### **STARPOWER**

#### **SEMICONDUCTOR**

# **IGBT**

### **GD600SGL120C2S**

**Molding Type Module** 

1200V/600A 1 in one-package

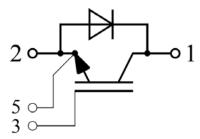
### **General Description**

STARPOWER IGBT Power Module provides ultra low conduction loss as well as short circuit ruggedness. It's designed for the applications such as Inverters and UPS.



#### **Features**

- Low V<sub>CE(sat)</sub> SPT+ IGBT technology
- 10µs short circuit capability
- V<sub>CE(sat)</sub> with positive temperature coefficient
- Low inductance case
- Fast & soft reverse recovery anti-parallel FWD
- Isolated copper baseplate using DBC technology



**Equivalent Circuit Schematic** 

### **Typical Applications**

- AC inverter drives
- Switching mode power supplies
- Electronic welders at f<sub>SW</sub> up to 20kHz

# Absolute Maximum Ratings $T_C=25$ °C unless otherwise noted

Symbol	Description	GD600SGL120C2S	Units
V <sub>CES</sub>	Collector-Emitter Voltage	1200	V
$V_{GES}$	Gate-Emitter Voltage	±20	V
т	Collector Current @ T <sub>C</sub> =25°C	950	Δ.
$I_{\rm C}$	@ T <sub>C</sub> =100°C	600	A
$I_{CM}$	Pulsed Collector Current t <sub>p</sub> =1ms	1200	A
$I_{\mathrm{F}}$	Diode Continuous Forward Current	600	A
$I_{FM}$	Diode Maximum Forward Current	1200	A
$P_{\mathrm{D}}$	Maximum power Dissipation @ $T_j=175^{\circ}C$	3750	W
$T_{SC}$	Short Circuit Withstand Time	10	μs
$T_{jmax}$	Maximum Junction Temperature	175	$^{\circ}\mathbb{C}$
$T_{jop}$	Operating Junction Temperature	-40 to +150	$^{\circ}\!\mathbb{C}$
$T_{STG}$	Storage Temperature Range	-40 to +125	$^{\circ}\!\mathbb{C}$
I <sup>2</sup> t-value, Diode	$V_R = 0V, t = 10 \text{ms}, T_j = 125 ^{\circ}\text{C}$	74000	$A^2s$
$V_{\rm ISO}$	Isolation Voltage RMS,f=50Hz,t=1min	2500	V
	Signal Terminal Screw:M4	1.1 to 2.0	
Mounting Torque	Power Terminal Screw:M6	2.5 to 5.0	N.m
	Mounting Screw:M6	3.0 to 5.0	
Weight	Weight of Module	300	g

# **Electrical Characteristics of IGBT** Tc=25°C unless otherwise noted

### **Off Characteristics**

Symbol	Parameter	Test Conditions	Min.	Тур.	Max.	Units
V <sub>(BR)CES</sub>	Collector-Emitter Breakdown Voltage	T <sub>j</sub> =25°C	1200			V
I <sub>CES</sub>	Collector Cut-Off Current	$V_{\text{CE}}=V_{\text{CES}}, V_{\text{GE}}=0V,$ $T_{\text{j}}=25^{\circ}\text{C}$			5.0	mA
$I_{GES}$	Gate-Emitter Leakage Current	$V_{GE}=V_{GES}, V_{CE}=0V,$ $T_{j}=25^{\circ}C$			400	nA

### **On Characteristics**

Symbol	Parameter	Test Conditions	Min.	Тур.	Max.	Units
$V_{\text{GE(th)}}$	Gate-Emitter Threshold	$I_C=24\text{mA}, V_{CE}=V_{GE},$	5.0	6.2	7.0	V
	Voltage	$T_j=25^{\circ}C$	5.0			
V <sub>CE(sat)</sub>		$I_{C}$ =600A, $V_{GE}$ =15V,		2.1		
	Collector to Emitter	$I_{C}$ =600A, $V_{GE}$ =15V, $T_{j}$ =25°C				37
	Saturation Voltage	I <sub>C</sub> =600A,V <sub>GE</sub> =15V,				v
		$T_j=125$ °C				

