**IGBT Module** 

# **STARPOWER**

SEMICONDUCTOR™

# **GD75HFT120C1S**

**Molding Type Module** 

### 1200V/75A 2 in one-package

### **General Description**

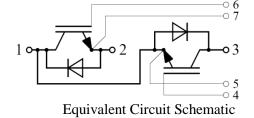
STARPOWER IGBT Power Module provides ultra low conduction loss as well as short circuit ruggedness. They are designed for the applications such as general inverters and UPS.



**IGBT** 

### Features

- High short circuit capability, self limiting to 6\*I<sub>C</sub>
- 10µs short circuit capability
- V<sub>CE(sat)</sub> with positive temperature coefficient
- Low inductance case
- Fast & soft reverse recovery anti-parallel FWD
- Isolated copper baseplate using DBC technology



### **Typical Applications**

- AC inverter drives
- Switching mode power supplies
- Electronic welders



Symbol	Description	GD75HFT120C1S	Units
V <sub>CES</sub>	Collector-Emitter Voltage	1200	V
V <sub>GES</sub>	Gate-Emitter Voltage	$\pm 30$	V
T	Collector Current @ $T_C=25^{\circ}C$	150	А
I <sub>C</sub>	@ T <sub>C</sub> =80°C	75	А
I <sub>CM(1)</sub>	Pulsed Collector Current t <sub>p</sub> =1ms	150	А
$I_{\rm F}$	Diode Continuous Forward Current	75	А
I <sub>FM</sub>	Diode Maximum Forward Current	150	А
P <sub>D</sub>	Maximum power Dissipation @ $T_j=175$ °C	446	W
T <sub>SC</sub>	Short Circuit Withstand Time @ $T_j=125$ °C	10	μs
T <sub>jop</sub>	Operating Junction Temperature	-40 to +150	°C
T <sub>STG</sub>	Storage Temperature Range	-40 to +125	°C
I <sup>2</sup> t-value, Diode	$V_R=0V$ , t=10ms, T <sub>j</sub> =125 °C	1.19	kA <sup>2</sup> s
V <sub>ISO</sub>	Isolation Voltage RMS, f=50Hz, t=1min	2500	V
Mounting Torque	Power Terminal Screw:M5	2.5 to 5.0	N.m
Mounting Torque	Mounting Screw:M6	3.0 to 6.0	N.m

# Absolute Maximum Ratings $T_C=25$ °C unless otherwise noted

#### Notes:

(1) Repetitive rating: Pulse width limited by max. junction temperature

## **Electrical Characteristics of IGBT** $T_C=25$ °C unless otherwise noted

## **Off Characteristics**

Symbol	Parameter	Test Conditions	Min.	Тур.	Max.	Units
BV <sub>CES</sub>	Collector-Emitter Breakdown Voltage	$T_j=25$ °C	1200			V
I <sub>CES</sub>	Collector Cut-Off Current	$V_{CE}=V_{CES}, V_{GE}=0V,$ $T_j=25^{\circ}C$			1.0	mA
I <sub>GES</sub>	Gate-Emitter Leakage Current	$V_{GE}=V_{GES}, V_{CE}=0V,$ $T_j=25^{\circ}C$			400	nA

### **On Characteristics**

Symbol	Parameter	Test Conditions	Min.	Тур.	Max.	Units
V <sub>GE(th)</sub>	Gate-Emitter Threshold Voltage	$I_C=3.5$ mA, $V_{CE}=V_{GE}$ , $T_j=25$ °C	5.0	6.0	7.5	V
V <sub>CE(sat)</sub>	Collector to Emitter Saturation Voltage	$I_C=75A, V_{GE}=15V,$ $T_j=25^{\circ}C$		2.08		V
		$I_{C}$ =75A, $V_{GE}$ =15V, $T_{j}$ =125°C		2.35		

