STARPOWER

SEMICONDUCTOR™

IGBT

GD50HFU60C1S

Molding Type Module

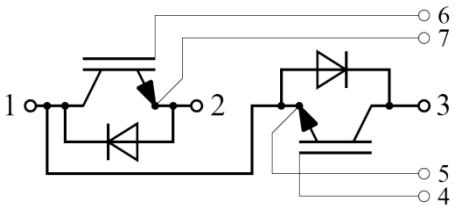
600V/50A 2 in one-package

General Description

STARPOWER IGBT Power Module provides ultrafast switching speed as well as short circuit ruggedness. They are designed for the applications such as electronic welder and Inductive heating.

Features

- NPT IGBT technology
- 10μs short circuit capability
- $V_{CE(sat)}$ with positive temperature coefficient
- Rugged with ultrafast performance
- Square RBSOA
- Low inductance case
- Fast & soft reverse recovery anti-parallel FWD
- Isolated copper baseplate using DBC technology



Equivalent Circuit Schematic

Typical Applications

- Electrical welder
- SMPS
- Inductive heating

Absolute Maximum Ratings T_C=25℃ unless otherwise noted

Symbol	Description	GD50HFU60C1S	Units
V_{CES}	Collector-Emitter Voltage	600	V
V_{GES}	Gate-Emitter Voltage	±20	V
I_C	Collector Current @ T_C=25℃ @ T_C=80℃	78 50	A
$I_{CM(1)}$	Pulsed Collector Current t_p=1ms	100	A
I_F	Diode Continuous Forward Current @ T_C=80℃	50	A
$I_{FM(1)}$	Diode Maximum Forward Current t_p=1ms	100	A
P_D	Maximum Power Dissipation @ T_j=150℃	255	W
T_{jmax}	Maximum Junction Temperature	150	℃
T_{STG}	Storage Temperature Range	-40 to +125	℃
V_{ISO}	Isolation Voltage RMS,f=50Hz,t=1min	4000	V
Mounting Torque	Power Terminal Screw:M5 Mounting Screw:M6	2.5 to 5.0 3.0 to 5.0	N.m

Notes:

(1) Repetitive rating: Pulse width limited by max. junction temperature

Electrical Characteristics of IGBT T_C=25℃ unless otherwise noted

Off Characteristics

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_{(BR)CES}$	Collector-Emitter Breakdown Voltage	T_j=25℃	600			V
I_{CES}	Collector Cut-Off Current	V_{CE}=V_{CES},V_{GE}=0V, T_j=25℃			5.0	mA
I_{GES}	Gate-Emitter Leakage Current	V_{GE}=V_{GES},V_{CE}=0V, T_j=25℃			400	nA

On Characteristics

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	I_C=250μA,V_{CE}=V_{GE}, T_j=25℃	3.5	4.3	5.5	V
$V_{CE(sat)}$	Collector to Emitter Saturation Voltage	I_C=50A,V_{GE}=15V, T_j=25℃		2.25	2.70	V
		I_C=50A,V_{GE}=15V, T_j=125℃		2.70		

Switching Characteristics

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$t_{d(on)}$	Turn-On Delay Time	V_{CC}=300V,I_C=50A, R_G=10Ω,V_{GE}=±15V, T_j=25℃		132		ns
t_r	Rise Time			30		ns
$t_{d(off)}$	Turn-Off Delay Time			129		ns
t_f	Fall Time			59		ns
E_{on}	Turn-On Switching Loss			0.50		mJ
E_{off}	Turn-Off Switching Loss			0.38		mJ
$t_{d(on)}$	Turn-On Delay Time	V_{CC}=300V,I_C=50A, R_G=10Ω,V_{GE}=±15V, T_j=125℃		162		ns
t_r	Rise Time			40		ns
$t_{d(off)}$	Turn-Off Delay Time			190		ns
t_f	Fall Time			75		ns
E_{on}	Turn-On Switching Loss			0.73		mJ
E_{off}	Turn-Off Switching Loss			0.60		mJ
C_{ies}	Input Capacitance	V_{CE}=30V,f=1MHz, V_{GE}=0V		/		nF
C_{oes}	Output Capacitance			/		nF
C_{res}	Reverse Transfer Capacitance			/		nF
I_{SC}	SC Data	T_P≤5μs,V_{GE}=15V, T_j=125℃,V_{CC}=360V, V_{CEM}≤600V		360		A
L_{CE}	Stray Inductance				30	nH
$R_{CC'+EE'}$	Module Lead Resistance, Terminal To Chip			0.75		mΩ