## **Switching Characteristics**

Symbol	Parameter	<b>Test Conditions</b>	Min.	Тур.	Max.	Units
t <sub>d(on)</sub>	Turn-On Delay Time	V <sub>CC</sub> =600V,I <sub>C</sub> =600A,		200		ns
$t_r$	Rise Time	$R_G=3\Omega, V_{GE}=\pm 15 V,$		62		ns
$t_{d(off)}$	Turn-Off Delay Time	$T_j=25$ °C		510		ns
$t_{\mathrm{f}}$	Fall Time			60		ns
E <sub>on</sub>	Turn-On Switching Loss	$V_{CC}$ =600V, $I_{C}$ =600A, $R_{G}$ =3 $\Omega$ , $V_{GE}$ = $\pm$ 15 V,		39		mJ
$E_{\rm off}$	Turn-Off Switching Loss	T <sub>j</sub> =25℃		48		mJ
t <sub>d(on)</sub>	Turn-On Delay Time			210		ns
$t_{\rm r}$	Rise Time			65		ns
$t_{d(off)}$	Turn-Off Delay Time	V 600VI 600A		600		ns
$t_{\mathrm{f}}$	Fall Time	- $V_{CC}$ =600 $V$ , $I_{C}$ =600 $A$ , - $R_{G}$ =3 $\Omega$ , $V_{GE}$ = $\pm$ 15 $V$ , $T_{j}$ =125 $^{\circ}$ C		75		ns
E <sub>on</sub>	Turn-On Switching Loss			45		mJ
E <sub>off</sub>	Turn-Off Switching Loss			60		mJ
Cies	Input Capacitance	V <sub>CE</sub> =25V, f=1MHz, V <sub>GE</sub> =0V		41.0		nF
C <sub>oes</sub>	Output Capacitance			3.1		nF
C <sub>res</sub>	Reverse Transfer Capacitance			2.0		nF
$I_{SC}$	SC Data	$t_{S^{C}} \leq 10 \mu s, V_{GE} = 15 V,$ $T_{j} = 125 ^{\circ}C, V_{CC} = 900 V,$ $V_{CEM} \leq 1200 V$		2600		A
L <sub>CE</sub>	Stray inductance				20	nН
R <sub>CC'+EE'</sub>	Module lead resistance, terminal to chip	T <sub>C</sub> =25 °C		0.18		mΩ

# **Electrical Characteristics of Diode** T<sub>C</sub>=25 °C unless otherwise noted

Symbol	Parameter	<b>Test Conditions</b>		Min.	Тур.	Max.	Units
$V_{\rm F}$	Diode Forward	I <sub>F</sub> =600A	T <sub>j</sub> =25℃		1.8	2.4	V
	Voltage		T <sub>j</sub> =125℃		1.9	2.5	
0	Diode Reverse		T <sub>j</sub> =25℃		65		C
$Q_{r}$	Recovery Charge	$I_F$ =600A, $V_R$ =600V, $di/dt$ =-6000A/ $\mu$ s, $V_{GE}$ =-15V	T <sub>j</sub> =125℃		100		μC
I <sub>RM</sub>	Diode Peak		$T_j=25^{\circ}C$		450		
	Reverse Recovery Current		T <sub>j</sub> =125℃		510		A
$E_{rec}$	Reverse Recovery	V GE13 V	$T_j=25^{\circ}C$		35		m I
	Energy		T <sub>j</sub> =125℃		42		mJ

## **Thermal Characteristics**

Symbol	Parameter		Max.	Units
$R_{ heta JC}$	Junction-to-Case (IGBT Part, per Module)		0.04	°C/W
$R_{ heta JC}$	Junction-to-Case (Diode Part, per Module)		0.09	°C/W
$R_{\theta CS}$	Case-to-Sink (Conductive grease applied)	0.035		°C/W

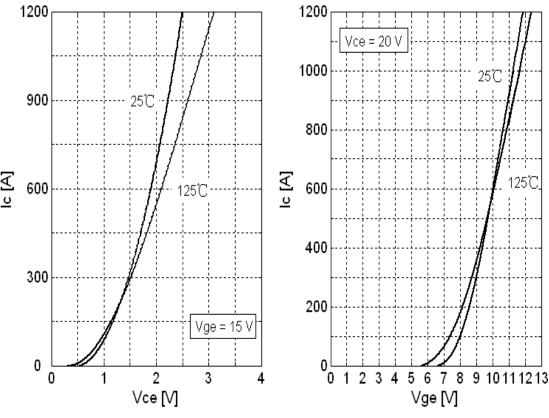
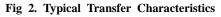


Fig 1. Typical Output Characteristics



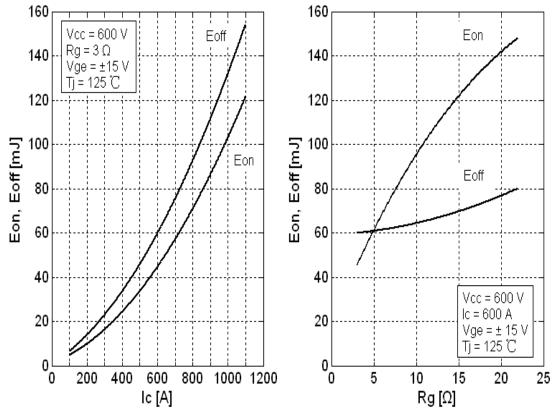
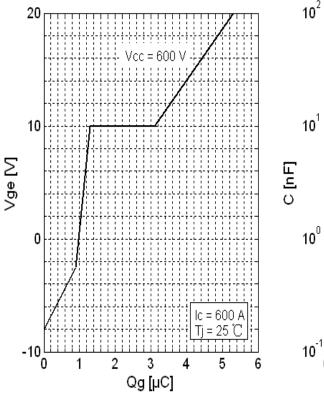