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Symbol	Parameter	Test Conditions	Min.	Тур.	Max.	Units
t <sub>d(on)</sub>	Turn-On Delay Time	V <sub>CC</sub> =600V,I <sub>C</sub> =75A,		260		ns
t <sub>r</sub>	Rise Time	$R_{G}=15\Omega, V_{GE}=\pm 15 V,$		30		ns
t <sub>d(off)</sub>	Turn-Off Delay Time	T <sub>j</sub> =25℃		420		ns
t <sub>f</sub>	Fall Time			70		ns
Eon	Turn-On Switching Loss	$\begin{bmatrix} V_{CC} = 600 \text{V}, I_C = 75 \text{A}, \\ R_G = 4.7 \Omega, V_{GE} = \pm 15 \text{V}, \end{bmatrix}$		4.70		mJ
E <sub>off</sub>	Turn-Off Switching Loss	T <sub>j</sub> =25℃		6.20		mJ
t <sub>d(on)</sub>	Turn-On Delay Time			120		ns
t <sub>r</sub>	Rise Time			75		ns
t <sub>d(off)</sub>	Turn-Off Delay Time			310		ns
t <sub>f</sub>	Fall Time	$V_{CC}=600V,I_{C}=75A,$ $R_{G}=4.7\Omega,V_{GE}=\pm 15V,$ $T_{j}=175^{\circ}C$		260		ns
Eon	Turn-On Switching Loss			6.2		mJ
E <sub>off</sub>	Turn-Off Switching Loss			5.5		mJ
Cies	Input Capacitance			9.45		nF
C <sub>oes</sub>	Output Capacitance	V <sub>CE</sub> =30V, f=1MHz, V <sub>GE</sub> =0V		0.34		nF
C <sub>res</sub>	Reverse Transfer Capacitance			0.23		nF
I <sub>SC</sub>	SC Data	$\begin{array}{l} t_{S^{C}} \leqslant 10 \mu s, V_{GE} = 15 \text{V}, \\ T_{j} = 125 ^{\circ}\text{C}, V_{CC} = 900 \text{V}, \\ V_{CEM} \leqslant 1200 \text{V} \end{array}$		750		А
L <sub>CE</sub>	Stray inductance				30	nH
R <sub>CC'+EE'</sub>	Module lead resistance, terminal to chip	T <sub>C</sub> =25°C		0.75		mΩ

# **Switching Characteristics**

# **Electrical Characteristics of Diode** $T_C=25$ °C unless otherwise noted

Symbol	Parameter	Test Conditions		Min.	Тур.	Max.	Units
V <sub>F</sub>	Diode Forward	1 75 4	Tj=25℃		1.78	2.18	V
	Voltage	I <sub>F</sub> =75A	T <sub>j</sub> =125℃		1.85		
t <sub>rr</sub>	Diode Reverse	$I_F=75A,$ $V_R=600V,$ $di/dt=-2500A/\mu s,$ $V_{GE}=-15V$	Tj=25℃		3.6		ns
	Recovery Time		$T_j=125$ °C		7.9		
I <sub>RM</sub>	Diode Peak		Tj=25℃		63		
	Reverse Recovery Current		Tj=125℃		73		A
E <sub>rec</sub>	Reverse Recovery		Tj=25℃		2.21		mI
	Energy		$T_j=125$ °C		4.48		mJ

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# **Thermal Characteristics**

Symbol	Parameter		Max.	Units
$R_{\theta JC}$	Junction-to-Case (IGBT Part, per 1/2 Module)		0.28	K/W
$R_{\theta JC}$	Junction-to-Case (Diode Part, per 1/2 Module)		0.48	K/W
$R_{\theta JC}$	Case-to-Sink (Conductive grease applied)	0.05		K/W
Weight	Weight of Module	150		g

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#### **IGBT Module**

25°C

12

14

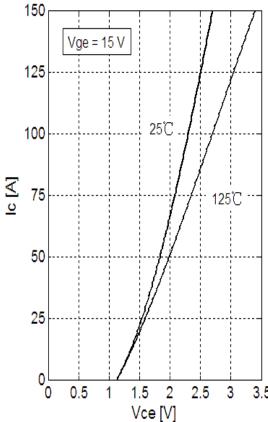


Fig 1. Typical Output Characteristics

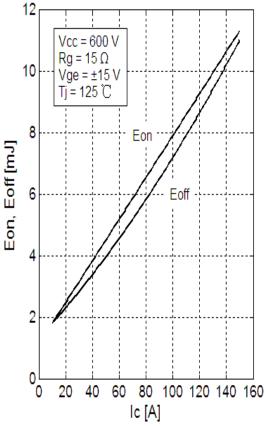
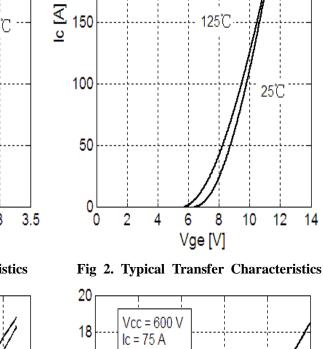


