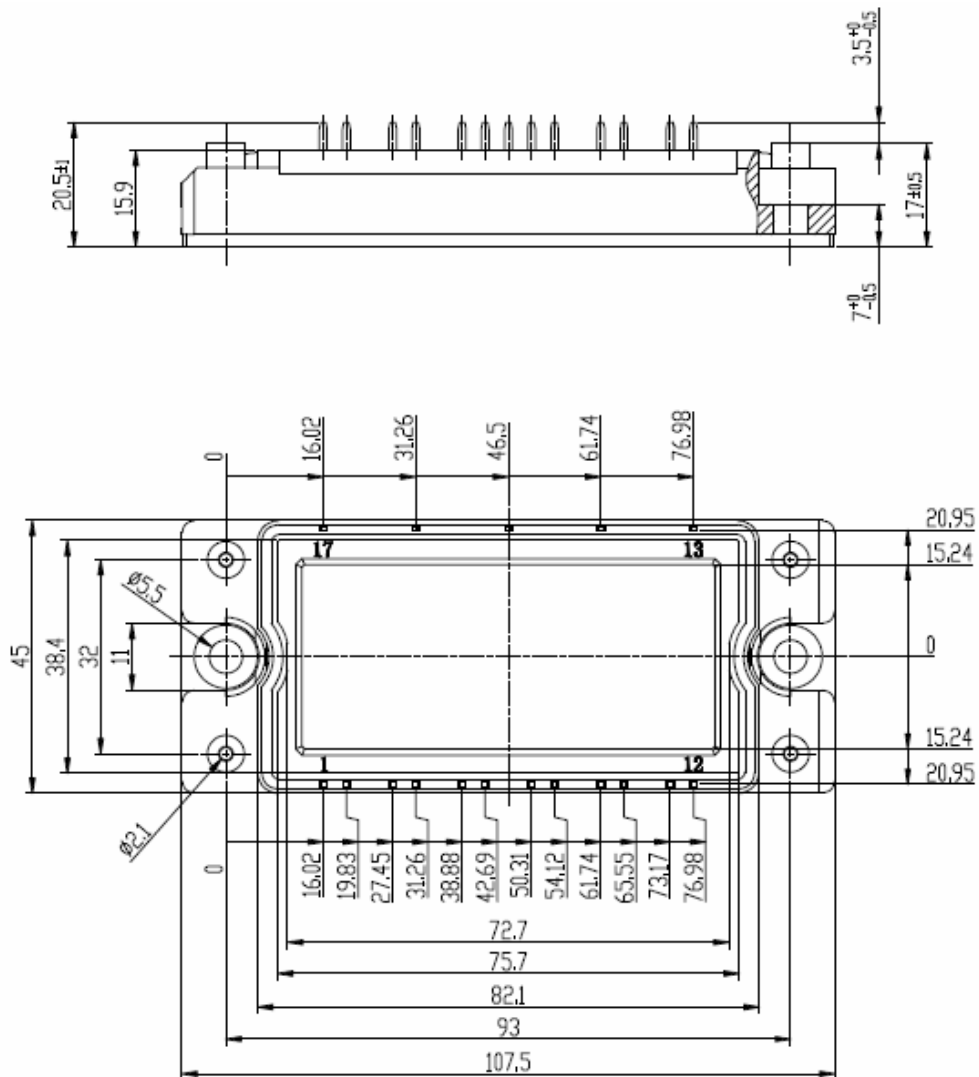
### Equivalent Circuit Schematic



Pins 5,6,7,8,15 are not connected

### Package Dimension

Dimensions in Millimeters



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