

# STARPOWER

SEMICONDUCTOR

**IGBT**

## GD50PIT120C6S

Molding Type Module

**1200V/50A PIM in one-package**

### General Description

STARPOWER IGBT Power Module provides ultra low conduction loss as well as short circuit ruggedness. They are designed for the applications such as general inverters and UPS.



### Features

- Low  $V_{CE(sat)}$  trench IGBT technology
- 10 $\mu$ s short circuit capability
- $V_{CE(sat)}$  with positive temperature coefficient
- Maximum junction temperature 175 °C
- Low inductance case
- Fast & soft reverse recovery anti-parallel FWD
- Isolated copper baseplate using DBC technology

### Typical Applications

- Inverter for motor drive
- AC and DC servo drive amplifier
- Uninterruptible power supply

**IGBT-inverter**  $T_C=25^\circ\text{C}$  unless otherwise noted**Maximum Rated Values**

Symbol	Description	GD50PIT120C6S	Units
$V_{CES}$	Collector-Emitter Voltage @ $T_j=25^\circ\text{C}$	1200	V
$V_{GES}$	Gate-Emitter Voltage @ $T_j=25^\circ\text{C}$	$\pm 30$	V
$I_C$	Collector Current @ $T_C=25^\circ\text{C}$ @ $T_C=100^\circ\text{C}$	90 50	A
$I_{CM}$	Pulsed Collector Current $t_p=1\text{ms}$	100	A
$P_{tot}$	Total Power Dissipation @ $T_j=175^\circ\text{C}$	340	W

**Off Characteristics**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_{(BR)CES}$	Collector-Emitter Breakdown Voltage	$T_j=25^\circ\text{C}$	1200			V
$I_{CES}$	Collector Cut-Off Current	$V_{CE}=V_{CES}, V_{GE}=0\text{V},$ $T_j=25^\circ\text{C}$			5.0	mA
$I_{GES}$	Gate-Emitter Leakage Current	$V_{GE}=V_{GES}, V_{CE}=0\text{V},$ $T_j=25^\circ\text{C}$			400	nA

**On Characteristics**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C=2.4\text{mA}, V_{CE}=V_{GE},$ $T_j=25^\circ\text{C}$	5.0	6.1	7.5	V
$V_{CE(sat)}$	Collector to Emitter Saturation Voltage	$I_C=50\text{A}, V_{GE}=15\text{V},$ $T_j=25^\circ\text{C}$		1.90	2.35	V
		$I_C=50\text{A}, V_{GE}=15\text{V},$ $T_j=125^\circ\text{C}$		2.30		
		$I_C=50\text{A}, V_{GE}=15\text{V},$ $T_j=150^\circ\text{C}$		2.40		

## Switching Characteristics

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=600V, I_C=50A,$ $R_G=18\Omega, V_{GE}=\pm 15V,$ $T_j=25^\circ C$		534		ns
$t_r$	Rise Time			147		ns
$t_{d(off)}$	Turn-Off Delay Time			393		ns
$t_f$	Fall Time			181		ns
$E_{on}$	Turn-On Switching Loss			10.6		mJ
$E_{off}$	Turn-Off Switching Loss			2.67		mJ
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=600V, I_C=50A,$ $R_G=18\Omega, V_{GE}=\pm 15V,$ $T_j=125^\circ C$		546		ns
$t_r$	Rise Time			162		ns
$t_{d(off)}$	Turn-Off Delay Time			412		ns
$t_f$	Fall Time			306		ns
$E_{on}$	Turn-On Switching Loss			12.1		mJ
$E_{off}$	Turn-Off Switching Loss			3.81		mJ
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=600V, I_C=50A,$ $R_G=18\Omega, V_{GE}=\pm 15V,$ $T_j=150^\circ C$		554		ns
$t_r$	Rise Time			168		ns
$t_{d(off)}$	Turn-Off Delay Time			453		ns
$t_f$	Fall Time			329		ns
$E_{on}$	Turn-On Switching Loss			14.9		mJ
$E_{off}$	Turn-Off Switching Loss			4.26		mJ
$C_{ies}$	Input Capacitance	$V_{CE}=30V, f=1Mhz,$ $V_{GE}=0V$		6.24		nF
$C_{oes}$	Output Capacitance			0.23		nF
$C_{res}$	Reverse Transfer Capacitance			0.15		nF
$Q_G$	Gate Charge	$V_{CC}=600V, I_C=50A,$ $V_{GE}=15V$		290		nC
$I_{sc}$	SC Data	$t_p \leq 10\mu s, V_{GE}=15V,$ $T_j=125^\circ C, V_{CC}=900V,$ $V_{CEM} \leq 1200V$		500		A

**Diode-inverter**  $T_C=25^\circ\text{C}$  unless otherwise noted**Maximum Rated Values**

Symbol	Description	GD50PIT120C6S	Units
$V_{RRM}$	Repetitive Peak Reverse Voltage @ $T_j=25^\circ\text{C}$	1200	V
$I_F$	DC Forward Current	50	A
$I_{FRM}$	Repetitive Peak Forward Current $t_p=1\text{ms}$	100	A

**Characteristics Values**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_F$	Diode Forward Voltage	$I_F=50\text{A}, V_{GE}=0\text{V}$	$T_j=25^\circ\text{C}$	1.80	2.20	V
			$T_j=125^\circ\text{C}$	1.85		
			$T_j=150^\circ\text{C}$	1.90		
$Q_r$	Recovered Charge	$I_F=50\text{A}, V_R=600\text{V}, R_G=18\Omega, V_{GE}=-15\text{V}$	$T_j=25^\circ\text{C}$	3.0		$\mu\text{C}$
			$T_j=125^\circ\text{C}$	6.6		
			$T_j=150^\circ\text{C}$	10.8		
$I_{RM}$	Peak Reverse Recovery Current	$I_F=50\text{A}, V_R=600\text{V}, R_G=18\Omega, V_{GE}=-15\text{V}$	$T_j=25^\circ\text{C}$	19		A
			$T_j=125^\circ\text{C}$	27		
			$T_j=150^\circ\text{C}$	30		
$E_{rec}$	Reverse Recovery Energy	$I_F=50\text{A}, V_R=600\text{V}, R_G=18\Omega, V_{GE}=-15\text{V}$	$T_j=25^\circ\text{C}$	0.94		mJ
			$T_j=125^\circ\text{C}$	2.18		
			$T_j=150^\circ\text{C}$	4.12		