Fig 3.Switching Loss vs Collector Current

Fig 4. Switching Loss vs Gate Resistor



10<sup>1</sup> Cies

10<sup>1</sup> Coes

10<sup>0</sup> Cres

10<sup>-1</sup> 0 5 10 15 20 25 30 35

Vce [V]

Fig 5. Gate Charge Characteristics.

Fig 6. Typical Capacitance vs Collector-Emitter Voltage

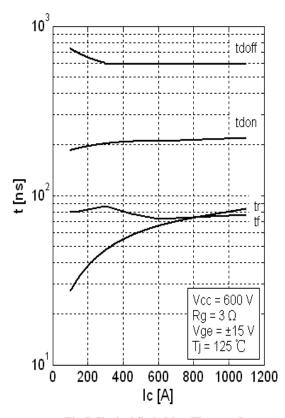


Fig 7. Typical Switching Times vs  $I_C$ 

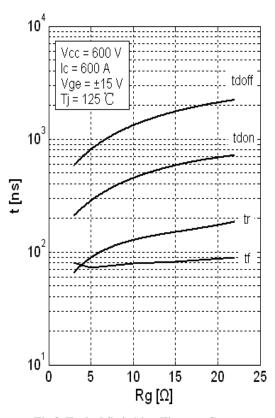
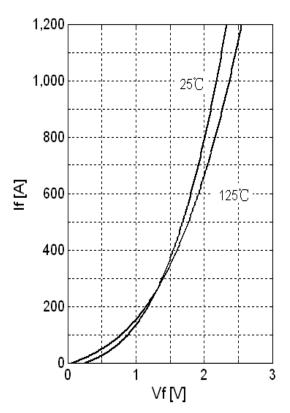


Fig 8. Typical Switching Times vs Gate  $Resistance \; R_G$ 



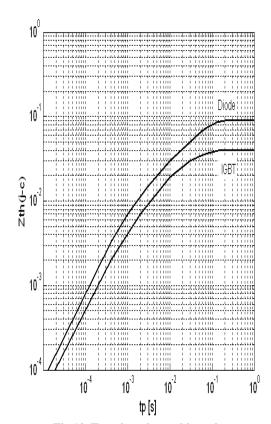
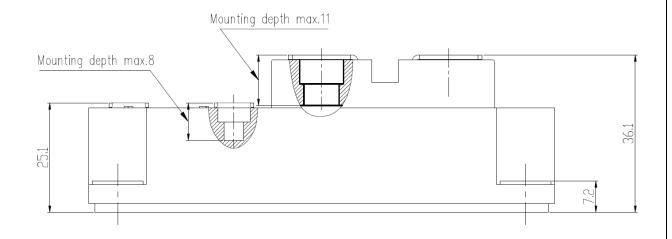


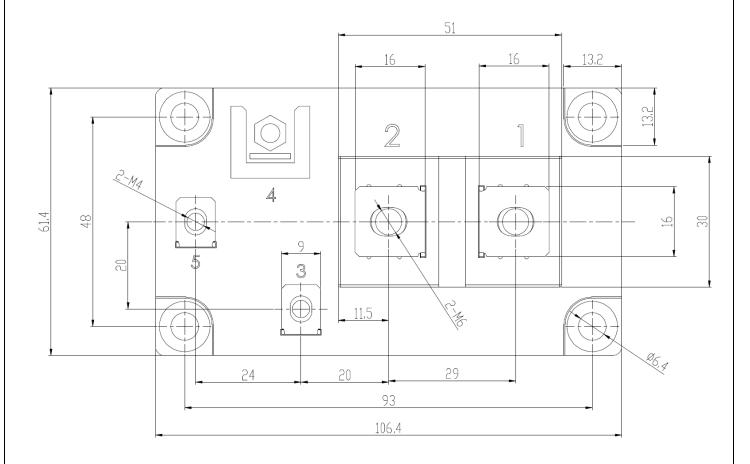
Fig 9.Typical Forward Characteristics (diode)

Fig 10. Transient thermal impedance

# **Package Dimension**

#### **Dimensions in Millimeters**





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