**IGBT Module** 

# **STARPOWER**

SEMICONDUCTOR™

# **GD50HFT120C1S**

**Molding Type Module** 

#### 1200V/50A 2 in one-package

#### **General Description**

STARPOWER IGBT Power Module provides ultra low conduction loss as well as short circuit ruggedness. They are designed for the applications such as UPS and SMPS.



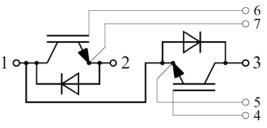
**IGBT** 

#### Features

- Low V<sub>CE(sat)</sub> Trench IGBT technology
- Low switching losses
- 10µs short circuit capability
- $V_{CE(sat)}$  with positive temperature coefficient
- Maximum junction temperature 175°C
- Low inductance case
- Fast & soft reverse recovery anti-parallel FWD
- Isolated copper baseplate using DBC technology

### **Typical Applications**

- UPS
- Switching mode power supplies
- Electronic welders



Equivalent Circuit Schematic

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Symbol	Description	GD50HFT120C1S	Units
V <sub>CES</sub>	Collector-Emitter Voltage	1200	V
V <sub>GES</sub>	Gate-Emitter Voltage	±20	V
т	Collector Current @ $T_C=25^{\circ}C$	100	
I <sub>C</sub>	@ T <sub>C</sub> =80°C	50	А
I <sub>CM(1)</sub>	Pulsed Collector Current t <sub>p</sub> =1ms	100	А
I <sub>F</sub>	Diode Continuous Forward Current	50	А
I <sub>FM</sub>	Diode Maximum Forward Current	100	А
P <sub>D</sub>	Maximum Power Dissipation @ T <sub>j</sub> =175°C	405	W
Tj	Maximum Junction Temperature	175	°C
T <sub>STG</sub>	Storage Temperature Range	-40 to +125	°C
V <sub>ISO</sub>	Isolation Voltage RMS,f=50Hz,t=1min	2500	V
Mounting Torque	Power Terminal Screw:M5	2.5 to 5.0	Nm
	Mounting Screw:M6	3.0 to 5.0	N.m

## Absolute Maximum Ratings $T_C=25$ °C unless otherwise noted

#### Notes:

(1) Repetitive rating: Pulse width limited by max. junction temperature

## Electrical Characteristics of IGBT $T_C=25$ °C unless otherwise noted

#### **Off Characteristics**

Symbol	Parameter	Test Conditions	Min.	Тур.	Max.	Units
V <sub>(BR)CES</sub>	Collector-Emitter Breakdown Voltage	T <sub>j</sub> =25℃	1200			V
I <sub>CES</sub>	Collector Cut-Off Current	$V_{CE}=V_{CES}, V_{GE}=0V,$ $T_j=25^{\circ}C$			5.0	mA
I <sub>GES</sub>	Gate-Emitter Leakage Current	$V_{GE}=V_{GES}, V_{CE}=0V,$ $T_j=25^{\circ}C$			400	nA

### **On Characteristics**

Symbol	Parameter	Test Conditions	Min.	Тур.	Max.	Units
V <sub>GE(th)</sub>	Gate-Emitter Threshold Voltage	$I_C=2.4$ mA, $V_{CE}=V_{GE}$ , $T_j=25$ °C	5.0	5.5	7.5	V
V <sub>CE(sat)</sub>	Collector to Emitter	$I_C=50A, V_{GE}=15V,$ $T_j=25^{\circ}C$		1.90	1.90 2.35	v
	Saturation Voltage	$I_{C}$ =50A, $V_{GE}$ =15V, $T_{j}$ =175 °C		2.50		