**Diode-rectifier**  $T_C=25^\circ\text{C}$  unless otherwise noted**Maximum Rated Values**

Symbol	Description	GD50PIT120C6S	Units
$V_{RRM}$	Repetitive Peak Reverse Voltage @ $T_j=25^\circ\text{C}$	1600	V
$I_{F(AV)}$	Average On-state Current @ $T_C=100^\circ\text{C}$	59	A
$I_{RMSM}$	Maximum RMS Current At Rectifier Output @ $T_C=80^\circ\text{C}$	85	A
$I_{FSM}$	Surge Forward Current $V_R=0\text{V}, t_p=10\text{ms}, T_j=45^\circ\text{C}$	850	A
$I^2t$	$I^2t$ -value, $V_R=0\text{V}, t_p=10\text{ms}, T_j=45^\circ\text{C}$	3610	$\text{A}^2\text{s}$

**Characteristics Values**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_F$	Diode Forward Voltage	$I_F=50\text{A}$ $T_j=150^\circ\text{C}$		1.10		V
$I_R$	Reverse Current	$T_j=150^\circ\text{C}, V_R=1600\text{V}$			1.5	mA

**IGBT-brake-chopper**  $T_C=25^\circ\text{C}$  unless otherwise noted**Maximum Rated Values**

Symbol	Description	GD50PIT120C6S	Units
$V_{CES}$	Collector-Emitter Voltage @ $T_j=25^\circ\text{C}$	1200	V
$V_{GES}$	Gate-Emitter Voltage @ $T_j=25^\circ\text{C}$	$\pm 30$	V
$I_C$	Collector Current @ $T_C=25^\circ\text{C}$ @ $T_C=100^\circ\text{C}$	50 25	A
$I_{CM}$	Pulsed Collector Current $t_p=1\text{ms}$	50	A
$P_{tot}$	Total Power Dissipation @ $T_j=175^\circ\text{C}$	231	W

**Off Characteristics**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_{(BR)CES}$	Collector-Emitter Breakdown Voltage	$T_j=25^\circ\text{C}$	1200			V
$I_{CES}$	Collector Cut-Off Current	$V_{CE}=V_{CES}, V_{GE}=0\text{V},$ $T_j=25^\circ\text{C}$			5.0	mA
$I_{GES}$	Gate-Emitter Leakage Current	$V_{GE}=V_{GES}, V_{CE}=0\text{V},$ $T_j=25^\circ\text{C}$			400	nA

**On Characteristics**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C=1.2\text{mA}, V_{CE}=V_{GE},$ $T_j=25^\circ\text{C}$	5.0	6.3	7.5	V
$V_{CE(sat)}$	Collector to Emitter Saturation Voltage	$I_C=25\text{A}, V_{GE}=15\text{V},$ $T_j=25^\circ\text{C}$		1.90	2.35	V
		$I_C=25\text{A}, V_{GE}=15\text{V},$ $T_j=125^\circ\text{C}$		2.30		
		$I_C=25\text{A}, V_{GE}=15\text{V},$ $T_j=150^\circ\text{C}$		2.40		

**Switching Characteristics**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=600V, I_C=25A,$ $R_G=33\Omega, V_{GE}=\pm 15V,$ $T_j=25^\circ C$		233		ns
$t_r$	Rise Time			66		ns
$t_{d(off)}$	Turn-Off Delay Time			184		ns
$t_f$	Fall Time			208		ns
$E_{on}$	Turn-On Switching Loss			3.06		mJ
$E_{off}$	Turn-Off Switching Loss			1.16		mJ
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=600V, I_C=25A,$ $R_G=33\Omega, V_{GE}=\pm 15V,$ $T_j=125^\circ C$		310		ns
$t_r$	Rise Time			86		ns
$t_{d(off)}$	Turn-Off Delay Time			217		ns
$t_f$	Fall Time			324		ns
$E_{on}$	Turn-On Switching Loss			3.50		mJ
$E_{off}$	Turn-Off Switching Loss			1.78		mJ
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=600V, I_C=25A,$ $R_G=33\Omega, V_{GE}=\pm 15V,$ $T_j=150^\circ C$		221		ns
$t_r$	Rise Time			68		ns
$t_{d(off)}$	Turn-Off Delay Time			225		ns
$t_f$	Fall Time			347		ns
$E_{on}$	Turn-On Switching Loss			4.45		mJ
$E_{off}$	Turn-Off Switching Loss			2.02		mJ
$C_{ies}$	Input Capacitance	$V_{CE}=30V, f=1Mhz,$ $V_{GE}=0V$		3.43		nF
$C_{oes}$	Output Capacitance			0.13		nF
$C_{res}$	Reverse Transfer Capacitance			0.08		nF
$Q_G$	Gate Charge	$V_{CC}=600V, I_C=25A,$ $V_{GE}=15V$		160		nC
$I_{sc}$	SC Data	$t_p \leq 10\mu s, V_{GE}=15V,$ $T_j=125^\circ C, V_{CC}=900V,$ $V_{CEM} \leq 1200V$		225		A

**Diode-brake-chopper**  $T_C=25^\circ\text{C}$  unless otherwise noted**Maximum Rated Values**

Symbol	Description	GD50PIT120C6S	Units
$V_{RRM}$	Repetitive Peak Reverse Voltage @ $T_j=25^\circ\text{C}$	1200	V
$I_F$	DC Forward Current	25	A
$I_{FRM}$	Repetitive Peak Forward Current $t_p=1\text{ms}$	50	A