Electrical Characteristics of DIODE T_C=25℃ unless otherwise noted

Symbol	Parameter	Test Conditions		Min.	Typ.	Max.	Units
V_F	Diode Forward Voltage	I_F=50A	T_j=25℃		1.35	1.75	V
			T_j=125℃		1.37		
Q_r	Recovered Charge	I_F=50A, V_R=300V, R_G=10Ω, V_{GE}=-15V	T_j=25℃		2.0		μC
			T_j=125℃		3.8		
I_{RM}	Peak Reverse Recovery Current		T_j=25℃		33		A
			T_j=125℃		53		
E_{rec}	Reverse Recovery Energy		T_j=25℃		0.48		mJ
			T_j=125℃		0.91		

Thermal Characteristics

Symbol	Parameter	Typ.	Max.	Units
$R_{\theta JC}$	Junction-to-Case (per IGBT)		0.49	K/W
$R_{\theta JC}$	Junction-to-Case (per DIODE)		1.15	K/W
$R_{\theta CS}$	Case-to-Sink (Conductive grease applied)	0.05		K/W
Weight	Weight of Module	150		g

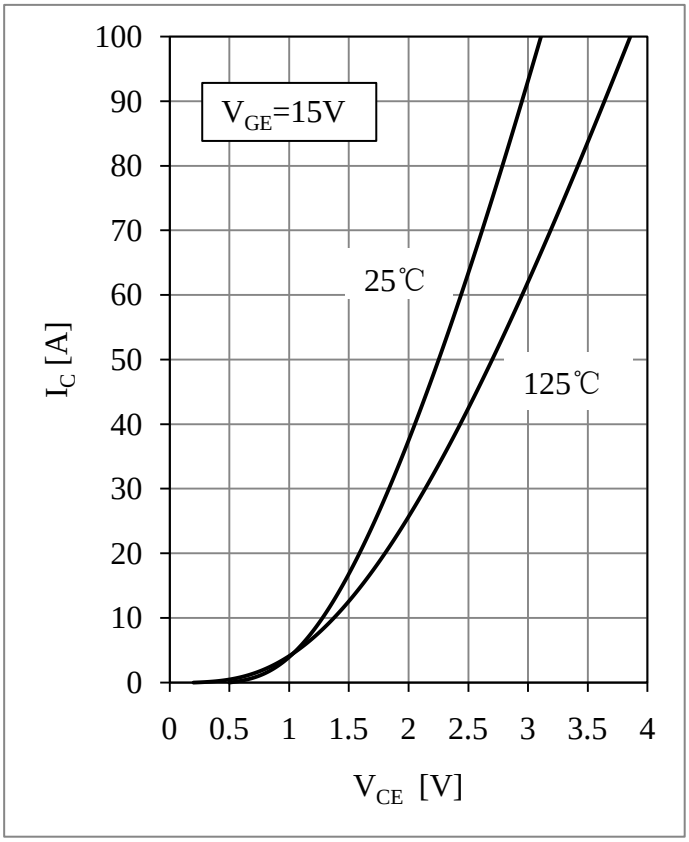


Fig 1. IGBT Output Characteristics

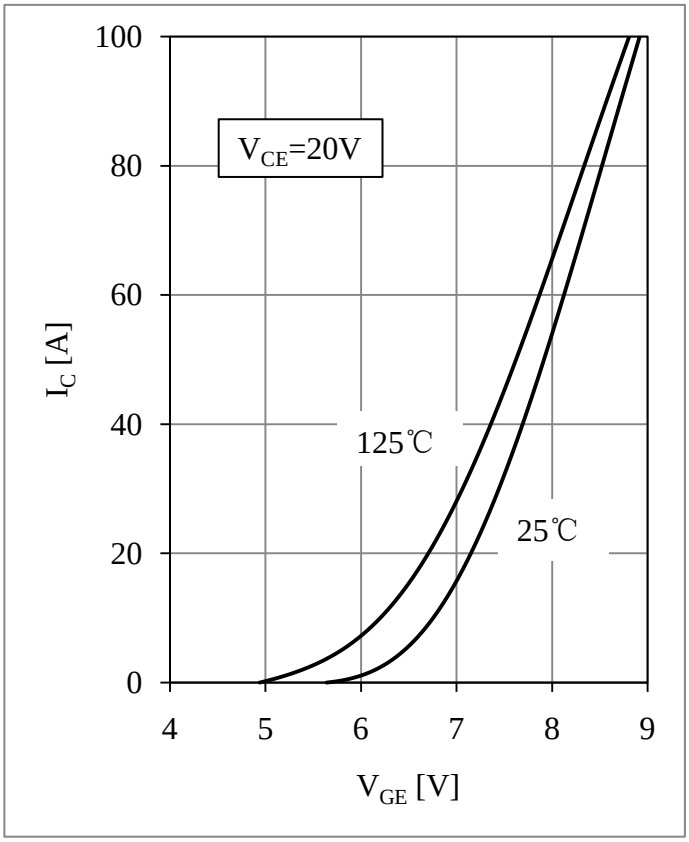


Fig 2. IGBT Transfer Characteristics