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Symbol	Parameter	Test Conditions	Min.	Тур.	Max.	Units
t <sub>d(on)</sub>	Turn-On Delay Time	-		148		ns
t <sub>r</sub>	Rise Time			84		ns
t <sub>d(off)</sub>	Turn-Off Delay Time			245		ns
t <sub>f</sub>	Fall Time	$-V_{CC}=600V,I_{C}=50A,$ $-R_{G}=15\Omega,V_{GE}=\pm 15V,$		251		ns
Eon	Turn-On Switching Loss	$R_{G}=1502, v_{GE}=\pm 15 v,$ $T_{j}=25^{\circ}C$		5.51		mJ
$E_{\rm off}$	Turn-Off Switching Loss			2.70		mJ
t <sub>d(on)</sub>	Turn-On Delay Time			263		ns
t <sub>r</sub>	Rise Time			81		ns
t <sub>d(off)</sub>	Turn-Off Delay Time			256		ns
t <sub>f</sub>	Fall Time	- V <sub>CC</sub> =600V,I <sub>C</sub> =50A, - R <sub>G</sub> =15Ω,V <sub>GE</sub> =±15V, T <sub>j</sub> =125 °C		292		ns
Eon	Turn-On Switching Loss			6.63		mJ
E <sub>off</sub>	Turn-Off Switching Loss			3.25		mJ
C <sub>ies</sub>	Input Capacitance			6.24		nF
C <sub>oes</sub>	Output Capacitance	V <sub>CE</sub> =30V,f=1MHz,		0.23		nF
C <sub>res</sub>	Reverse Transfer Capacitance	V <sub>GE</sub> =0V		0.15		nF
I <sub>SC</sub>	SC Data	$\begin{array}{c} t_{S^{C}} \leqslant 10 \mu s, V_{GE} = 15 V, \\ T_{j} = 125 \ ^{\circ}C, V_{CC} = 600 V, \\ V_{CEM} \leqslant 1200 V \end{array}$		450		А
L <sub>CE</sub>	Stray Inductance				30	nH
R <sub>CC'+EE'</sub>	Module Lead Resistance, Terminal to Chip	T <sub>C</sub> =25℃		0.75		mΩ

## **Switching Characteristics**

## **Electrical Characteristics of DIODE** $T_C=25$ °C unless otherwise noted

Symbol	Parameter	Test Conditions		Min.	Тур.	Max.	Units
V <sub>F</sub>	Diode Forward	1 50 4	T <sub>j</sub> =25℃		1.85	2.25	V
	Voltage	I <sub>F</sub> =50A	T <sub>j</sub> =125℃		1.95		V
Qr	Deservered Charge		Tj=25℃		3.1		чС
	Recovered Charge	I <sub>F</sub> =50A,	T <sub>j</sub> =125℃		6.1		μC
т	Peak Reverse	V <sub>R</sub> =600V,	T <sub>j</sub> =25℃		24		٨
I <sub>RM</sub>	Recovery Current	di/dt=-654A/µs,	T <sub>j</sub> =125℃		31		А
E <sub>rec</sub>	Reverse Recovery	$V_{GE}$ =-15V	T <sub>j</sub> =25℃		0.98		mI
	Energy		T <sub>j</sub> =125℃		2.06		mJ

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## **Thermal Characteristics**

Symbol	Parameter	Тур.	Max.	Units
$R_{\theta JC}$	Junction-to-Case (per IGBT)		0.37	K/W
$R_{\theta JC}$	Junction-to-Case (per DIODE)		0.49	K/W
$R_{\theta CS}$	Case-to-Sink (Conductive grease applied)	0.05		K/W
Weight	Weight of Module	150		g