**Characteristics Values**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_F$	Diode Forward Voltage	$I_F=25\text{A}, V_{GE}=0\text{V}$	$T_j=25^\circ\text{C}$	1.78	2.18	V
			$T_j=125^\circ\text{C}$	1.88		
			$T_j=150^\circ\text{C}$	1.91		
$Q_r$	Recovered Charge	$I_F=25\text{A}, V_R=600\text{V}, R_G=33\Omega, V_{GE}=-15\text{V}$	$T_j=25^\circ\text{C}$	1.1		$\mu\text{C}$
			$T_j=125^\circ\text{C}$	3.2		
			$T_j=150^\circ\text{C}$	4.5		
$I_{RM}$	Peak Reverse Recovery Current	$I_F=25\text{A}, V_R=600\text{V}, R_G=33\Omega, V_{GE}=-15\text{V}$	$T_j=25^\circ\text{C}$	17		A
			$T_j=125^\circ\text{C}$	21		
			$T_j=150^\circ\text{C}$	28		
$E_{rec}$	Reverse Recovery Energy	$I_F=25\text{A}, V_R=600\text{V}, R_G=33\Omega, V_{GE}=-15\text{V}$	$T_j=25^\circ\text{C}$	0.80		mJ
			$T_j=125^\circ\text{C}$	1.38		
			$T_j=150^\circ\text{C}$	1.96		

**Electrical Characteristics of NTC**  $T_C=25^\circ\text{C}$  unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$R_{25}$	Rated Resistance			5.0		$\text{k}\Omega$
$\Delta R/R$	Deviation of $R_{100}$	$T_C=100^\circ\text{C}, R_{100}=493.3\Omega$	-5		5	%
$P_{25}$	Power Dissipation				20.0	mW
$B_{25/50}$	B-value	$R_2=R_{25}\exp[B_{25/50}(1/T_2-1/(298.15\text{K}))]$		3375		K

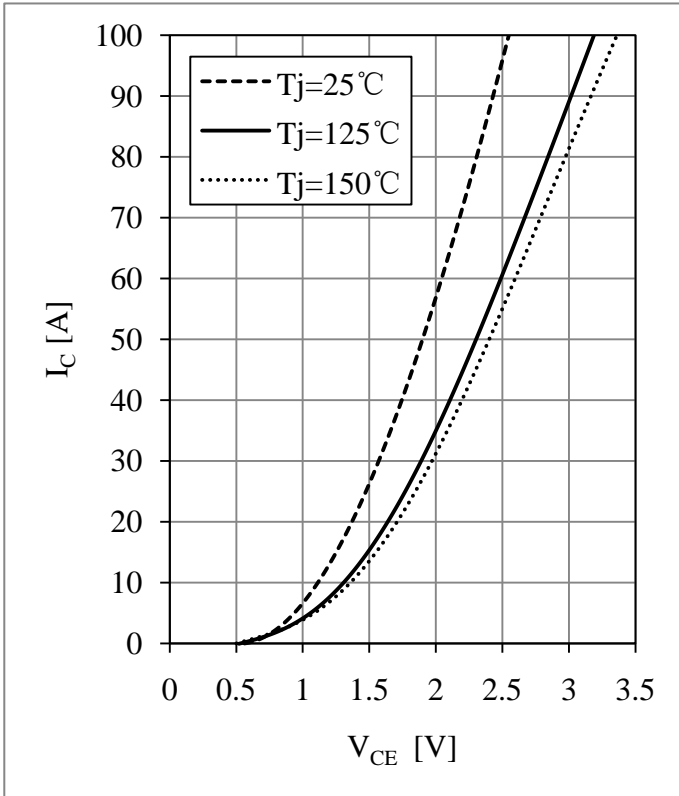
**IGBT Module**

Symbol	Parameter	Min.	Typ.	Max.	Units
V <sub>ISO</sub>	Isolation Voltage RMS, f=50Hz, t=1 min	2500			V
L <sub>CE</sub>	Stray Inductance		60		nH
R <sub>CC'+EE'</sub> R <sub>AA'+CC'</sub>	Module Lead Resistance, Terminal to Chip @ T <sub>C</sub> =25°C		4.00 2.00		mΩ
R <sub>θJC</sub>	Junction-to-Case (per IGBT-inverter) Junction-to-Case (per Diode-inverter) Junction-to-Case (per Diode-rectifier) Junction-to-Case (per IGBT-brake-chopper) Junction-to-Case (per Diode-brake-chopper)			0.441 0.614 0.636 0.649 0.949	K/W
R <sub>θCS</sub>	Case-to-Sink (per IGBT-inverter) Case-to-Sink (per Diode-inverter) Case-to-Sink (per Diode-rectifier) Case-to-Sink (per IGBT-brake-chopper) Case-to-Sink (per Diode-brake-chopper)		0.312 0.435 0.450 0.460 0.672		
R <sub>θCS</sub>	Case-to-Sink (Conductive grease applied)		0.009		K/W
T <sub>jmax</sub>	Maximum Junction Temperature (inverter, brake) Maximum Junction Temperature(rectifier)			175 150	°C
T <sub>jop</sub>	Operating Junction Temperature (inverter, brake) Operating Junction Temperature(rectifier)	-40 -40		150 125	°C
T <sub>STG</sub>	Storage Temperature Range	-40		125	°C
Mounting Torque	Mounting Screw:M5	3.0		6.0	N.m
G	Weight of Module		300		g