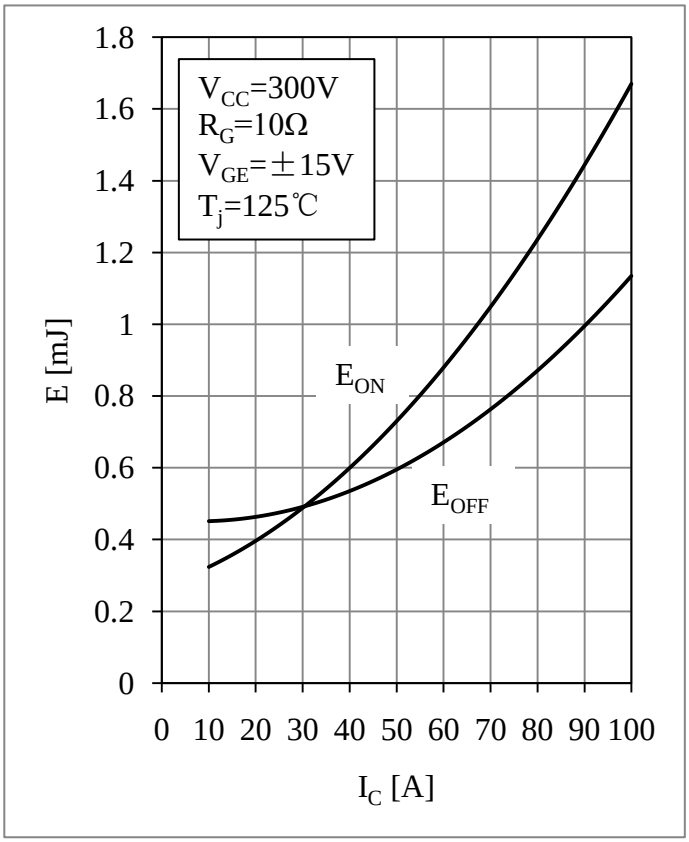


Fig 3. IGBT Switching Loss vs. I_C

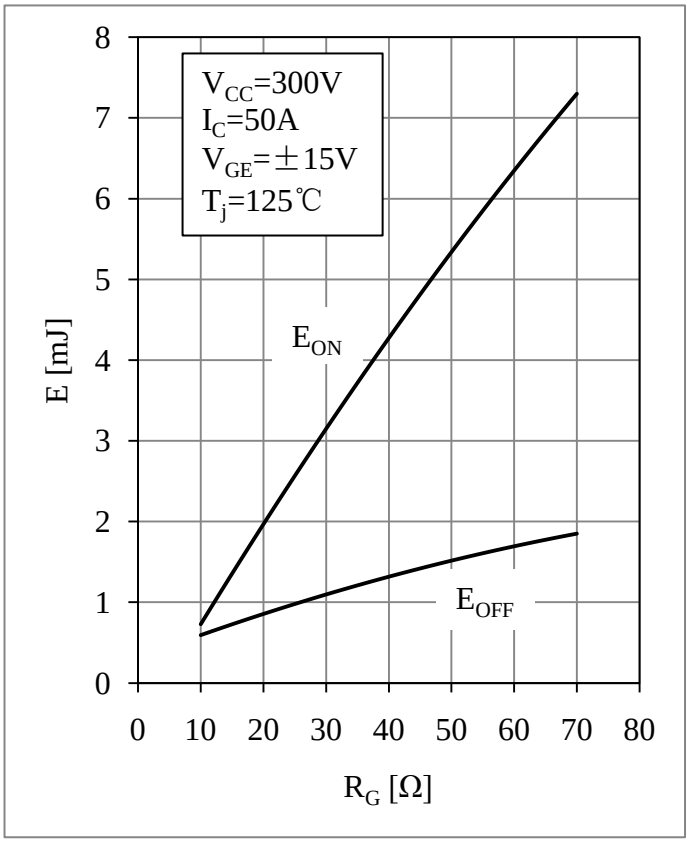


Fig 4. IGBT Switching Loss vs. R_G

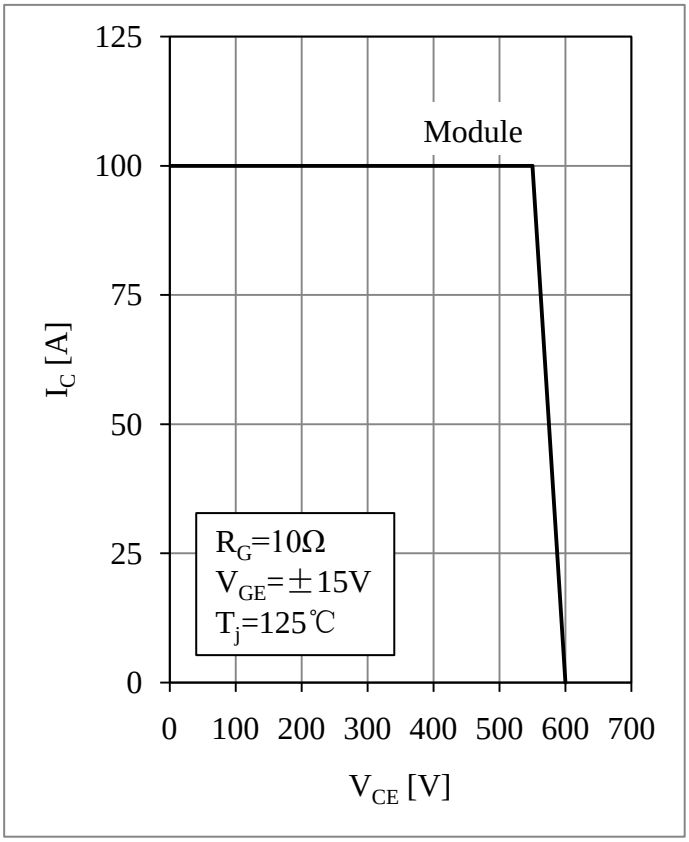


Fig 5. RBSOA

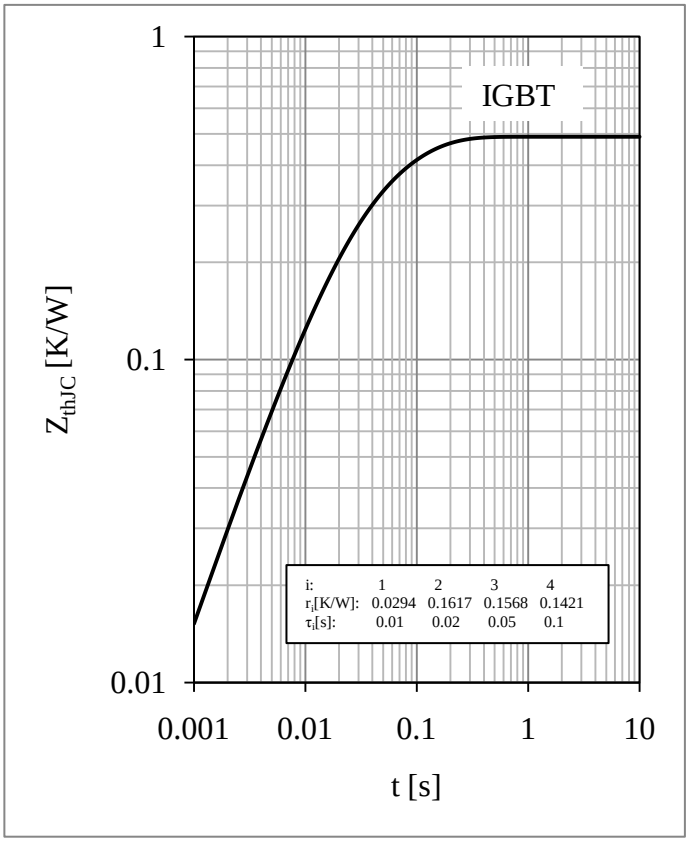


Fig 6. IGBT Transient Thermal Impedance