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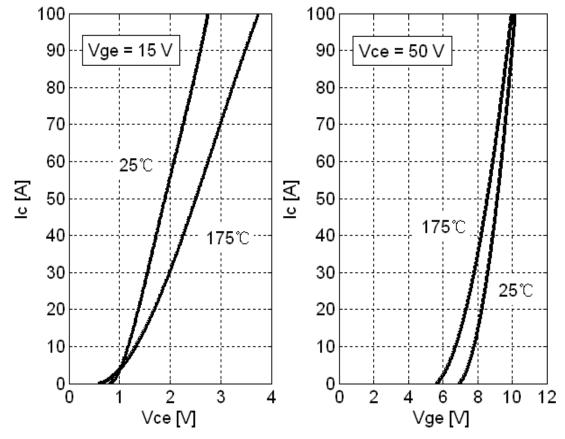
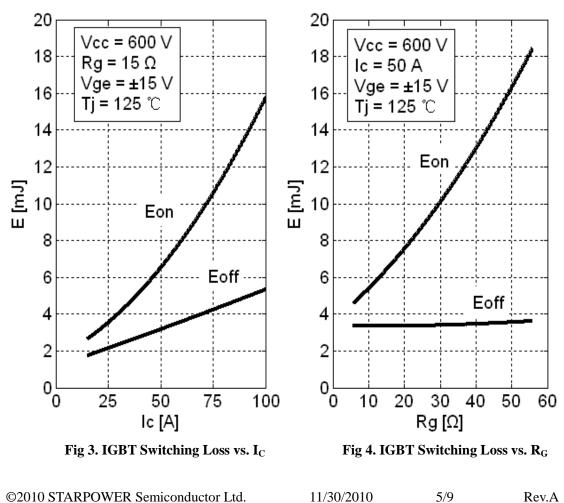
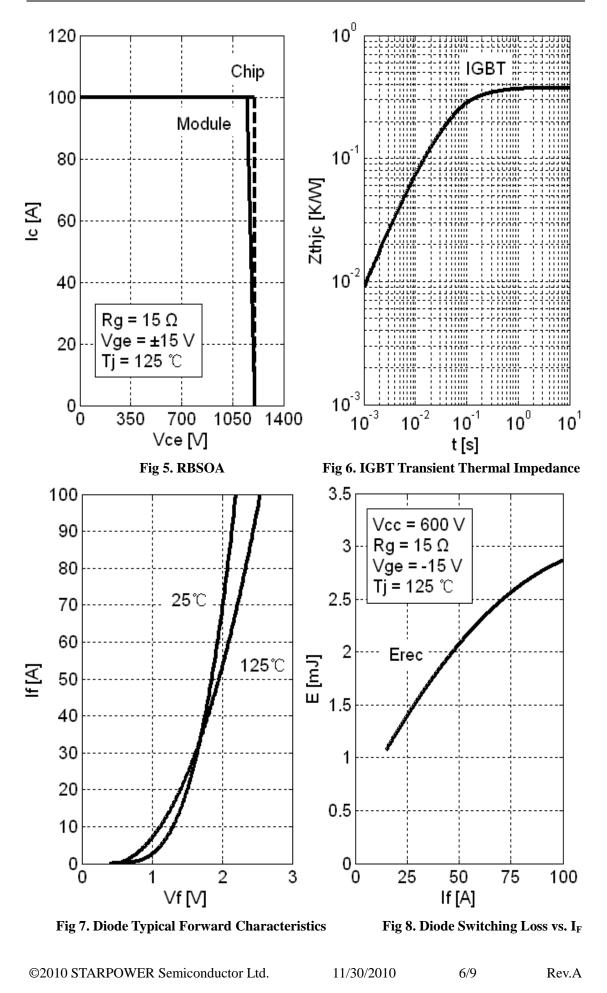


Fig 1. IGBT Typical Output Characteristics Fig 2. IGBT Typical Transfer Characteristics









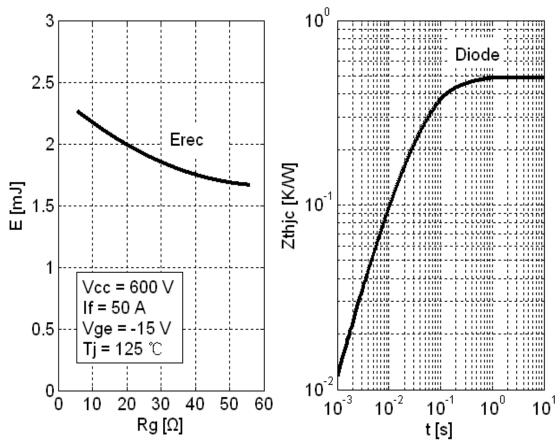
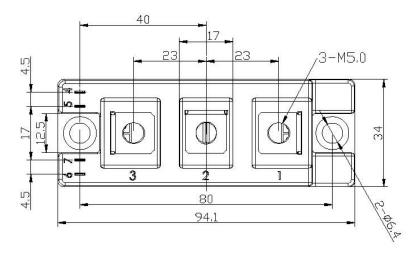


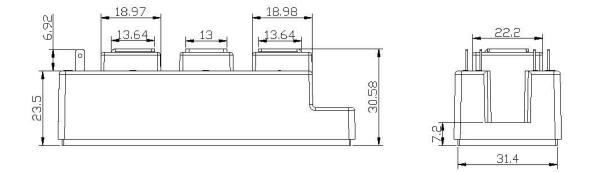
Fig 9. Diode Switching Loss vs. R<sub>G</sub>

Fig 10. Diode Transient Thermal Impedance

## **Package Dimension**

**Dimensions in Millimeters** 





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