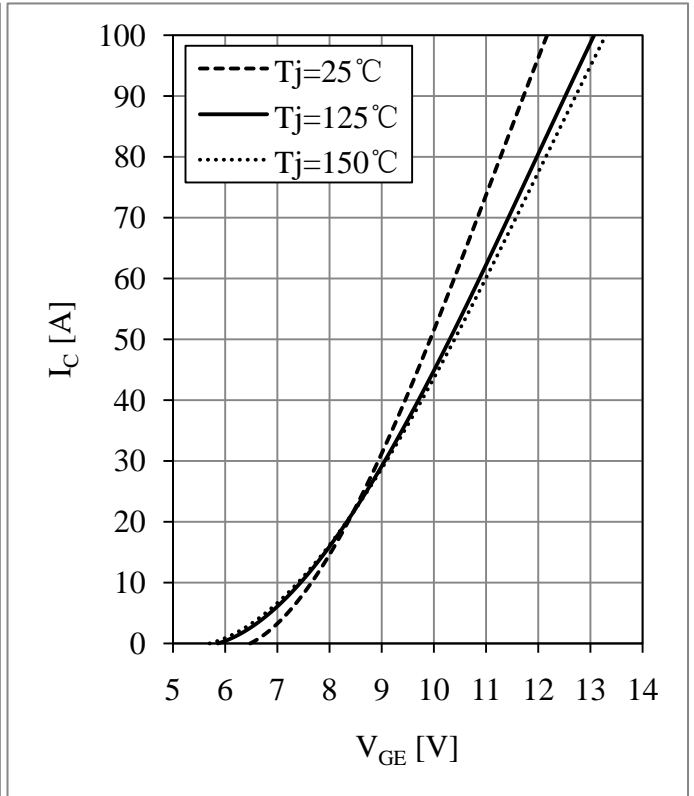
IGBT-inverter Output Characteristics

$V_{GE}=15V$



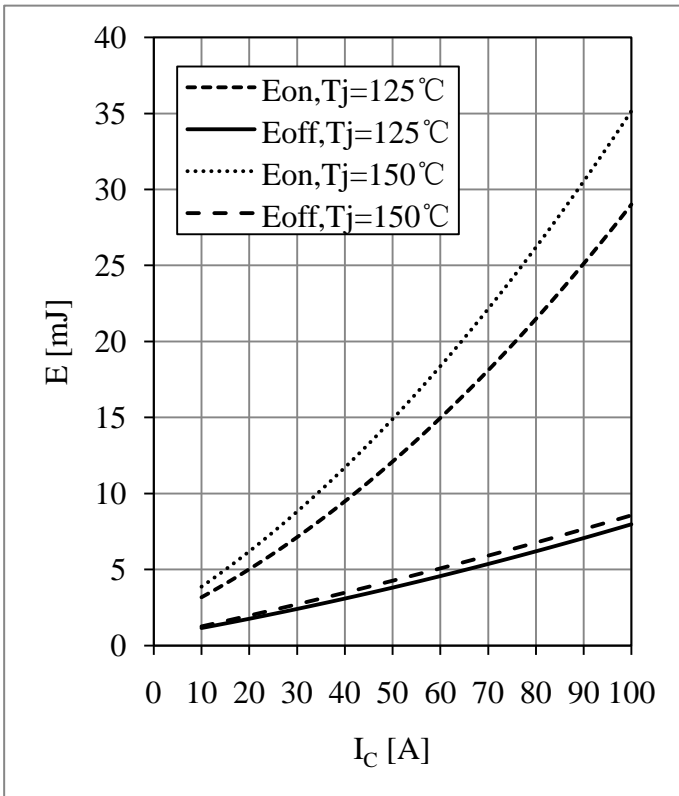
IGBT-inverter Transfer Characteristics

$V_{CE}=20V$



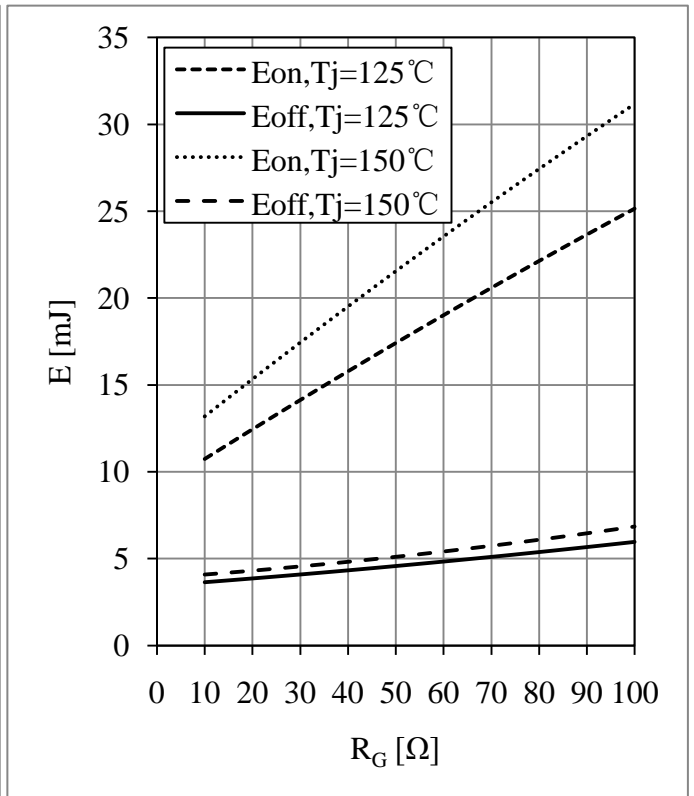
IGBT-inverter Switching Loss vs.  $I_C$

$V_{CC}=600V, R_G=18\Omega, V_{GE}=\pm 15V$