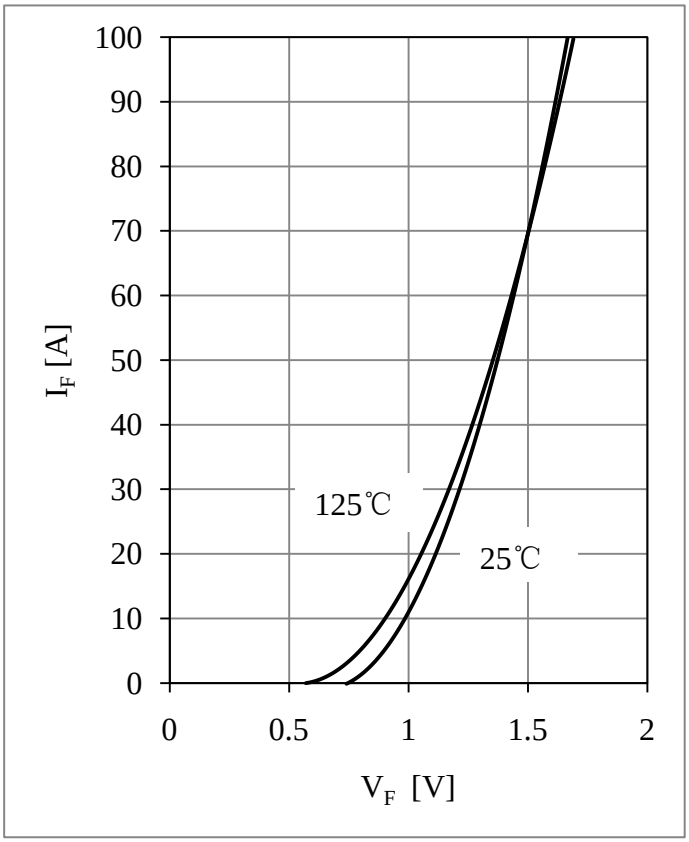


Fig 7. Diode Forward Characteristics

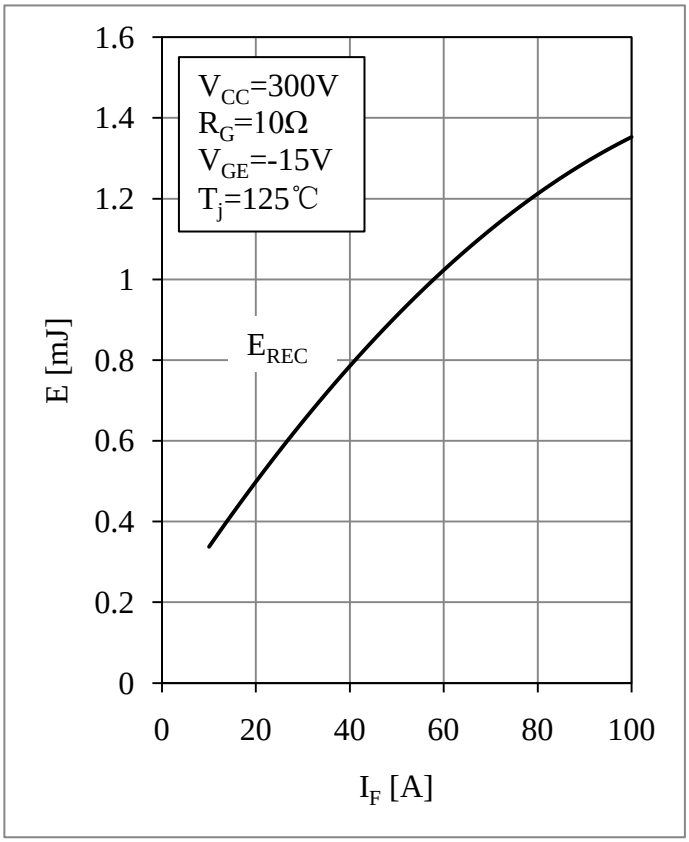


Fig 8. Diode Switching Loss vs. I_F

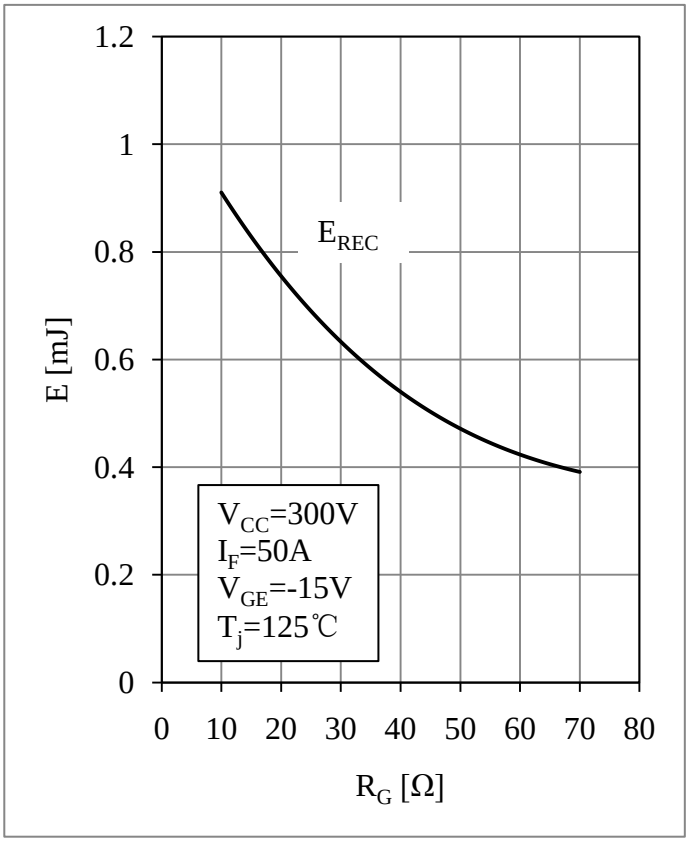


Fig 9. Diode Switching Loss vs. R_G

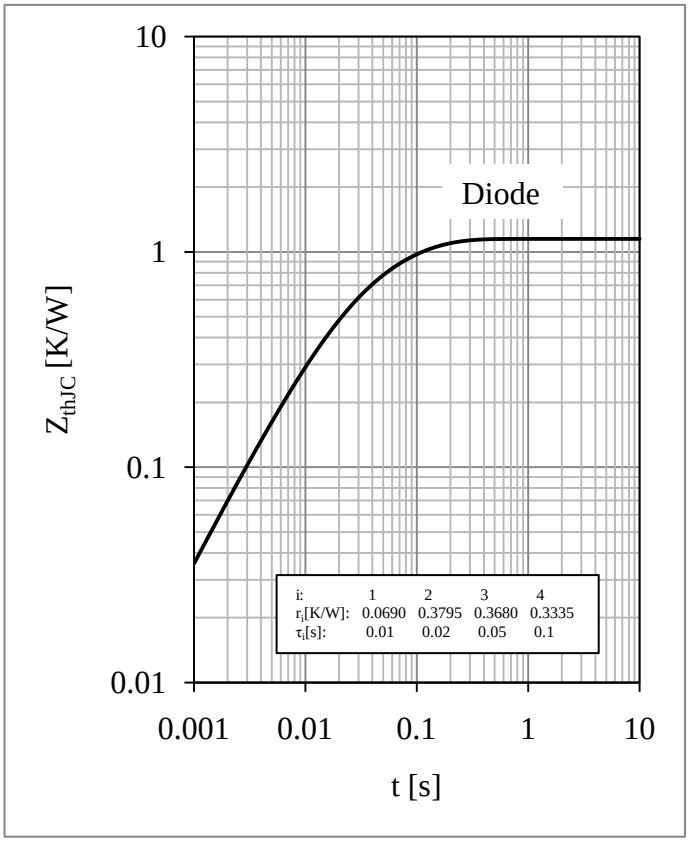