Fig 3.Switching Loss vs. Collector Current



300

250

200

Vce = 50 V

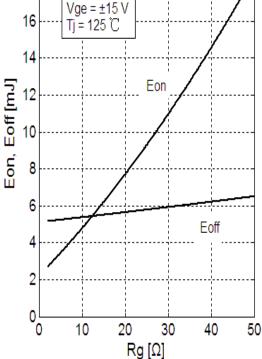


Fig 4. Switching Loss vs. Gate Resistor

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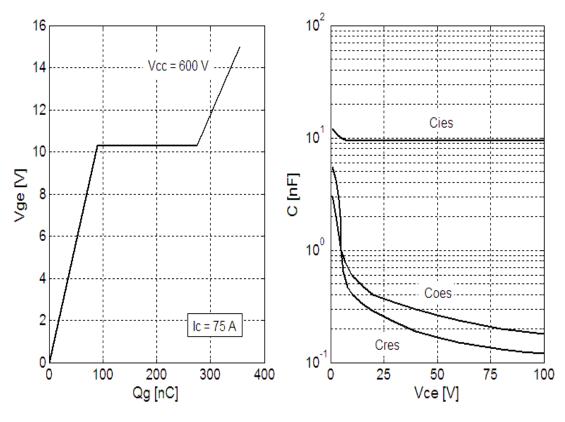


Fig 5. Gate Charge Characteristics

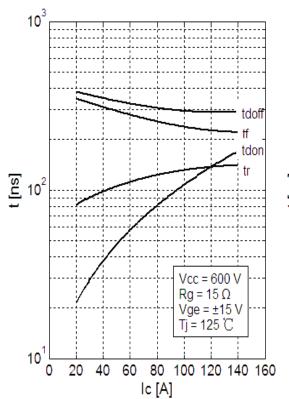
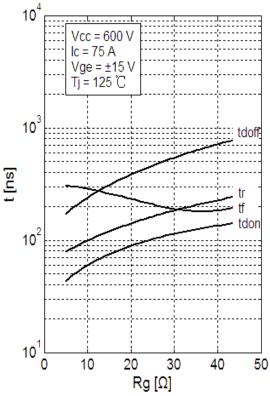
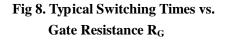


Fig 7. Typical Switching Times vs.  $I_C$ 

Fig 6. Typical Capacitance vs. Collector-Emitter Voltage





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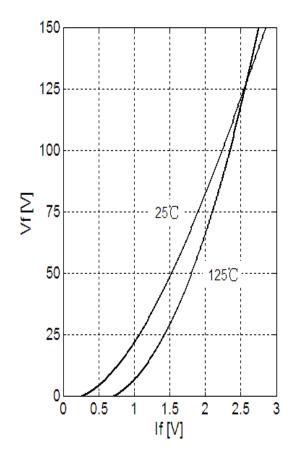
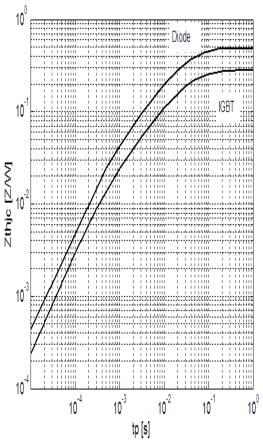


Fig 9.Typical Forward Characteristics (diode)

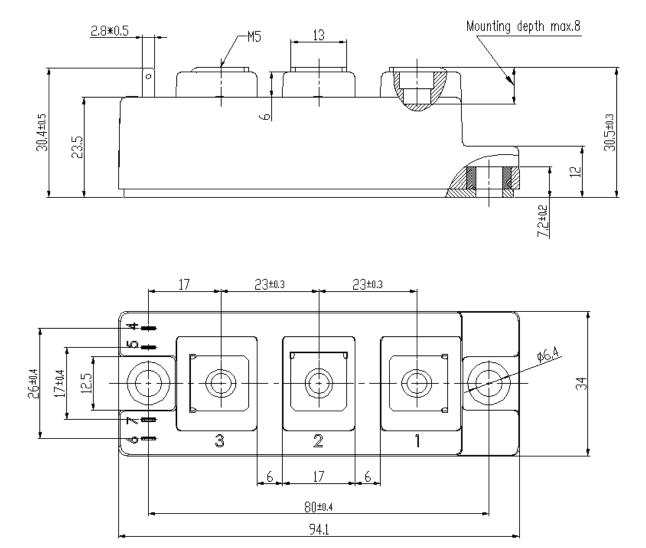


**Fig 10.Transient Thermal Impedance** 

**IGBT Module** 

# **Package Dimension**

**Dimensions in Millimeters** 



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