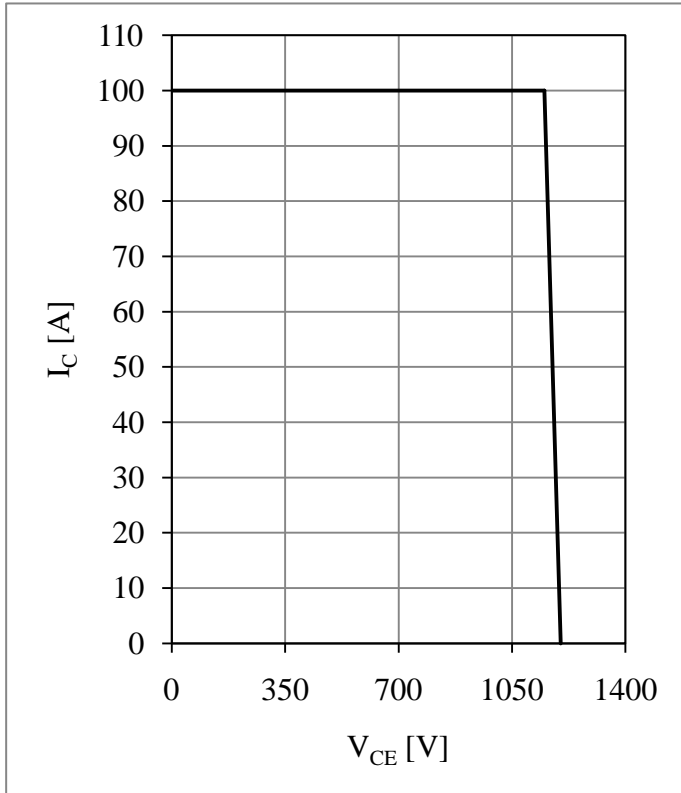


IGBT-inverter Switching Loss vs.  $R_G$

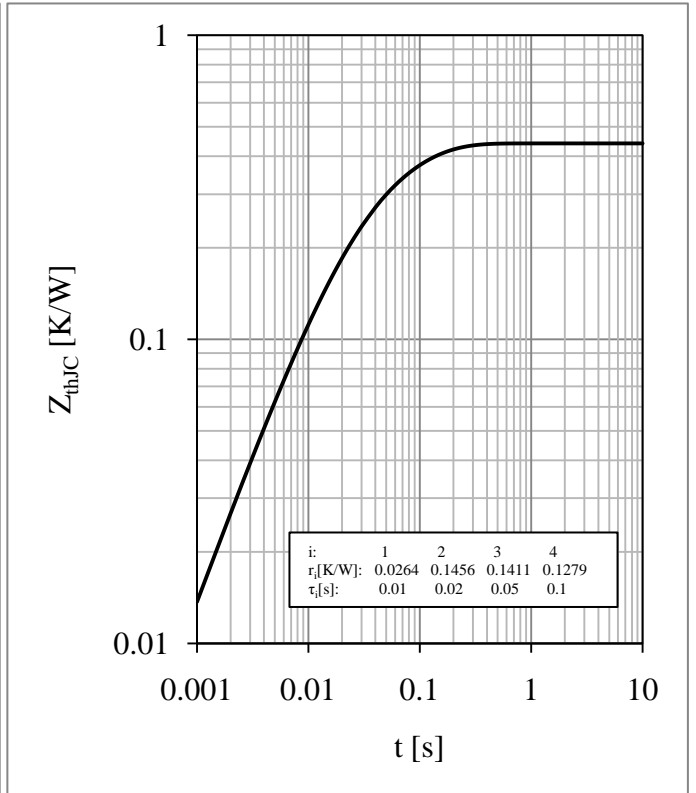
$V_{CC}=600V, I_C=50A, V_{GE}=\pm 15V$



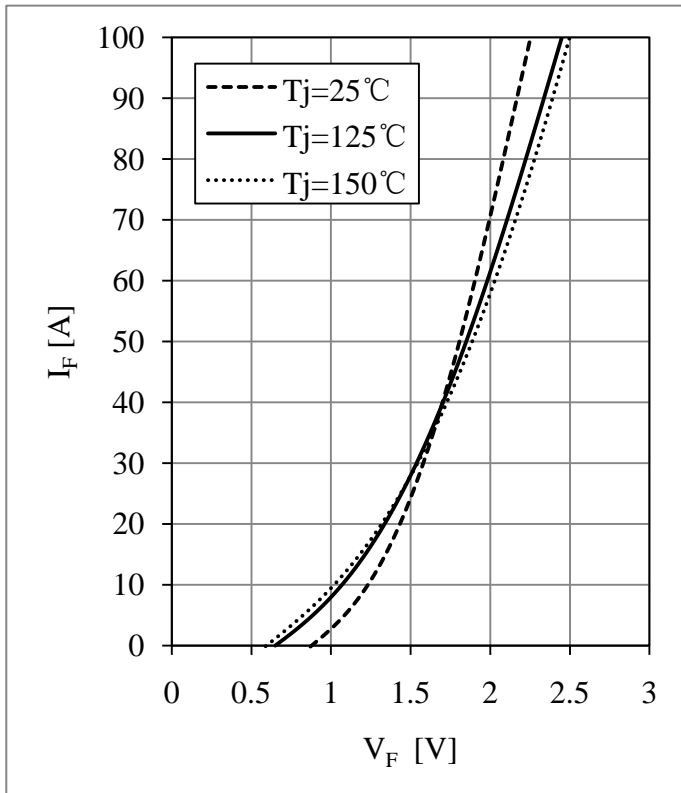
IGBT-inverter RBSOA  
Module,  $R_G=18\Omega, V_{GE}=\pm 15V, T_j=150^\circ C$