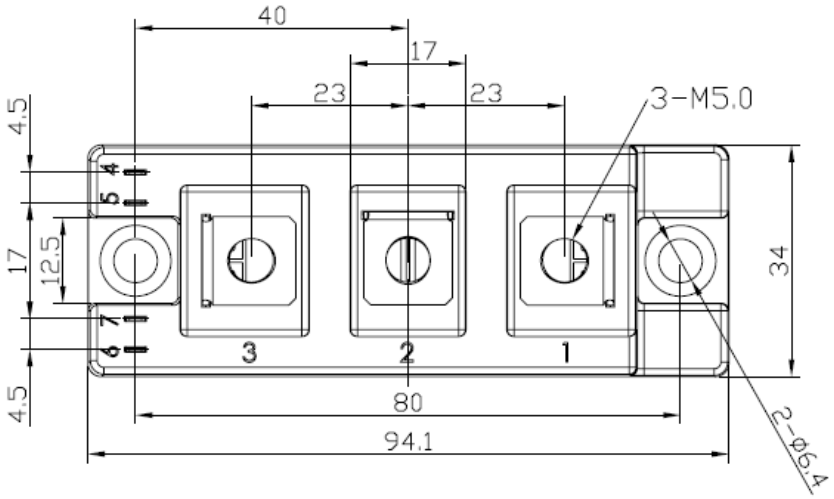
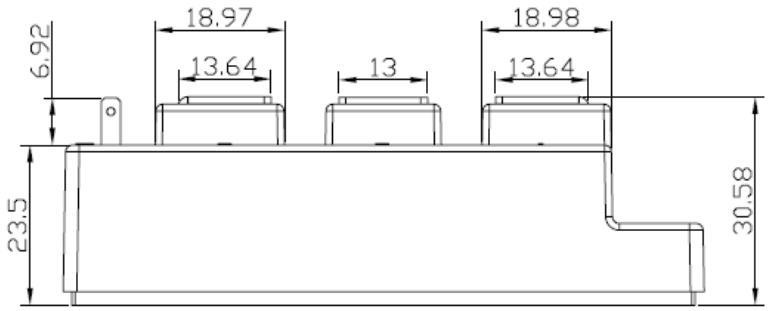


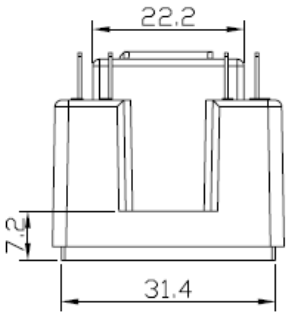
Fig 10. Diode Transient Thermal Impedance

Package Dimension

Dimensions in Millimeters







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