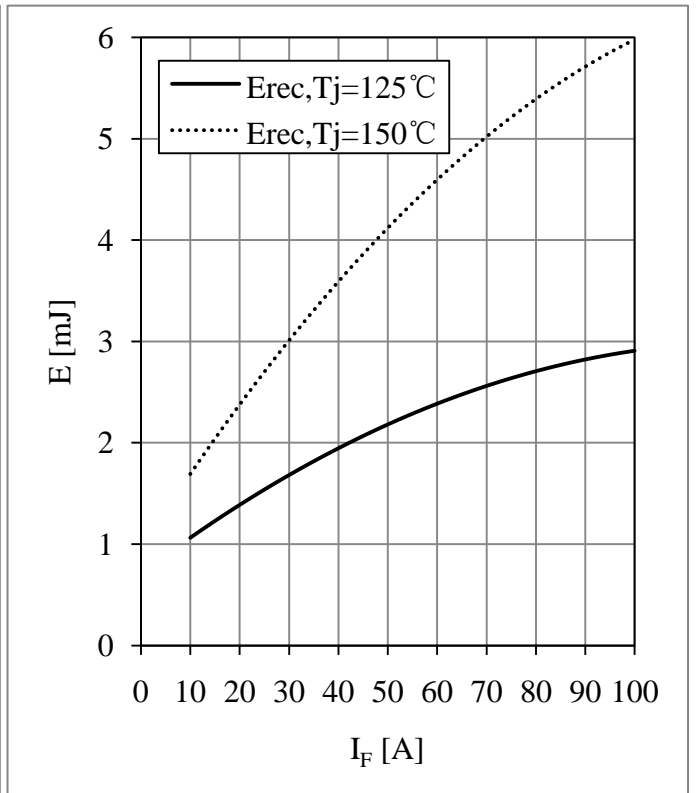
IGBT-inverter Transient Thermal Impedance



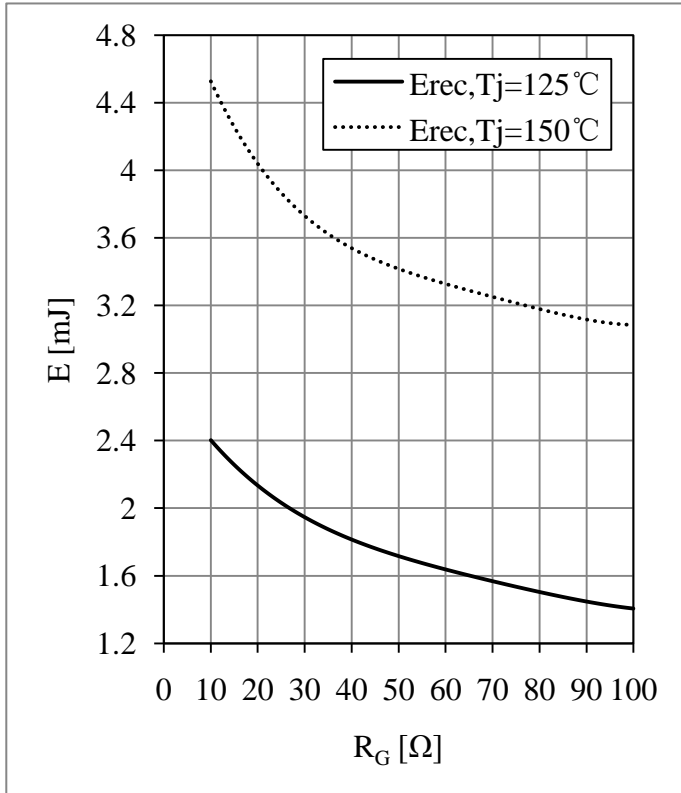
Diode-inverter Forward Characteristics



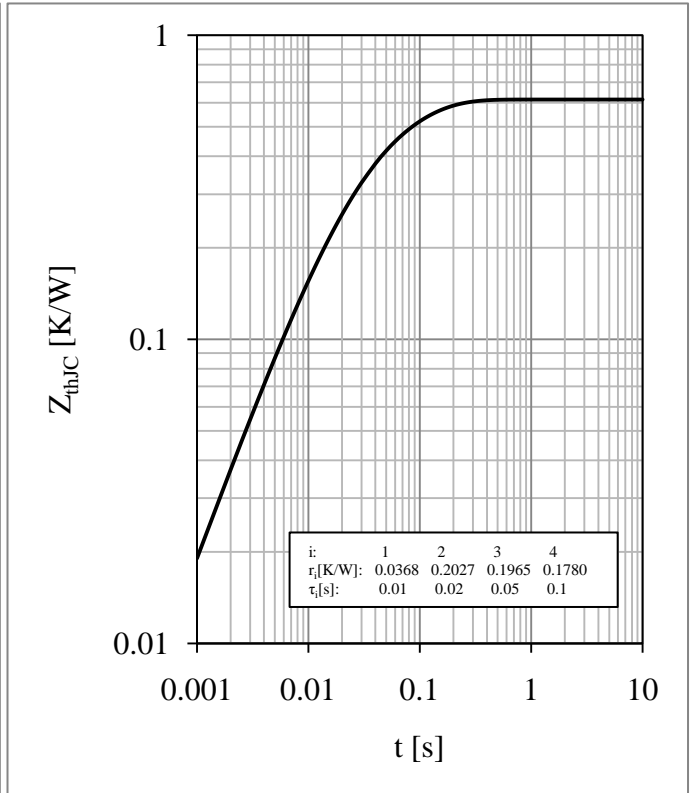
Diode-inverter Switching Loss vs.  $I_F$   
 $V_{CC}=600V, R_G=18\Omega$



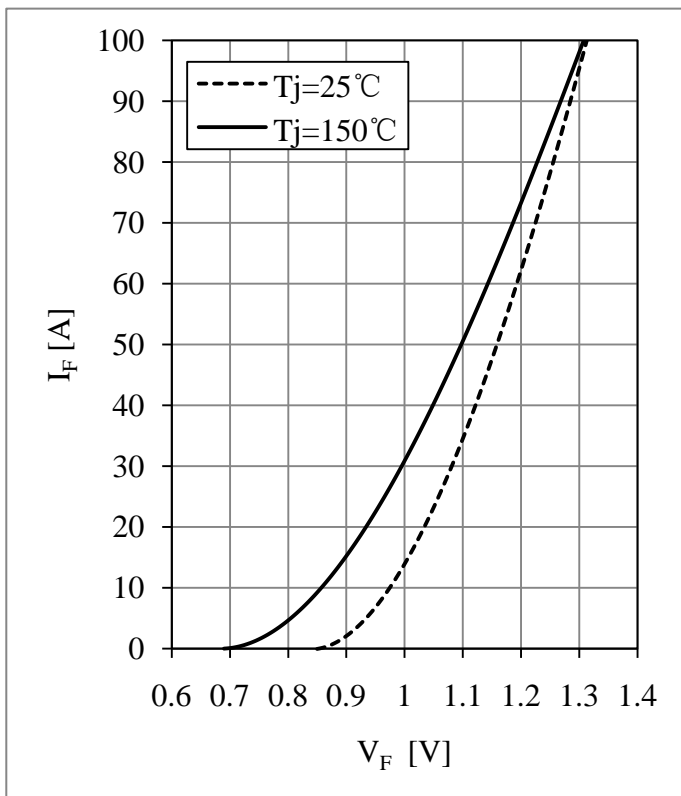
Diode-inverter Switching Loss vs.  $R_G$   
 $V_{CC}=600V, I_F=50A$



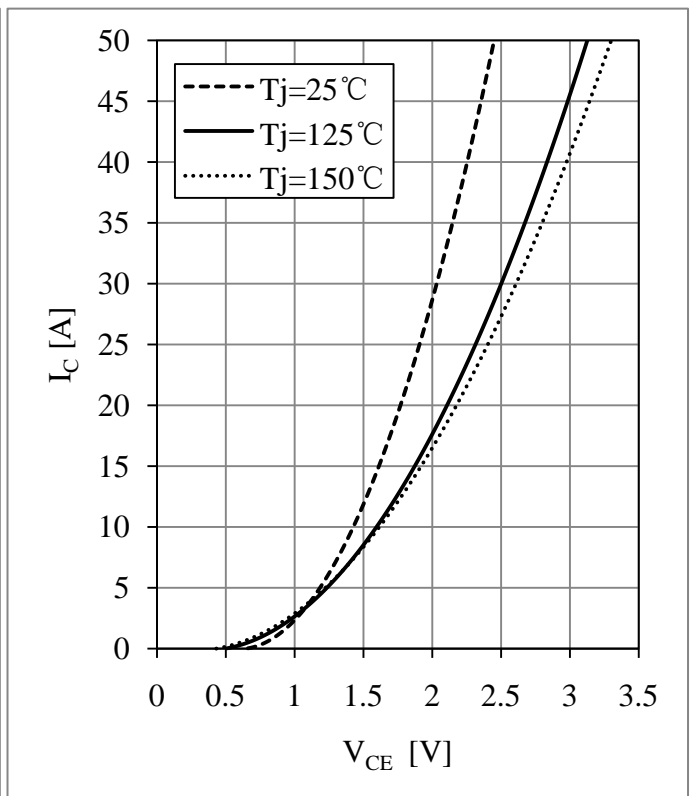
Diode-inverter Transient Thermal Impedance



Diode-rectifier Forward Characteristics

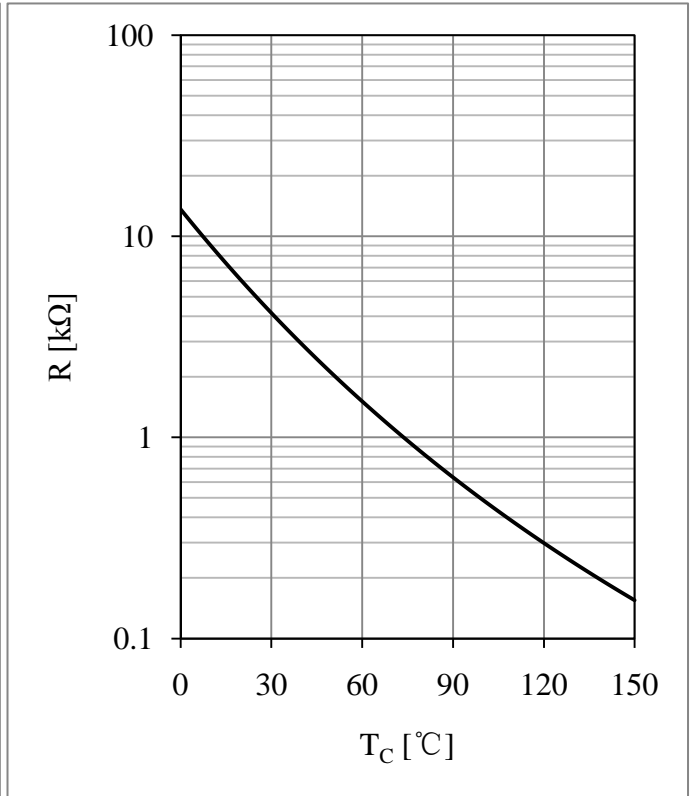
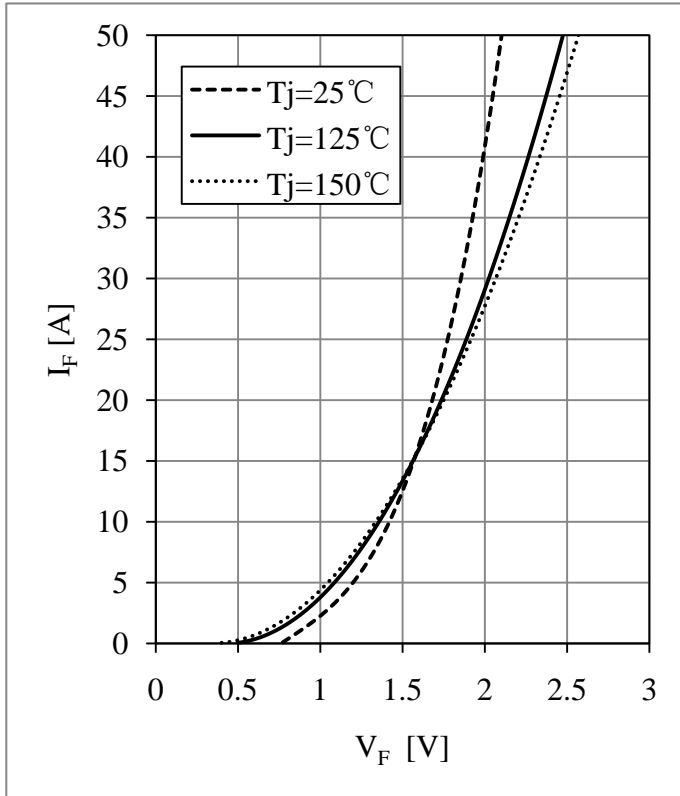


IGBT-brake-chopper Output Characteristics  
 $V_{GE}=15V$

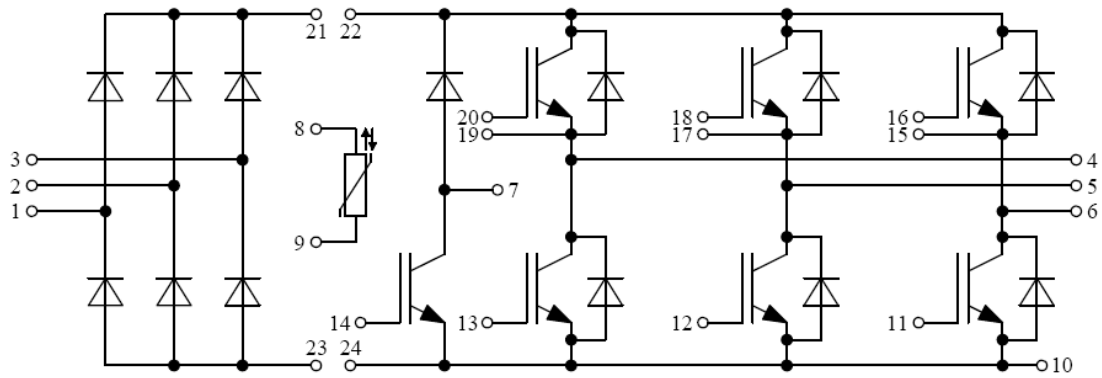


Diode-brake-chopper Forward Characteristics

NTC Temperature Characteristic

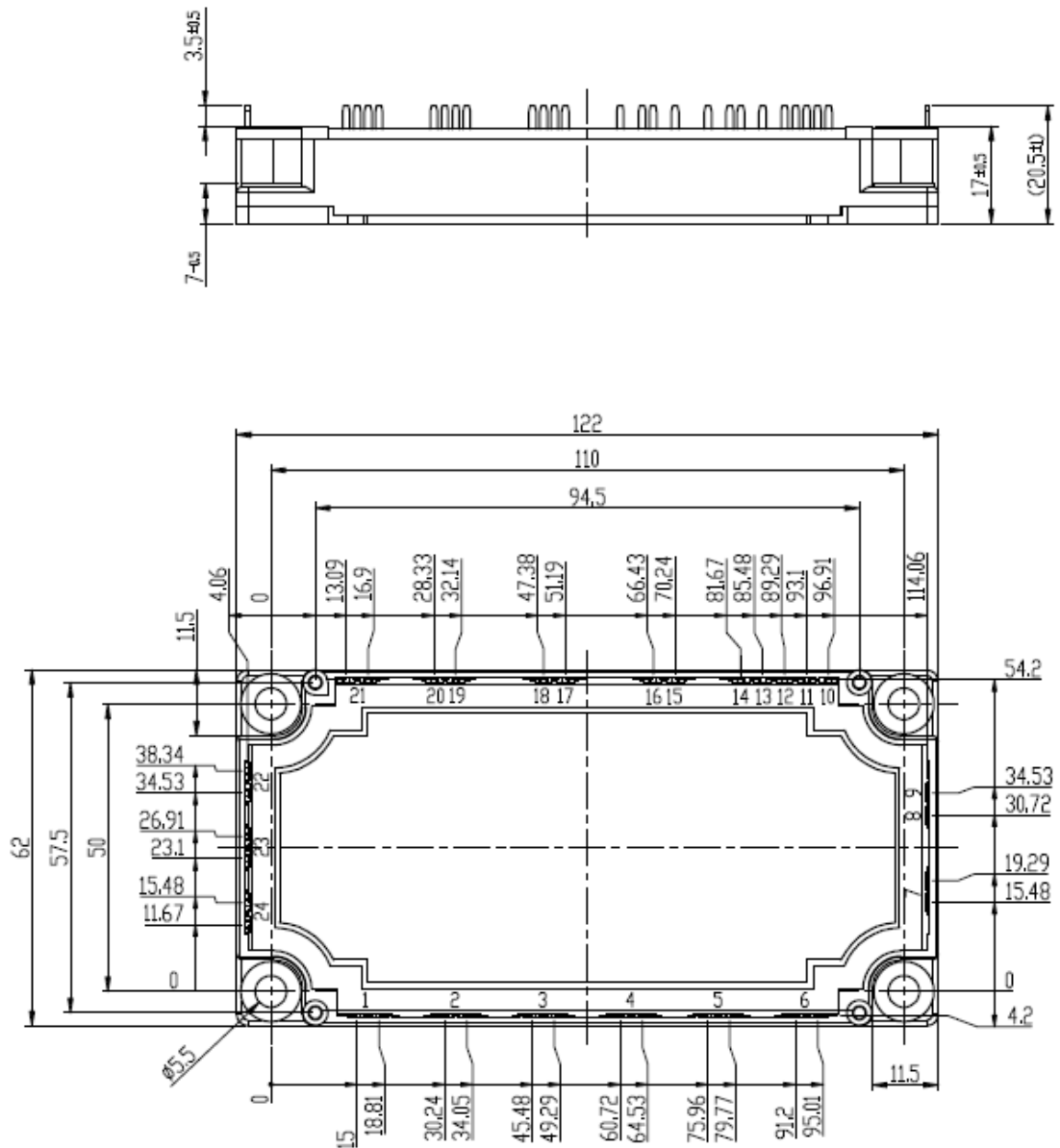


### Equivalent Circuit Schematic



### Package Dimensions

Dimensions in Millimeters



## Terms and Conditions of Usage

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